M-Bond 600 Adhesive

MICROE MEASUREMENTS AVEG Brand

ACCORDING TO EC-REGULATIONS 1907/2006 (REACH), 1272/2008 (CLP) & 2020/878

www.vpgsensors.com Date of Issue: 25 August 2021 Date of First Issue: 20 March 2012 Version: 4.0

SECTION 1: IDENTIFICATION OF THE SUBSTANCE/MIXTURE AND OF THE COMPANY/UNDERTAKING

1.1 Product identifier

Product Name M-Bond 600 Adhesive Unique Formula Identifier (UFI) Not applicable Nanoform Not applicable

1.2 Relevant identified uses of the substance or mixture

and uses advised against

Identified Use(s)Adhesives.Uses Advised AgainstNone known.

1.3 Details of the supplier of the safety data sheet

Company Identification VISHAY MEASUREMENTS GROUP GMBH

Tatschenweg 1 74078 Heilbronn Germany

 Telephone
 +49 (0) 7131 39099-0

 Fax
 +49 (0) 7131 39099-229

 E-Mail (competent person)
 mm.de@vpgsensors.com

1.4 Emergency telephone number

Emergency Phone No. (00-1) 703-527-3887 Languages spoken CHEMTREC

SECTION 2: HAZARDS IDENTIFICATION

2.1 Classification of the substance or mixture

2.1.1 Regulation (EC) No. 1272/2008 (CLP) Flam. Liq. 2; H225 Skin Irrit. 2; H315

Skin Sens. 1; H317 Eye Dam. 1; H318 STOT SE 3; H335 STOT SE 3; H336 Carc. 2; H351

Aquatic Chronic 2; H411

2.2 Label elements According to Regulation (EC) No. 1272/2008 (CLP)

Product Name M-Bond 600 Adhesive

Hazard Pictogram(s)











Signal Word(s) DANGER

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Contains: Tetrahydrofuran and Polyglycidyl Ether of Phenol-Formaldehyde

Hazard Statement(s) H225: Highly flammable liquid and vapour.

H315: Causes skin irritation.

H317: May cause an allergic skin reaction. H318: Causes serious eye damage. H335: May cause respiratory irritation. H336: May cause drowsiness or dizziness. H351: Suspected of causing cancer.

H411: Toxic to aquatic life with long lasting effects.

Precautionary Statement(s) P210: Keep away from heat, hot surfaces, sparks, open flames and other ignition

sources. No smoking.

P201: Obtain special instructions before use.

P304+P340: IF INHALED: Remove person to fresh air and keep comfortable for

breathing.

P333+P313: If skin irritation or rash occurs: Get medical advice/attention. P305+P351+P338: IF IN EYES: Rinse cautiously with water for several minutes.

Remove contact lenses, if present and easy to do. Continue rinsing.

P310: Immediately call a POISON CENTER/doctor.

Additional Information EUH019: May form explosive peroxides.

2.3 Other hazards None known. The substances in the mixture do not meet the PBT/vPvB criteria

according to REACH, annex XIII.

SECTION 3: COMPOSITION/INFORMATION ON INGREDIENTS

3.1 Substances - Not applicable.

3.2 Mixtures

EC Classification Regulation (EC) No. 1272/2008 (CLP)

Chemical identity of the substance	%W/W	CAS No.	EC No.	REACH Registration No.	Hazard classification
Tetrahydrofuran*^	45 – 55	109-99-9	203-726-8	Not yet assigned in the supply chain	Flam. Liq. 2; H225 Acute Tox. 4; H302 Eye Dam. 1; H318 STOT SE 3; H335 (SCL ≥ 25%) STOT SE 3; H336 Carc. 2; H351 EUH019
Polyglycidyl Ether of Phenol- Formaldehyde	30 – 40	28064-14-4	608-164-0	Not yet assigned in the supply chain	Skin Irrit. 2; H315 Skin Sens. 1; H317 Eye Irrit. 2; H319 Aquatic Chronic 2; H411
Ethyl methyl ketone*^	12 – 18	78-93-3	201-159-0	Not yet assigned in the supply chain	Flam. Liq. 2; H225 Eye Irrit. 2; H319 STOT SE 3; H336 EUH066

Note: For full text of H phrases see section 16.

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^{*}Substance with a national exposure limit. ^Substance with a national exposure limit

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SECTION 4: FIRST AID MEASURES



41 Description of first aid measures

Skin Contact

Ingestion

Self-protection of the first aider

Inhalation IF INHALED: Remove person to fresh air and keep comfortable for breathing. Call

before reuse.

medical advice/attention.

a POISON CENTER/doctor if you feel unwell. IF exposed or concerned: Get

IF ON SKIN: Remove contaminated clothing and wash all affected areas with plenty of water. Wash contaminated clothing before reuse. If skin irritation or rash occurs: Get medical advice/attention. IF exposed or concerned: Get medical

Use personal protective equipment as required. Wear appropriate personal protective equipment, avoid direct contact. Ensure adequate ventilation. Avoid breathing vapours. Avoid all contact. Contaminated clothing should be laundered

advice/attention

Eye Contact IF IN EYES: Rinse cautiously with water for several minutes. Remove contact

> lenses, if present and easy to do. Continue rinsing. If eye irritation persists: Get medical advice/attention. IF exposed or concerned: Get medical advice/attention. IF SWALLOWED: Rinse mouth. Make victim drink plenty of water. Do not give anything by mouth to an unconscious person. Do not induce vomiting unless instructed to do so by medical personnel. Call a POISON CENTER/doctor if you

feel unwell. IF exposed or concerned: Get medical advice/attention.

4.2 Most important symptoms and effects, both acute and Causes skin irritation. May cause an allergic skin reaction. Causes serious eye

delayed irritation. May cause respiratory irritation. May cause drowsiness or dizziness.

Suspected of causing cancer.

4.3 Indication of any immediate medical attention and Treat symptomatically

special treatment needed

Notes to a physician: IF INHALED: Respiratory symptoms, including pulmonary edema, may be

delayed.

IF IN EYES: After rinsing affected eyes must be seen by an ophthalmologist

SECTION 5: FIREFIGHTING MEASURES

5.1 **Extinguishing media**

5.3

Suitable Extinguishing media

As appropriate for surrounding fire. Extinguish with carbon dioxide, dry chemical, foam or waterspray.

Unsuitable extinguishing media

Advice for fire-fighters

Do not use water jet. Direct water jet may spread the fire.

5.2 Special hazards arising from the substance or mixture

Highly flammable liquid and vapour. May decompose in a fire giving off toxic fumes. Carbon monoxide, Carbon dioxide, Phenolic and Explosive Peroxides. Vapours are heavier than air and may travel considerable distances to a source of ignition and flashback. Prevent liquid entering sewers, basements and workpits; vapour may create explosive atmosphere. May form explosive peroxides.

Fire fighters should wear complete protective clothing including self-contained breathing apparatus. Do not breathe fumes. Keep containers cool by spraying

with water if exposed to fire. Avoid run off to waterways and sewers.

SECTION 6: ACCIDENTAL RELEASE MEASURES

6.1 Personal precautions, protective equipment and emergency procedures

Ensure adequate ventilation. Stop leak if safe to do so. Eliminate all ignition sources if safe to do so. Keep away from heat, hot surfaces, sparks, open flames and other ignition sources. No smoking. Use personal protective equipment as required. See Section: 8. Avoid breathing vapours.

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6.2 Environmental precautions

Avoid release to the environment. Do not allow to enter drains, sewers or watercourses. Spillages or uncontrolled discharges into watercourses must be alerted to the Environment Agency or other appropriate regulatory body.

6.3 Methods and material for containment and cleaning

Use non-sparking equipment when picking up flammable spill. Adsorb spillages onto sand, earth or any suitable adsorbent material. Transfer to a container for disposal. Ventilate the area and wash spill site after material pick-up is complete.

Dispose of this material and its container as hazardous waste

6.4 Reference to other sections

See Section: 8, 13

SECTION 7: HANDLING AND STORAGE

7.1 Precautions for safe handling

Ensure operatives are trained to minimise exposures. Obtain special instructions before use. Do not handle until all safety precautions have been read and understood. Avoid all contact. Do not breathe vapour. Ensure adequate ventilation. Keep away from heat, hot surfaces, sparks, open flames and other ignition sources. No smoking. May form explosive peroxides. Take precautionary measures against static discharges. Use personal protective equipment as required. See Section: 8. Do not eat, drink or smoke when using this product. Wash hands before breaks and after work.

7.2 Conditions for safe storage, including any incompatibilities

Ground/bond container and receiving equipment. Keep only in original container. Store in a well-ventilated place. Keep container tightly closed. Keep away from heat, hot surfaces, sparks, open flames and other ignition sources. No smoking.

May form explosive peroxides. Keep away from direct sunlight.

Storage temperature Ambient. Keep at temperature not exceeding (°C): 32

Stable under normal conditions.

Incompatible materials Keep away from: Oxidizing agents, Corrosive Substances, Reducing agent,

Strong Acids and Alkalis.

7.3 Specific end use(s) See Section: 1.2.

SECTION 8: EXPOSURE CONTROLS/PERSONAL PROTECTION

8.1 Control parameters

Storage life

8.1.1 Occupational Exposure Limits

SUBSTANCE	CAS No.	LTEL (8 hr TWA ppm)	LTEL (8 hr TWA mg/m³)	STEL (ppm)	STEL (mg/m³)	Note
Ethyl cyanoacrylate	7085-85-0	-	-	0.3	1.5	IOELV, UK, WEL Sk
Methyl ethyl ketone		200	600	300	900	IOELV
	78-93-3	200	600	300	899	UK WEL, Sk, BMGV

Note: WEL: Workplace Exposure Limit (UK HSE EH40), Sk - Can be absorbed through skin., Bmgv: Biological monitoring guidance value (UK HSE EH40), IOELV: Indicative Occupational Exposure Limit Value

8.1.2 Biological limit value

SUBSTANCE	CAS No.	Biological monitoring guidance value	Sampling Time	
Methyl ethyl ketone 78-93-3 70 µmol b		70 μmol butan-2-one/L in urine	Post shift	

Note: Bmgv: Biological monitoring guidance value (UK HSE EH40)

8.1.3 PNECs and DNELs

Not established.

8.2 Exposure controls

8.2.1 Appropriate engineering controls

Ensure adequate ventilation. Atmospheric levels should be controlled in compliance with the occupational exposure limit. A washing facility/water for eye and skin cleaning purposes should be present.

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8.2.2 Individual protection measures, such as personal protective equipment (PPE)

General hygiene measures for the handling of chemicals are applicable. Keep good industrial hygiene. Avoid all contact. Avoid breathing vapours. Wash hands before breaks and after work. Keep work clothes separately. Do not eat, drink or smoke at the work place.

Protective clothing should be selected specifically for the working place, depending on concentration and quantity of the hazardous substances handled. The resistance of the protective clothing to chemicals should be ascertained with the respective supplier.

Eye/ face protection



Skin protection



Wear protective eye glasses for protection against liquid splashes. Wear eye protection with side protection (EN166).

Hand protection:

Wear impervious gloves (EN374). Protective index 6, corresponding > 480 minutes of permeation time according to EN 374 Gloves should be changed regularly to avoid permeation problems. Breakthrough time of the glove material: refer to the information provided by the gloves' producer.

Suitable materials: Polyethylene-Laminate (Minimum thickness 0.1mm)

Body protection:

Wear impervious protective clothing, including boots, lab coat, apron or coveralls, as appropriate, to prevent skin contact.

In case of inadequate ventilation wear respiratory protection. A suitable mask with filter type A (EN141 or EN405) may be appropriate. A suitable mask with filter type A (EN141 or EN405) may be appropriate.

Respiratory protection



Thermal hazards

Not applicable

8.2.3 Environmental Exposure Controls Avoid release to the environment.

SECTION 9: PHYSICAL AND CHEMICAL PROPERTIES

9.1 Information on basic physical and chemical properties

Physical state

Colour Odour

Melting point and freezing point

Boiling point or initial boiling point and boiling range

Flammability

Lower and upper explosion limit or lower and upper

flammability limit

Flash point

Auto-ignition temperature Decomposition temperature

рΗ

Kinematic viscosity

Solubility

Partition coefficient n-octanol/water (log value)

Vapour pressure

Density and Relative density Relative vapour density Particle characteristics Liquid

Almost colourless Not available.

66°C

214°C (EU Method A.2) Not applicable - Liquid

Flammable Limits (Lower) (%v/v): 1.8 Flammable Limits (Upper) (%v/v): 11.8

-14 °C (Mixture)

480°C (EU Method A.15)

320 °C

Not established. Not established. Water: >50%

24 μg/L In Water (EU Method A.6)

129 (mmHg) @ 20°C

 $0.9 (H_2O = 1)$ 2.4 (Air = 1)

Not applicable (Liquid)

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92 Other information

Evaporation rate 8 (BuAc = 1)Volatile Organic Compound Content VOC 598 g/L Explosive properties Not explosive. Oxidising properties Not oxidising.

SECTION 10: STABILITY AND REACTIVITY

Reactivity 10.1 Stable under normal conditions. May form peroxides on prolonged storage if air

10.2 Chemical stability Stable under normal conditions.

10.3 Possibility of hazardous reactions Highly flammable liquid and vapour. The vapour may be invisible, heavier than air

> and spread along ground. May form explosive peroxides. Contact with aliphatic amines will cause irreversible polymerization with considerable heat build-up.

10.4 Conditions to avoid Keep away from heat, hot surfaces, sparks, open flames and other ignition

sources. No smoking. Keep away from direct sunlight. Keep at a temperature not exceeding (°C): 32. Avoid contact with air. Avoid contact with heat and ignition sources and oxidizers. Avoid distillation to dryness, which can form explosive

peroxides.

10.5 Incompatible materials Oxidizing agents, Corrosive Substances, Reducing agent, Strong Acids and

Alkalis

10.6 Hazardous decomposition product(s) May decompose in a fire giving off toxic fumes. Carbon monoxide, Carbon

dioxide, Phenolic and Explosive Peroxides.

SECTION 11: TOXICOLOGICAL INFORMATION

11.1 Information on hazard classes as defined in Regulation (EC) No 1272/2008

Acute toxicity

Skin Contact

Ingestion Mixture: Based upon the available data, the classification criteria are not met.

Acute Toxicity Estimate Mixture Calculation: Estimated LC50 > 2000 mg/kg

bw/day.

Inhalation Mixture: Based upon the available data, the classification criteria are not met.

> Acute Toxicity Estimate Mixture Calculation: Estimated LC50 > 20 mg/l. (Vapour) Mixture: Based upon the available data, the classification criteria are not met.

Acute Toxicity Estimate Mixture Calculation: Estimated LC50 > 2000 mg/kg

bw/day.

Skin corrosion/irritation Mixture: Skin Irrit. 2: H315: Causes skin irritation.

Polyglycidyl Ether of Phenol-Formaldehyde (Epoxy Skin Irrit. 2: H315: Causes skin irritation.

Novolac) EU classification and labelling inventory - 1217 Notifiers

Serious eye damage/irritation Mixture: Eye Dam. 1; H318: Causes serious eye damage.

Tetrahydrofuran Eye Dam. 1; H318: Causes serious eye damage.

Causes serious eye damage (rabbit) (Unnamed publication, 2010)

Respiratory or skin sensitization Mixture: Skin Sens. 1; H317: May cause an allergic skin reaction.

Polyglycidyl Ether of Phenol-Formaldehyde (Epoxy Skin Sens. 1; H317: May cause an allergic skin reaction.

Novolac) EU classification and labelling inventory – 1217 Notifiers

Germ cell mutagenicity Mixture: Based upon the available data, the classification criteria are not met.

Carcinogenicity Mixture: Carc. 2; H351: Suspected of causing cancer.

> Tetrahydrofuran Carc. 2; H351: Suspected of causing cancer. Result: Carcinogenic effect (female Mouse)

Reproductive toxicity Mixture: Based upon the available data, the classification criteria are not met. STOT - single exposure

Mixture: STOT SE 3: H335: May cause respiratory irritation. STOT SE 3; H336: May cause drowsiness or dizziness.

Tetrahydrofuran STOT SE 3: H335: May cause respiratory irritation.

EU Harmonised Classification

STOT SE 3; H336: May cause drowsiness or dizziness.

NOEL (rat) - 500 ppm (Malley et al. 2001)

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Methyl ethyl ketone STOT SE 3; H336: May cause drowsiness or dizziness.

EU Harmonised Classification

STOT - repeated exposure Mixture: Based upon the available data, the classification criteria are not met.

Aspiration hazard Mixture: Based upon the available data, the classification criteria are not met.

11.2 Information on other hazards

11.2.1 Endocrine disrupting properties No substances identified as having endocrine-disrupting properties.

11.2.2 Other information None known

SECTION 12: ECOLOGICAL INFORMATION

12.1 Toxicity Mixture: Aquatic Chronic 2; H411: Toxic to aquatic life with long lasting effects.

Polyglycidyl Ether of Phenol-Formaldehyde (Epoxy Aquatic Chronic 2; H411: Toxic to aquatic life with long lasting effects.

Novolac) EU classification and labelling inventory - 1217 Notifiers

12.2 Persistence and degradability No data for the mixture as a whole.

Tetrahydrofuran Inherently Biodegradable

Degradation in water (28 days): 39% (Van Ginkel et al. 1992)

Polyglycidyl Ether of Phenol-Formaldehyde (Epoxy No data

Novolac)

Methyl ethyl ketone Readily biodegradable.

Water % Degradation: 98% (28 days) (Unnamed publication, 1998)

12.3 Bioaccumulative potential No data for the mixture as a whole.

Tetrahydrofuran Test not required.

Low bioaccumulative potential (log Kow ≤ 3) EU ECHA Registration Endpoint summary

Polyglycidyl Ether of Phenol-Formaldehyde (Epoxy No data

Novolac)

Methyl ethyl ketone Low bioaccumulation potential.

12.4 Mobility in soil No data for the mixture as a whole.

Tetrahydrofuran Test not required.

Low Partition coefficient: n-octanol/water EU ECHA Registration Endpoint summary

Polyglycidyl Ether of Phenol-Formaldehyde (Epoxy No data

Novolac)

Methyl ethyl ketone The substance is predicted to have high mobility in soil.

EU ECHA Registration Endpoint summary

12.5 Results of PBT and vPvB assessment Not classified as PBT or vPvB.

12.6 Endocrine disrupting propertiesNo substances identified as having endocrine-disrupting properties.

12.7 Other adverse effects None known

SECTION 13: DISPOSAL CONSIDERATIONS

13.1 Waste treatment methods This material and its container must be disposed of as hazardous waste. Dispose

of wastes in an approved waste disposal facility.

IMPO

IATA/ICAO

13.2 Additional Information Dispose of contents in accordance with local, state or national legislation.

SECTION 14: TRANSPORT INFORMATION

		ADK/KID	IIVIDG	IATA/ICAO
14.1	UN number or ID number	UN 1133	UN 1133	UN 1133
14.2	UN proper shipping name	ADHESIVES containing	ADHESIVES containing	ADHESIVES containing
		flammable liquid	flammable liquid	flammable liquid
14.3	Transport hazard class(es)	3	3	3
14.4	Packing group	II	II	II
14.5	Environmental hazards	Environmentally	Classified as a Marine	Environmentally
		hazardous substance	Pollutant.	hazardous substance
14.6	Special precautions for user	See Section: 2		

ADD/DID

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14.7 Maritime transport in bulk according to IMO

instruments

14.8 Additional Information

Not applicable.

None.

SECTION 15: REGULATORY INFORMATION

15.1 Safety, health and environmental

regulations/legislation specific for the substance or

mixture

15.1.1 EU regulations

Substance(s) of Very High Concern (SVHCs)
Authorisations and/or Restrictions On Use

None.

15.1.2 National regulations

Wassergefährdungsklasse (Germany)

WGK 2 (Self classification)

15.2 Chemical Safety Assessment

A REACH chemical safety assessment has not been carried out.

SECTION 16: OTHER INFORMATION

The following sections contain revisions or new statements: Updated version and date. Updated substance / mixture classification New SDS Regulation 2020/878 format, all sections have been updated to include new information. Please review SDS with care.

References:

Existing Safety Data Sheet (SDS),

EU Harmonised Classification(s) for Tetrahydrofuran (CAS No. 109-99-9) and Methyl ethyl ketone (CAS No. 78-93-3).

Existing ECHA registration(s) for Tetrahydrofuran (CAS No. 109-99-9) and Methyl ethyl ketone (CAS No. 78-93-3).

EU classification and labelling inventory for Polyglycidyl Ether of Phenol-Formaldehyde (Epoxy Novolac) (CAS No. 28064-14-4)

Literature References:

- 1. Malley, L.A., Christoph, G.R., Stadler, J.C., Hansen, J.F., Biesemeir, J.A. and Jasti, S. 2001. Acute and subchronic neurotoxicology evaluation of tetrahydrofuran by inhalation in rats. Drug Chem. Toxicol. 24(3):201-219.
- Van Ginkel, C.G., Stroo, C.A. 1992. Simple method to prolong the closed bottle test for the determination of the inherent biodegradability. Ecotoxicology and environmental safety 24:319-327.

EU Classification: This Safety Data Sheet was prepared in accordance with EC Regulation (EC) 1907/2006 (REACH), 1272/2008 (CLP) & 2020/878

Classification of the substance or mixture According to Regulation (EC) No. 1272/2008 (CLP)	Classification Procedure
Flam. Liq. 2; H225	Flash point (°C) / Boiling Point (°C)
Skin Irrit. 2; H315	Threshold Calculation
Skin Sens. 1; H317	Threshold Calculation
Eye Dam. 1; H318	Threshold Calculation
STOT SE 3; H335	Threshold Calculation
STOT SE 3; H336	Threshold Calculation
Carc. 2; H351	Threshold Calculation
Aquatic Chronic 2; H411	Summation Calculation

LEGEND

ADR: European Agreement concerning the International Carriage of Dangerous Goods by Road

BCF Bioconcentration factor

CLP Regulation (EC) No 1272/2008 on classification, labelling and packaging of substances and mixtures

DNEL Derived no effect level

EC50 Half maximal effective concentration

HSE Health and Safety Executive

IATA IATA: International Air Transport Association
ICAO ICAO: International Civil Aviation Organization
IMDG IMDG: International Maritime Dangerous Goods

LC50 Lethal concentration at which 50% of the population is killed

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LD50 Lethal dose at which 50% of the population is killed

LTEL Long term exposure limit
OEL Occupational exposure limits

PBT PBT: Persistent, Bioaccumulative and Toxic

PNEC Predicted No Effect Concentration
(Q)SAR Quantitative structure-activity relationship

REACH Registration, Evaluation, Authorisation and Restriction of Chemicals

RID: Regulations concerning the international railway transport of dangerous goods

TWA Time Weighted Average STEL Short term exposure limit

vPvB: very Persistent and very Bioaccumulative

WGK Wassergefährdungsklasse (Germany) / Water hazard class

Hazard classification / Classification code:

Flam. Liq. 2; Flammable liquid, Category 2 Acute Tox. 4; Acute Toxicity, Category 4 Skin Irrit. 2; Skin corrosion/irritation, Category 2 Skin Sens. 1; Skin Sensitisation, Category 1 Eye Dam. 1; Eye damage, category 1 Eye Irrit. 2; eye Irritation, Category 2

STOT SE 3; Specific target organ toxicity — single exposure, Category 3

Carc. 2; Carcinogenicity, Category 2

Aquatic Chronic 2; Hazardous to the aquatic environment, Chronic ,

Category 2

Hazard Statement(s)

H225: Highly flammable liquid and vapour.

H302: Harmful if swallowed. H315: Causes skin irritation.

H317: May cause an allergic skin reaction. H318: Causes serious eye damage. H319: Causes serious eye irritation. H335: May cause respiratory irritation. H336: May cause drowsiness or dizziness. H351: Suspected of causing cancer.

H411: Toxic to aquatic life with long lasting effects.

EUH019: May form explosive peroxides.

EUH066: Repeated exposure may cause skin dryness or cracking.

Training advice: Consideration should be given to the work procedures involved and the potential extent of exposure as they may determine whether a higher level of protection is required.

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