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ACCORDING TO: Code of Practice for the Preparation of Safety Data Sheets for Hazardous Chemicals (Safe Work Australia, 2020) & GHS 7

SECTION 1: IDENTIFICATION

Product identifier used on the label M-Bond AE Resin

Other means of identification None

Recommended use of the chemical and restrictions

on use

Recommended use Adhesives.
Restrictions on use None known.

Supplier/Manufacturer name, address and telephone

number

Supplier/Manufacturer VISHAY MEASUREMENTS GROUP, INC.

Address Post Office Box 27777
Raleigh, NC 27611

USA

Telephone +1 919-365-3800 Fax +1 919-365-3945

E-Mail (competent person) <u>mm.us@vpgsensors.com</u>

Importer/Distributor name, address and telephone

number Name Address Telephone To be added by Australian importer/distributor

Emergency telephone number 61-290372994 (for spills and releases) CHEMTREC (24 hours)

SECTION 2: HAZARD(S) IDENTIFICATION

Classification of the substance or mixture

In accordance with the Safe Work Australia model Work Health and Safety Regulations (2020) & GHS 7

Skin corrosion/irritation, Category 2 Skin sensitization, Category 1 Eye Damage/Irritation, Category 1 Germ cell mutagenicity, Category 2

Specific target organ toxicity — single exposure, Category 2 Hazardous to the aquatic environment, Acute, Category 2 Hazardous to the aquatic environment, Chronic, Category 2

Label elements

Hazard Symbol









Health hazard

Corrosion

Exclamation mark

Environment

Signal Word(s) DANGER

Hazard Statement(s) H315: Causes skin irritation.

H317: May cause an allergic skin reaction. H318: Causes serious eye damage. H341: Suspected of causing genetic defects. H371: May cause damage to organs.

H411: Toxic to aquatic life with long lasting effects.

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Precautionary Statement(s) P201: Obtain special instructions before use.

P202: Do not handle until all safety precautions have been read and understood.

P260: Do not breathe vapour.

P280: Wear protective gloves/protective clothing/eye protection/face protection.

P302+P352: IF ON SKIN: Wash with plenty of water.

P333+P313: If skin irritation or rash occurs: Get medical advice/attention. P305+P351+P338+P310: IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.

Immediately call a POISON CENTER/doctor.

P308+P311: IF exposed or concerned: Call a POISON CENTER/doctor.

P273: Avoid release to the environment.

P391: Collect spillage.

Other Hazards None assigned

Other Hazards that do not Result in Classification None Known

SECTION 3: COMPOSITION/INFORMATION ON INGREDIENTS

Substances Not applicable

Mixtures Substances in preparations / mixtures

Chemical identity of the substance	%W/W	CAS No.	EC No.	Hazard classification			
2,2'-[(1-methylethylidene)bis(4,1- phenyleneoxymethylene)]bisoxirane Synonym(s): Bisphenol A, diglycidyl ether	>60	1675-54-3	216-823-5	Skin corrosion/irritation, Category 2 Skin sensitization, Category 1 Eye Damage/Irritation, Category 2A Hazardous to the aquatic environment, Chronic, Category 2			
1-Chloro-4 Trifluromethyl Bisphenol A Epoxy Resin Synonym(s): Propane, 2,2-bis[p-(2,3-epoxypropoxy)phenyl	15 - <25	25085-99-8	607-537-5	Skin corrosion/irritation, Category 2 Skin sensitization, Category 1 Eye Damage/Irritation, Category 2 Hazardous to the aquatic environment, Chronic, Category 2			
2,3-Epoxypropyl o-tolyl ether Synonym(s): Oxirane, [(2- methylphenoxy)methyl]-; o-Cresol, glycidyl ether	< 5	2210-79-9	218-645-3	Skin corrosion/irritation, Category 2 Skin sensitization, Category 1A Germ cell mutagenicity, Category 2 Hazardous to the aquatic environment, Chronic, Category 2			
Resorcinol Synonym(s): 1,3-Benzenediol; m- Dihydroxybenzene	< 5	108-46-3	203-585-2	Acute toxicity (oral), Category 4 Skin corrosion/irritation, Category 2 Skin sensitization, Category 1 Eye Damage/Irritation, Category 1 Specific target organ toxicity — single exposure, Category 1 (central nervous system and blood effects) Specific target organ toxicity — single exposure, Category 2 (respiratory effects) Hazardous to the aquatic environment, Acute, Category 1 Hazardous to the aquatic environment, Chronic, Category 3			

SECTION 4: FIRST AID MEASURES



Description of first aid measures

First aid facilities

Eyewash facilities should be stationed close to workplace where possible.

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Self-protection of the first aider

Use personal protective equipment as required. Wear appropriate personal protective equipment, avoid direct contact. Ensure adequate ventilation. Avoid all

contact. Do not breathe vapour.

Inhalation

IF INHALED: Remove person to fresh air and keep comfortable for breathing. IF

exposed or concerned: Get medical advice/attention.

Skin Contact

IF ON SKIN: Remove contaminated clothing and wash all affected areas with plenty of water. If irritation (redness, rash, blistering) develops, get medical

attention. IF exposed or concerned: Get medical advice/attention.

Eye Contact

Ingestion

IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing. Immediately call a POISON

CENTER/doctor.

IF SWALLOWED: Rinse mouth. Make victim drink plenty of water. Do not induce vomiting unless instructed to do so by medical personnel. Call a POISON CENTER/doctor if you feel unwell. IF exposed or concerned: Get medical

advice/attention.

Most important symptoms and effects, both acute and delayed

Indication of immediate medical attention and special treatment needed, if necessary

Notes to a physician:

Causes skin irritation. May cause an allergic skin reaction. Causes serious eye damage. Suspected of causing genetic defects. May cause damage to organs. Treat symptomatically.

IF IN EYES: Obtain prompt consultation, preferably from an ophthalmologist. Following severe exposure the patient should be kept under medical review for at least 48 hours.

SECTION 5: FIRE-FIGHTING MEASURES

Extinguishing media

Suitable Extinguishing Media

Unsuitable extinguishing Media

Special hazards arising from the chemical

Special protective equipment and precautions for

fire fighters

As appropriate for surrounding fire. Extinguish with carbon dioxide, dry chemical, foam or waterspray.

Do not use water jet. Direct water jet may spread the fire.

May decompose in a fire giving off toxic fumes. Decomposes in a fire giving off

toxic fumes: Phenolics, Carbon monoxide and Carbon dioxide.

Fire fighters should wear complete protective clothing including self-contained breathing apparatus. Do not breathe fumes. Keep containers cool by spraying with water if exposed to fire. Do not allow to enter drains, sewers or

watercourses.

Hazchem Code 3Z

SECTION 6: ACCIDENTAL RELEASE MEASURES

Personal precautions, protective equipment and

emergency procedures

Ensure adequate ventilation. Stop leak if safe to do so. Use personal protective equipment as required. Wear appropriate personal protective equipment, avoid direct contact. Do not breathe vapour. Avoid all contact. Do not ingest. If swallowed then seek immediate medical assistance. Isolate the area and allow

vapours to disperse.

Environmental precautions

Avoid release to the environment. Do not allow to enter drains, sewers or watercourses. Spillages or uncontrolled discharges into watercourses must be

Methods and material for containment and cleaning

up

alerted to the Environment Agency or other appropriate regulatory body. Adsorb spillages onto sand, earth or any suitable adsorbent material. Transfer to a container for disposal. Ventilate the area and wash spill site after material pickup is complete. Dispose of this material and its container as hazardous waste

SECTION 7: HANDLING AND STORAGE

Precautions for safe handling

Avoid all contact. Do not breathe vapour. Ensure adequate ventilation. Wear appropriate personal protective equipment, avoid direct contact. Use personal protective equipment as required. See Section: 8. Do not eat, drink or smoke

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Conditions for safe storage, including any incompatibilities

Storage temperature Storage life

Incompatible materials

when using this product. Wash hands before breaks and after work.

Contaminated clothing should be laundered before reuse.

Store in a well-ventilated place. Keep container tightly closed. Keep cool. Keep

away from heat, sources of ignition and direct sunlight. Ambient. Keep at temperature not exceeding (℃): 27

Stable under normal conditions.

Keep away from: Flammable liquids, Strong Oxidizing agents, Corrosive Substances, Strong Acids and strong mineral and organic bases, especially

primary and secondary aliphatic amines.

SECTION 8: EXPOSURE CONTROLS AND PERSONAL PROTECTION

Occupational Exposure Limits

Chemical name	Synonym(s)	CAS No.	TWA (ppm)	TWA (mg/m³)	STEL (ppm)	STEL (mg/m³)	Advisory carcinogen category	Other advisory information	Notes
Resorcinol	m-Dihydroxybenzene	108-46-3	10	45	20	90	-	-	-

Source: Safe Work Australia Workplace Exposure Standards for Airbourne Contaminants (2019)

Biological exposure indicies

Not established

Appropriate engineering controls

Ensure adequate ventilation or use appropriate containment. Atmospheric levels should be controlled in compliance with the occupational exposure limit. A washing facility/water for eye and skin cleaning purposes should be present.

Individual protection measures, such as personal protective equipment (PPE)

General hygiene measures for the handling of chemicals are applicable. Avoid all contact. Do not breathe vapour. Wash hands before breaks and after work. Keep work clothes separately. Contaminated clothing should be laundered before reuse. Do not eat, drink or smoke at the work place.

Eye/face protection



Wear protective eye glasses for protection against liquid splashes. Wear eye protection with side protection (EN166).

Skin protection



Hand protection:

Wear impervious gloves (EN374). Gloves should be changed regularly to avoid permeation problems. Breakthrough time of the glove material: refer to the information provided by the gloves' producer.

Body protection:

Wear impervious protective clothing, including boots, lab coat, apron or coveralls, as appropriate, to prevent skin contact.

Respiratory protection



In case of inadequate ventilation wear respiratory protection. Open system(s): Wear suitable respiratory protective equipment. A suitable mask with filter type A

(EN141 or EN405) may be appropriate.

Thermal hazards Not applicable.

SECTION 9: PHYSICAL AND CHEMICAL PROPERTIES

Information on basic physical and chemical properties

Physical state Liquid

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Colour Clear amber Colour Faint Epoxy Odour Odour Melting point and freezing point Not established. Boiling point or initial boiling point and boiling range Not established. Flammability Not applicable - Liquid

Lower and upper explosion limit or lower and upper

flammability limit

Not established. Flash point Auto-ignition temperature Not established. Decomposition temperature Not established. pН Not established. Not established.

Kinematic viscosity

Solubility Not established. The product is essentially insoluble in water.

Not established.

Partition coefficient n-octanol/water (log value) Not established. Vapour pressure 1 @ 118℃ (mmHg) Density and Relative density 1.15 (H2O = 1)Relative vapour density >3.8 (Air = 1)

Particle characteristics Not applicable (Liquid)

Additional parameters

Evaporation rate Not available. Explosive properties Not explosive. Oxidising properties Not oxidising.

SECTION 10: STABILITY AND REACTIVITY

Reactivity Stable under normal conditions.

Chemical stability Stable under normal conditions. May decompose if heated.

Possibility of hazardous reactions Hazardous polymerisation will not occur.

Conditions to avoid Keep away from heat, sources of ignition and direct sunlight. Keep at temperature

not exceeding (℃): 27

Incompatible materials Flammable liquids, Strong Oxidizing agents, Corrosive Substances, Strong Acids

and strong mineral and organic bases, especially primary and secondary aliphatic

amines.

Hazardous decomposition product(s) Decomposes in a fire giving off toxic fumes: Phenolics, Carbon monoxide and

Carbon dioxide.

SECTION 11: TOXICOLOGICAL INFORMATION

Information on toxicological effects

(Substances in preparations / mixtures)

Acute toxicity

Dermal

Ingestion Based upon the available data, the classification criteria are not met.

Acute Toxicity Estimate Mixture Calculation: Estimated LC50 > 2000 mg/kg

bw/dav.

Inhalation Based upon the available data, the classification criteria are not met.

> Acute Toxicity Estimate Mixture Calculation: Estimated LC50 > 20.0 mg/l. Based upon the available data, the classification criteria are not met.

Acute Toxicity Estimate Mixture Calculation: Estimated LC50 > 2000 mg/kg

bw/day.

Skin corrosion/irritation, Category 2: Causes skin irritation. Skin corrosion/irritation

2,2'-[(1-methylethylidene)bis(4,1-Skin corrosion/irritation - Category 2. EU Harmonised Classification

phenyleneoxymethylene)]bisoxirane Slightly irritating to skin. (rabbit) (OECD 404)

Skin corrosion/irritation - Category 2 1-Chloro-4 Trifluromethyl Bisphenol A Epoxy Resin

No data. EU classification and labelling inventory, ≥ 770 Notifiers Skin corrosion/irritation - Category 2. EU Harmonised Classification

2,3-Epoxypropyl o-tolyl ether Not irritating to skin (rabbit) (OECD 404)

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Resorcinol Skin corrosion/irritation - Category 2. EU Harmonised Classification

Test Result: Irritating to skin. (in vivo; FHSLA)

Serious eye damage/irritation Eye Damage/Irritation, Category 1; Causes serious eye damage.

Resorcinol Eye Damage/Irritation, Category 1.

Test Result: Causes serious eye damage. (in vivo; FHSLA) (Flickinger, 1976)

Respiratory or skin sensitization Skin sensitization, Category 1. May cause an allergic skin reaction.

Bis-[4-(2,3-epoxipropoxi)phenyl] propane: Skin Sens. 1. EU Harmonised Classification Positive - sensitising. (Mouse) (OECD 429)

Bisphenol A Diglycidyl Ether: Skin Sens. 1

No data. EU classification and labelling inventory, ≥ 770 Notifiers

2,3-Epoxypropyl o-tolyl ether: Skin Sens. 1. EU Harmonised Classification

Test Result: Positive (OECD 406)

Resorcinol: Skin Sens. 1

Test Result: Positive (OECD 429)

Germ cell mutagenicity Germ cell mutagenicity, Category 2; Suspected of causing genetic defects.

2,3-Epoxypropyl o-tolyl ether: Germ cell mutagenicity, Category 2. EU Harmonised Classification.

Test Result: Positive (OECD 471)

CarcinogenicityBased upon the available data, the classification criteria are not met.Reproductive toxicityBased upon the available data, the classification criteria are not met.STOT - single exposureSTOT - single exposure, Category 2; May cause damage to organs – oral.

Resorcinol: STOT - single exposure, Category 1: Causes damage to organs. Oral: central

nervous system, blood effects. Maximum non-lethal dose: 200 mg/kg bw. STOT - single exposure, Category 2: May cause damage to organs - oral.

Respiratory system.

STOT - repeated exposure Based upon the available data, the classification criteria are not met.

Aspiration hazard Based upon the available data, the classification criteria are not met.

Information on likely routes of exposure

InhalationPossible route of exposure.IngestionUnlikely route of exposure.Skin ContactPossible route of exposure.Eye ContactUnlikely route of exposure.

Early onset symptoms related to exposure Causes skin irritation. May cause an allergic skin reaction. Causes serious eye

damage. May cause damage to organs.

Delayed health effects from exposureSuspected of causing genetic defects. May cause damage to organs.

Exposure levels and health effects See section 8

Interactive effects None Known

Other information None Known

NTP Report on Carcinogens No components listed.

IARC Monographs 2,2'-[(1-methylethylidene)bis(4,1-phenyleneoxymethylene)]bisoxirane: Group 3

Resorcinol: Group 3

SECTION 12: ECOLOGICAL INFORMATION

Ecotoxicity Hazardous to the aquatic environment, Acute, Category 2. Toxic to aquatic life.

Hazardous to the aquatic environment, Chronic, Category 2. Toxic to aquatic life

with long lasting effects.

Estimated Mixture LC50 1 to ≤ 10 mg/l (Fish)

2,2'-[(1-methylethylidene)bis(4,1- Hazardous to the aquatic environment, Chronic, Category 2

phenyleneoxymethylene)]bisoxirane Acute: LC50 (fish) mg/l (96 hour) 1.5 (OECD 203)

1-Chloro-4 Trifluromethyl Bisphenol A Epoxy Resin Hazardous to the aquatic environment, Chronic, Category 2

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No data. EU classification and labelling inventory, ≥ 770 Notifiers

2,3-Epoxypropyl o-tolyl ether Hazardous to the aquatic environment, Chronic, Category 2

LC50 (fish) mg/l 2.8 - 5.1 (OECD 203)

Resorcinol: Hazardous to the aquatic environment, Acute, Category 1. EU Harmonised

Classification. EC50 (Daphnia magna) mg/l <1 (OECD 202) Hazardous to the aquatic environment, Chronic, Category 3

Persistence and degradability

No data for the mixture as a whole.

2,2'-[(1-methylethylidene)bis(4,1- Not readily biodegradable

phenyleneoxymethylene)]bisoxirane Water % Degradation: 5% (28 days) (OECD 301 F)

1-Chloro-4 Trifluromethyl Bisphenol A Epoxy Resin No data

2,3-Epoxypropyl o-tolyl ether Not readily biodegradable

Water % Degradation: ~1 - ~4% (28 days) (OECD 301 B)

Resorcinol: Readily biodegradable.

Water % Degradation: 100% (14 days) (OECD 301 C)

Bioaccumulative potential No data for the mixture as a whole.

2,2'-[(1-methylethylidene)bis(4,1- The substance has low potential for bioaccumulation.

phenyleneoxymethylene)]bisoxirane Bioconcentration factor (BCF): 31 ((Q)SAR) (Unnamed publication, 2010)

1-Chloro-4 Trifluromethyl Bisphenol A Epoxy Resin No data

2,3-Epoxypropyl o-tolyl ether No data - Can be waived on basis of: Log Koc : ≤ 3

Resorcinol: The substance has low potential for bioaccumulation.

Bioconcentration factor (BCF): 3.16 (EPA, 2000)

Mobility in soilNo data for the mixture as a whole.

2,2'-[(1-methylethylidene)bis(4,1- The substance has moderate mobility in soil.

phenyleneoxymethylene)]bisoxirane Log Koc: 2.65 ((Q)SAR) (Unnamed publication, 2010)

1-Chloro-4 Trifluromethyl Bisphenol A Epoxy Resin No data

2,3-Epoxypropyl o-tolyl ether The substance has moderate mobility in soil.

Log Koc: 2.32 (OECD 121)

Resorcinol: The substance has high mobility in soil.

Log Koc: 0.98 (Schuurmann, G et al. 2006)

Other adverse effects None known.

SECTION 13: DISPOSAL CONSIDERATIONS

Safe handling and disposal methods

This material and its container must be disposed of as hazardous waste.

Dispose of wastes in an approved waste disposal facility. Do not reuse empty

containers.

Disposal of contaminated packaging Containers of this material may be hazardous when empty since they retain

product residue. Handle contaminated packages in the same way as the

substance itself.

Environmental regulations Avoid release to the environment. Do not empty into drains, dispose of this

material and its container at hazardous or special waste collection point. Dispose of contents in accordance with local, state or national legislation.

SECTION 14: TRANSPORT INFORMATION

ADG IMDG IATA/ICAO UN 3082 UN 3082 **UN** number UN 3082 **Proper Shipping Name ENVIRONMENTALLY ENVIRONMENTALLY ENVIRONMENTALLY HAZARDOUS HAZARDOUS HAZARDOUS** SUBSTANCE, LIQUID, SUBSTANCE, LIQUID, SUBSTANCE, LIQUID, N.O.S. (2,2'-[(1-N.O.S. (2,2'-[(1-N.O.S. (2,2'-[(1methylethylidene)bis(4,1methylethylidene)bis(4,1methylethylidene)bis(4,1phenyleneoxymethylene)] phenyleneoxymethylene)] phenyleneoxymethylene)] bisoxirane; 1-Chloro-4 bisoxirane; 1-Chloro-4 bisoxirane; 1-Chloro-4 Trifluromethyl Bisphenol Trifluromethyl Bisphenol Trifluromethyl Bisphenol A Epoxy Resin; 2,3-A Epoxy Resin; 2,3-A Epoxy Resin; 2,3-Epoxypropyl o-tolyl ether) Epoxypropyl o-tolyl ether) Epoxypropyl o-tolyl ether) Transport hazard class(es) q Ш Ш Ш **Packing group**

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Environmentally

hazardous substance

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, ,

Special precautions for user

Transport in bulk according to Annex II of MARPOL

73/78 and the IBC Code

Environmental hazards

Hazchem code

Additional Information

-27

Recommended: Road/Rail/Sea transport only.

•3Z

Environmentally

See Section: 2

Not applicable.

hazardous substance.

SECTION 15: REGULATORY INFORMATION

Safety, health and environmental regulations/legislation specific for the substance or mixture

International Regulations (for example)

Montreal Protocol/Stockholm Convention/ Rotterdam

Convention/ Basel Convention / MARPOL

National Regulations

Australian Inventory of Chemical Substances (AICS)

NICNAS - Priority Existing Chemicals

NICNAS - IMAP Framework

All chemicals are not listed

All components are listed on AICS

All chemicals are not listed

2,2'-[(1-methylethylidene)bis(4,1-phenyleneoxymethylene)]bisoxirane: Tier II:

Classified as a Marine

Pollutant.

Human Health Assessment

1-Chloro-4 Trifluromethyl Bisphenol A Epoxy Resin: Tier I: Human Health

Assessment

2,3-Epoxypropyl o-tolyl ether: Tier I: Environment Assessment; Tier II: Human

Health Assessment

Resorcinol: Tier II: Human Health Assessment

NICNAS - High Volume Industrial Chemical List

National Pollutant Inventory

The Standard for the Uniform Scheduling of Medicines

and Poisons (SUSMP)

All chemicals are not listed
All chemicals are not listed

Resorcinol: Schedule 6; Appendix E, Part 2; Appendix F, Part 3

SECTION 16: OTHER INFORMATION

The following sections contain revisions or new statements: not applicable – V1.0

Version: 1.0 Revision Date: not applicable – V1.0 Date of First Issue: 23/02/2021

References:

Safety Data Sheets for ingoing ingredients. National Industrial Chemical Notification and Assessment Scheme (NICNAS).

EU Data: Harmonised Classification and Existing ECHA registration(s) for 2,2'-[(1-methylethylidene)bis(4,1-phenyleneoxymethylene)]bisoxirane (CAS No. 1675-54-3), 2,3-Epoxypropyl o-tolyl ether (CAS No. 2210-79-9) and Resorcinol (CAS No. 108-46-3). The classification and labelling inventory for 1-Chloro-4 Trifluromethyl Bisphenol A Epoxy Resin (CAS No. 25085-99-8).

NICNAS IMAP Human health tier II assessments:

2,2'-[(1-methylethylidene)bis(4,1-phenyleneoxymethylene)]bisoxirane: https://www.nicnas.gov.au/chemical-information/imap-assessments/imap-assessment-id=1790

2,3-Epoxypropyl o-tolyl ether: https://www.nicnas.gov.au/chemical-information/imap-assessments/imap-group-assessment-report?assessment_id=497

Resorcinol: https://www.nicnas.gov.au/chemical-information/imap-assessments/imap-assessment-details?assessment_id=1883

Literature References

- 1. Flickinger, C.W. 1976. The benzenediols: catechol, resorcinol and hydroquinone a review of the industrial toxicology and current industrial exposure limits. American Industrial Hygiene Association Journal, 37:596-606.
- 2. United States Environmental Protection Agency- Office of Pollution Prevention and Toxics and Syracuse Research Corporation. 2000. EPISuite v 3.12 (October 2006).
- 3. Schuurmann, G et al. 2006. as cited in United States Environmental Protection Agency EPISuite v4.00, 2010.

The mixture is classified in accordance with Safe Work Australia model Work Health and Safety Regulations (2020) & GHS 7

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LEGEND

ADR European Agreement concerning the International Carriage of Dangerous Goods by Road

IATA International Air Transport Association
IARC International Agency for Research on Cancer
ICAO International Civil Aviation Organization
IMDG International Maritime Dangerous Goods

LTEL Long term exposure limit

NICNAS National Industrial Chemicals Notification and Assessment Scheme

NTP National Toxicology Program

QSAR Quantitative structure-activity relationship

RID Regulations concerning the International Carriage of Dangerous Goods by Rail

STEL Short term exposure limit
TWA Time Weighted Average

Training advice: Consideration should be given to the work procedures involved and the potential extent of exposure as they may determine whether a higher level of protection is required.

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Document No.: 63999 Revision: 15-Jul-2014