QA-600 ADHESIVE PART B

ACCORDING TO OSHA HCS (29 CFR 1910.1200)

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Date of issue: 17 February 2022 Date of First Issue: 11 October 2012 Version: 2.0

Product identifier used on the label	
Product Name	QA-600 Adhesive Part B
Other means of identification	Not applicable
Recommended use of the chemical and re	estrictions
on use	
Recommended use	Adhesives
Restrictions on use	Anything other than the above.
Details of the supplier of the safety data s	heet
Supplier	VISHAY MEASUREMENTS GROUP, INC.
Address of Supplier	Post Office Box 27777
	Raleigh, NC 27611
	USA
Telephone	+1 919-365-3800
Fax	+1 919-365-3945
E-Mail (competent person)	mm.us@vpgsensors.com
Emergency telephone number	
Emergency Phone No.	+1 800-262-8200 (for spills and releases)
Languages spoken	English - CHEMTREC (24 hours)
ON 2: HAZARD(S) IDENTIFICATION	
Classification of the chemical in accordar	
paragraph (d) of §1910.1200	
Physical hazards	Flammable Liquid, Category 2
Health hazards	Acute Toxicity - Oral, Category 4
	Skin Sensitizer, Category 1

Eye Damage, Category 1 Respiratory Sensitizer, Category 1 STOT, Single Exposure, Category 3, Respiratory Tract Irritation STOT, Single Exposure, Category 3, Narcotic Effects Carcinogen, Category 2 Not classified

Environmental hazards

Label elements Hazard Symbol

Signal Word(s)

Hazard Statement(s)

Danger

Highly flammable liquid and vapour. Harmful if swallowed. May cause an allergic skin reaction. Causes serious eye damage. May cause allergy or asthma symptoms or breathing difficulties if inhaled. May cause respiratory irritation.

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MICRO E MEASUREMENTS

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	May cause drowsiness or dizziness. Suspected of causing cancer.
Precautionary Statement(s)	
Prevention	Obtain special instructions before use.
	Do not handle until all safety precautions have been read and understood.
	Keep away from heat, hot surfaces, sparks, open flames and other ignition
	sources. No smoking.
	Ground/bond container and receiving equipment.
	Use explosion-proof electrical/ventilating/lighting/equipment.
	Use non-sparking tools.
	Use only outdoors or in a well-ventilated area.
	Take precautionary measures against static discharge.
	Wear protective gloves/eye protection/face protection.
	Wash hands and exposed skin thoroughly after handling.
	Do not eat, drink or smoke when using this product.
	Avoid breathing vapours.
	[In case of inadequate ventilation] wear respiratory protection.
	Contaminated work clothing must not be allowed out of the workplace.
Response	IF exposed or concerned: Get medical advice/attention.
	IF ON SKIN (or hair): Take off immediately all contaminated clothing. Rinse skir with water/or shower. If skin irritation or rash occurs: Get medical advice/attention.
	IF SWALLOWED: Call a POISON CENTER/doctor if you feel unwell.
	IF IN EYES: Rinse cautiously with water for several minutes. Remove contact
	lenses, if present and easy to do. Continue rinsing. Immediately call a POISON CENTER/doctor.
	IF INHALED: Remove person to fresh air and keep comfortable for breathing.
	Call a POISON CENTER/doctor if you feel unwell.
	If experiencing respiratory symptoms: Call a POISON CENTER/doctor.
	Wash contaminated clothing before reuse.
Storage	Store in a well-ventilated place. Keep container tightly closed. Store locked up.
Disposal	Dispose of contents/container to hazardous waste collection point.
Other hazards	May form explosive peroxides.
Percent of the mixture consists of ingredient(s) of unknown acute toxicity:	0 percent of the mixture consists of ingredient(s) of unknown acute inhalation toxicity
· · · · · · · · · · · · · · · · · · ·	0 percent of the mixture consists of ingredient(s) of unknown acute oral toxicity
	0 percent of the mixture consists of ingredient(s) of unknown acute dermal toxicity

SECTION 3: COMPOSITION/INFORMATION ON INGREDIENTS

Substances Not applicable

Mixtures Substances in preparations / mixtures Classification: OSHA HCS (29 CFR 1910.1200)

Chemical identity of the substance	%W/W	Synonym(s)	CAS No.	Hazard classification
Tetrahydrofuran	75-80	Furan, tetrahydro-	109-99-9	Flammable Liquid, Category 2 Acute Toxicity - Oral, Category 4 Eye Irritant, Category 2, (SCL ≥ 25%) STOT, Single Exposure, Category 3, Respiratory Tract Irritation (SCL ≥ 25%) STOT, Single Exposure, Category 3, Narcotic Effects

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				Carcinogen, Category 2
Trimellitic Anhydride	20 - 25	benzene-1,2,4-	552-30-7	Skin Sensitizer, Category 1
				Eye Damage, Category 1
		tricarboxylic acid 1,2-	,2-	Respiratory Sensitizer, Category 1
		anhydride		Single Exposure, Category 3 - Respiratory Tract
				Irritation

SECTION 4: FIRST AID MEASURES



Description of first aid measures	
Self-protection of the first aider	Use personal protective equipment as required. Wear appropriate personal protective equipment, avoid direct contact. Ensure adequate ventilation. Avoid breathing vapours. Avoid all contact. Contaminated clothing should be laundered before reuse.
Inhalation	IF INHALED: If breathing is difficult, remove to fresh air and keep at rest in a position comfortable for breathing. If experiencing respiratory symptoms: Call a POISON CENTER/doctor. If unconscious, place in recovery position and get medical attention immediately. Apply artificial respiration if necessary (do not employ mouth-to-mouth method).
Skin Contact	IF ON SKIN: Remove contaminated clothing and wash all affected areas with plenty of water. Wash contaminated clothing before reuse. If skin irritation or rash occurs: Get medical advice/attention. IF exposed or concerned: Get medical advice/attention.
Eye Contact	IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing. Hold eye open and rinse slowly and gently with water for 15-20 minutes. If eye irritation persists: Get medical advice/attention.
Ingestion	IF SWALLOWED: Rinse mouth. Make victim drink plenty of water. Do not give anything by mouth to an unconscious person. Do not induce vomiting unless instructed to do so by medical personnel. Call a POISON CENTER/doctor if you feel unwell. IF exposed or concerned: Get medical advice/attention.
Most important symptoms and effects, both acute and delayed	Harmful if swallowed. May cause an allergic skin reaction. Causes serious eye damage. May cause allergy or asthma symptoms or breathing difficulties if inhaled. May cause respiratory irritation. May cause drowsiness or dizziness. Suspected of causing cancer.
Indication of any immediate medical attention and special treatment needed	Treat symptomatically. Treatment by an ophthalmologist due to possible caustic burn of the eyes may be required.

SECTION 5: FIRE-FIGHTING MEASURES

Extinguishing media Suitable Extinguishing Media

Unsuitable extinguishing Media Special hazards arising from the substance or mixture As appropriate for surrounding fire. Extinguish with carbon dioxide, dry chemical, foam or waterspray.

Do not use water jet. Direct water jet may spread the fire.

Highly flammable liquid and vapour. May decompose in a fire giving off toxic fumes. Carbon monoxide, Carbon dioxide, Phenolic and Explosive Peroxides. Vapours are heavier than air and may travel considerable distances to a source of ignition and flashback. Prevent liquid entering sewers, basements and workpits; vapour may create explosive atmosphere. May form explosive peroxides.

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Special protective equipment and precautions for fire fighters

Fire fighters should wear complete protective clothing including self-contained breathing apparatus. Do not breathe fumes. Keep containers cool by spraying with water if exposed to fire. Avoid run off to waterways and sewers.

SECTION 6: ACCIDENTAL RELEASE MEASURES

Personal precautions, protective equipment and emergency procedures	Ensure adequate ventilation. Stop leak if safe to do so. Eliminate all ignition sources if safe to do so. Keep away from heat, hot surfaces, sparks, open flames and other ignition sources. No smoking. Use personal protective equipment as required. See Section: 8. Avoid breathing vapours.
Environmental precautions	Avoid release to the environment. Do not allow to enter drains, sewers or watercourses. Spillages or uncontrolled discharges into watercourses must be alerted to the Environment Agency or other appropriate regulatory body.
Methods and material for containment and cleaning up	Use non-sparking equipment when picking up flammable spill. Adsorb spillages onto sand, earth or any suitable adsorbent material. Transfer to a container for disposal. Ventilate the area and wash spill site after material pick-up is complete. Dispose of this material and its container as hazardous waste

SECTION 7: HANDLING AND STORAGE

Precautions for safe handling

Ensure operatives are trained to minimise exposures. Obtain special instructions before use. Do not handle until all safety precautions have been read and understood. Avoid all contact. Avoid breathing vapours. Ensure adequate ventilation. Keep away from heat, hot surfaces, sparks, open flames and other ignition sources. No smoking. May form explosive peroxides. Take precautionary measures against static discharges. Use personal protective equipment as required. See Section: 8. Do not eat, drink or smoke when using this product. Wash hands before breaks and after work. Ground/bond container and receiving equipment. Keep only in original container. Store in a well-ventilated place. Keep container tightly closed. Keep away from heat, hot surfaces, sparks, open flames and other ignition sources. No smoking. May form explosive peroxides. Keep away from hiet, hot surfaces, sparks, open flames and other ignition sources. No smoking. May form explosive peroxides. Keep away from heat, hot surfaces, use peroxides. Keep away from heat, hot surfaces, sparks, open flames and other ignition sources. No smoking. May form explosive peroxides. Keep away from direct sunlight. Ambient. Keep at temperature not exceeding (°C): 32 Stable under normal conditions.

Storage temperature

Incompatible materials

incompatibilities

Conditions for safe storage, including any

SECTION 8: EXPOSURE CONTROLS/PERSONAL PROTECTION

Occupational Exposure Limits

Substances	CAS No.	LTEL (8 hr TWA ppm)	LTEL (8 hr TWA mg/m³)	STEL (ppm)	STEL (mg/m³)	Note	Source
		50	-	100	-	Skin; A3	ACGIH
Tetrahydrofuran	109-99-9	200	590	250	735	-	NIOSH
		200	590	-	-	-	OSHA (Z-1)
Trimellitic Anhydride	552-30-7	-	0.0005	-	0.002	Skin, DSEN, RSEN	ACGIH

Source:

ACGIH: American Conference of Governmental Industrial Hygienists - Threshold limit values (TLV) 2019 NIOSH: National Institute for Occupational Safety and Health (NIOSH) Recommended exposure limits (RELs) OSHA: Occupational Safety and Health Standards - Permissible Exposure Limit (PEL), 1910.1000 TABLE Z-1

Skin: Danger of cutaneous absorption (skin, mucous membranes and eyes) by contact with vapors, liquids and solids; A3: Confirmed Animal Carcinogen with Unknown Relevance to Humans. See "Appendix A: Carcinogenicity" of ACGIH book. DSEN: Dermal Sensitization

RSEN: Respiratory Sensitization



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Biological Exposure Indices	None assigned.
Appropriate engineering controls	Ensure operatives are trained to minimise exposures. Ensure adequate ventilation. Atmospheric levels should be controlled in compliance with the occupational exposure limit. A washing facility/water for eye and skin cleaning purposes should be present.
Individual protection measures, such as personal protective equipment (PPE)	General hygiene measures for the handling of chemicals are applicable. Keep good industrial hygiene. Avoid all contact. Avoid breathing vapours. Wash hands before breaks and after work. Keep work clothes separately. Do not eat, drink or smoke at the work place.

IF exposed: Flush with fresh water if contact with skin or eyes.

Protective clothing should be selected specifically for the working place, depending on concentration and quantity of the hazardous substances handled. The resistance of the protective clothing to chemicals should be ascertained with the respective supplier.

Eye/face protection



Skin protection



Hand protection:

protection with side protection (EN166).

Wear impervious gloves (EN374). Protective index 6, corresponding > 480 minutes of permeation time according to EN 374.

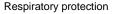
Wear protective eye glasses for protection against liquid splashes. Wear eye

Gloves should be changed regularly to avoid permeation problems. Breakthrough time of the glove material: refer to the information provided by the gloves' producer. Protective clothing should be selected specifically for the working place, depending on concentration and quantity of the hazardous substances handled. The resistance of the protective clothing to chemicals should be ascertained with the respective supplier.

Recommended:: Polyethylene-Nylon Laminate Gauntlet

Body protection:

Wear impervious protective clothing, including boots, lab coat, apron or coveralls, as appropriate, to prevent skin contact.



In case of inadequate ventilation wear respiratory protection. A suitable mask with filter type A (EN141 or EN405) may be appropriate.

SECTION 9: PHYSICAL AND CHEMICAL PROPERTIES

Information on basic physical and chemical properties Appearance Odor Odor Threshold pH Melting Point/Freezing Point Initial boiling point and boiling range Flash Point Evaporation rate (Butyl acetate = 1)

Almost colourless to pale yellow Liquid Ether-like Odour Not available. Not established. -108.44 °C (Tetrahydrofuran) 65°C (Tetrahydrofuran) -14°C (Tetrahydrofuran) [Closed cup] 8 (BuAc = 1) (Tetrahydrofuran)

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Flam. Liq. 2; Highly flammable liquid and vapour. Flammable Limits (Lower) (%v/v): 2.0 Flammable Limits (Upper) (%v/v): 11.8 129 (mmHg) @ (20°C) 2.4 (Air = 1) 0.9 g/cm³ (H2O = 1) (Mixture) >50% (Water) (Mixture) 0.45 log Pow (25 °C) 320 °C (Tetrahydrofuran) Not available. Not available.

Flammability (solid, gas) Upper/lower flammability or explosive limits Vapour pressure Vapour density Relative density Solubility(ies) Partition coefficient: n-octanol/water Auto-ignition temperature Decomposition Temperature Viscosity

Other information

Volatile Organic Compound Content (%) Explosive properties Oxidising properties 77.8 % (Mixture) Not explosive. Not oxidising.

SECTION 10: STABILITY AND REACTIVITY

Reactivity	Stable under normal conditions. May form peroxides on prolonged storage if air is present.
Chemical stability	Stable under normal conditions.
Possibility of hazardous reactions	Highly flammable liquid and vapour. The vapour may be invisible, heavier than air and spread along ground. May form explosive peroxides. Contact with aliphatic amines will cause irreversible polymerization with considerable heat build-up. May polymerise on prolonged heating.
Conditions to avoid	Keep away from heat, hot surfaces, sparks, open flames and other ignition sources. No smoking. Keep away from direct sunlight. Keep at a temperature not exceeding (\mathbb{C}): 32. Avoid contact with air. Avoid contact with heat and ignition sources and oxidizers. Avoid distillation to dryness, which can form explosive peroxides.
Incompatible materials	Oxidizing agents, Corrosive Substances, Reducing agent, Strong Acids and Alkalis. Mild steel. Reacts violently with - Oxidizing agents and Acids.
Hazardous decomposition product(s)	May decompose in a fire giving off toxic fumes. Carbon monoxide, Carbon dioxide, Phenolic and Explosive Peroxides.

SECTION 11: TOXICOLOGICAL INFORMATION

Information on toxicological effects (Substances in preparations / mixtures)

Acute toxicity - Ingestion		Mixture: Acute Toxicity (oral), Category 4; Harmful if swallowed. Acute Toxicity Estimate Mixture Calculation: Estimated LC50 > 500 mg/kg
		bw/dav.
	Tetrahydrofuran	Acute Toxicity (oral), Category 4; Harmful if swallowed.
		Test Result: LD50 <1 mg/kg bw (Standard acute method) (Unnamed publication, 1971).
Acute toxicity - Inhalation		Mixture: Based upon the available data, the classification criteria are not met. Acute Toxicity Estimate Mixture Calculation: Estimated LC50 >20.0 mg/l.
Acute toxicity - Skin Contact		Mixture: Based upon the available data, the classification criteria are not met.
		Acute Toxicity Estimate Mixture Calculation: Estimated LC50 > 2000 mg/kg bw/day.
Skin corrosion/irritation		Mixture: Based upon the available data, the classification criteria are not met.
Serious eye damage/irritation		Mixture: Serious eye damage, Category 1; Causes serious eye damage.
	Tetrahydrofuran	Eye irritation, Category 2; Causes eye irritation. (SCL \geq 25%).
		EU Harmonised Classification.
		Test Result: Corrosive to eyes. (rabbit) (Unnamed publication, 1971).
	Trimellitic Anhydride	Serious eye damage, Category 1; Causes serious eye damage.



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Respiratory or skin sensitization Trimellitic Anhydride	Test Result: Severe irritant to the eye. (Rabbit) (Hatoum & Johnson, 1991) Mixture: Skin sensitizer, Category 1; May cause an allergic skin reaction. Respiratory sensitizer, Category 1; May cause allergy or asthma symptoms or breathing difficulties if inhaled. Skin sensitizer, Category 1; May cause an allergic skin reaction. Respiratory sensitizer, Category 1; May cause allergy or asthma symptoms or breathing difficulties if inhaled. Test Result: Skin sensitisation has been reported in humans. (OECD 442A) Test Result: Skin sensitisation has been reported in humans. (OECD 442A)
Germ cell mutagenicity Carcinogenicity Tetrahydrofuran	Test Result: Severely irritating to respiratory system. (Unnamed publication) Mixture: Based upon the available data, the classification criteria are not met. Mixture: Carcinogen, Category 2; Suspected of causing cancer. Carcinogen, Category 2; Suspected of causing cancer. EU Harmonised Classification.
Reproductive toxicity STOT - single exposure	Test Result: NOAEC 1800 ppm Suspected carcinogen (Unnamed, 1998) Mixture: Based upon the available data, the classification criteria are not met. Mixture: STOT-single exposure, Category 3; May cause respiratory irritation. STOT-single exposure, Category 3; May cause drowsiness or dizziness. STOT-single exposure, Category 3; May cause respiratory irritation. (SCL ≥ 25%).
renanyururan	EU Harmonised Classification. STOT-single exposure, Category 3; May cause drowsiness or dizziness. Test Result: Irritation to respiratory tract (Rat), LC50: 375mg/L air (Unnamed publication, 1979). Test Result: Central nervous depression, NOEC (rats): 500ppm (Malley et al, 2001)
Trimellitic Anhydride	STOT-single exposure, Category 3; May cause respiratory irritation. EU Harmonised Classification. Test Result: Irritation to respiratory tract (Human), Concentration: 10-40 µg/m ³ air (WHO, 2009).
STOT - repeated exposure Aspiration hazard	Mixture: Based upon the available data, the classification criteria are not met. Mixture: Based upon the available data, the classification criteria are not met.
Information on likely routes of exposure	
Inhalation	Possible – accidental exposure
Ingestion	Unlikely – accidental exposure
Skin Contact	Possible – accidental exposure
Eye Contact	Unlikely – accidental exposure
Early onset symptoms related to exposure	Harmful if swallowed. May cause an allergic skin reaction. Causes serious eye damage. May cause allergy or asthma symptoms or breathing difficulties if inhaled. May cause respiratory irritation. May cause drowsiness or dizziness.
Delayed health effects from exposure	Suspected of causing cancer.
Other information NTP Report on Carcinogens	Not listed
IARC Monographs	Tertahydrofuran: Group 2B.
OSHA Designated Carcinogen	Not listed

SECTION 12: ECOLOGICAL INFORMATION

Ecotoxicity

Persistence and degradability Bioaccumulative potential Mobility in soil Other adverse effects Based upon the available data, the classification criteria are not met. Estimated Mixture LC50 >100 mg/l (Fish) This product is readily biodegradable in water. The product has low potential for bioaccumulation. The product is predicted to have high mobility in soil. (Water Soluble) None known.

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SECTION 13: DISPOSAL CONSIDERATIONS

Waste treatment methods

Dispose of this material and its container as hazardous waste. Send after pretreatment to a appropriate hazardous waste incinerator facility according to legislation. Dispose of contents in accordance with local, state or national legislation.

SECTION 14: TRANSPORT INFORMATION

UN number UN proper shipping name	ADR/RID UN 1133 ADHESIVES containing flammable liquid	IMDG UN 1133 ADHESIVES containing flammable liquid	IATA UN 1133 ADHESIVES containing flammable liguid
Transport hazard class(es) Packing group Environmental hazards	3 II Not classified	3 II Not classified as a Marine Pollutant	3 II Not classified
Transport in bulk according to Annex II of MARPOL 73/78 and the IBC Code Special precautions for user	See Section: 2 Not applicable.		

SECTION 15: REGULATORY INFORMATION

TSCA (Toxic Substance Control Act)	Tertahydrofuran: Listed
	Trimellitic Anhydride: Listed
EPCRA/ SARA 302 - Extremely Hazardous Substances	Not listed
SARA Title III Section 313 Toxic Release Inventory	Not listed
NIOSH Occupational Carcinogen List	Not listed
OSHA (List of Highly Hazardous Chemicals, Toxics and	Not listed
Reactives)	
NTP Report on Carcinogens	Not listed
Poison Prevention Packaging Act	Not listed
US State Regulations	
California Proposition 65 list of chemicals	Tertahydrofuran: Listed (Listing by the Labour Code mechanism, Group member
	list: 2-Ethylhexyl acrylate, Methy acrylate, Trimethylolpropane triacrylate)
California State Safer Consumer Products Regulations	Trimellitic Anhydride: Yes (Candidate Chemicals List)
Maine State, Toxic Chemicals in Children's Products Act	Not listed
New Jersey State Worker and Community RTK Act	Tertahydrofuran: Listed
Pennsylvania State, Worker and Community RTK Act	Tertahydrofuran: Listed
Rhode Island State, Hazardous Substances RTK Act	Tertahydrofuran: Listed
Non-Regional	
IARC Monographs - List of Classifications	Tertahydrofuran: Group 2B.

SECTION 16: OTHER INFORMATION

The following sections contain revisions or new statements: Updated substance / mixture classification. New SDS Regulation Hazcom 2012 format, all sections have been updated to include new information. Please review SDS with care.

Version2.0Revision date17 February 2022Date of First Issue11 October 2012



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References:

Existing Safety Data Sheet (SDS).

EU data: Existing ECHA registration(s) for and Harmonised Classification(s) for Tetrahydrofuran (CAS No. 109-99-9) and 1,2,4,5-Benzenetetracarboxylic Dianhydride (CAS No. 89-32-7). Existing ECHA registration(s) for Tetrahydrofuran (CAS No. 109-99-9).

Literature References:

- 1. Hatoum, N. and Johnson, W. 1991. Primary eye irritation study of trimellitic anhydride in rabbits. IITRI Study No. 1693, Test Article No. 128H.
- 2. Malley, L.A., Christoph G.R., Stadler, J.C., Hansen, J.F., Biesemeir, J.A. and Jasti, S. (2001). Acute and subchronic neurotoxicology evaluation of tetrahydrofuran by inhalation in rats. Drug Chem. Toxicol., 24(3): 201-219

GHS Classification of the substance or mixture	Classification Procedure
Flammable Liquid, Category 2	Flash Point Test Result
Acute Toxicity - Oral, Category 4	Acute Toxicity Estimate (ATE) Calculation.
Skin Sensitizer, Category 1	Threshold Calculation
Eye Damage, Category 1	Threshold Calculation
Respiratory Sensitizer, Category 1	Threshold Calculation
STOT, Single Exposure, Category 3 - Respiratory Tract	Threshold Calculation
Irritation	
STOT, Single Exposure, Category 3 - Narcotic Effects	Threshold Calculation
Carcinogen, Category 2	Threshold Calculation

LEGEND

ACGIH	American Conference of Governmental Industrial Hygienists
ADR/RID	European Agreement concerning the International Carriage of Dangerous Goods by Road/ Regulations concerning the
	International Carriage of Dangerous Goods by Rail
CAS	Chemical Abstracts Service
EC	European Community
EU	European Union
ICAO/IATA	International Civil Aviation Organization / International Air Transport Association
IMDG	International Maritime Dangerous Goods
IARC	International Agency for Research on Cancer
NIOSH	National Institute for Occupational Safety & Health
NOAEC	No observed adverse effect concentration
NTP	National Toxicology Program
OSHA	Occupational Safety & Health Administration
PEL	Permissible Exposure Limit
REL	Recommended exposure limit
SCL	Specific Concentration Limit
STEL	Short-term Exposure Limit
TLV	Threshold Limit Value
TSCA	Toxic Substance Control Act
TWA	Time Weighted Average
UN	United Nations

Training advice: Consideration should be given to the work procedures involved and the potential extent of exposure as they may determine whether a higher level of protection is required.

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