

SAFETY DATA SHEET

M-Bond Curing Agent – Type 10

www.vpgsensors.com




ACCORDING TO EC-REGULATIONS 1907/2006 (REACH), 1272/2008 (CLP) & 2015/830
AS AMENDED BY UK REACH REGULATIONS SI 2019/758

Date of issue: 11/04/2025
Version: 4.0

SECTION 1: IDENTIFICATION OF THE SUBSTANCE/MIXTURE AND OF THE COMPANY/UNDERTAKING

- 1.1 Product identifier**
Product Name M-Bond Curing Agent – Type 10
Product Code Not applicable
- 1.2 Relevant identified uses of the substance or mixture and uses advised against**
Identified Use(s) Adhesive.
Uses advised against Anything other than the above.
- 1.3 Details of the supplier of the safety data sheet**
Company Identification VISHAY MEASUREMENTS GROUP UK LTD
Stroudley Road
Basingstoke
Hampshire
RG24 8FW
United Kingdom
Telephone +44 (0) 1256 462131
Fax +44 (0) 1256 471441
E-mail (competent person) mm.uk@vpgsensors.com
- 1.4 Emergency telephone number**
National Poisons Information Service (United Kingdom) +44 (0) 3448 920111 24 hr. emergency phone number
Healthcare Professionals ONLY
NHS 24 111 Members of Public
Emergency Phone No. (00-1) 703-527-3887 CHEMTREC (24 hours)
Languages spoken All official European languages.

SECTION 2: HAZARDS IDENTIFICATION

- 2.1 Classification of the substance or mixture**
2.1.1 The retained CLP Regulation (EU) No 1272/2008, as amended for Great Britain
Acute Tox. 4; H302
Acute Tox. 4; H312
Skin. Corr. 1B; H314
Skin Sens. 1; H317
Eye Dam. 1; H318
Repr. 1B; H360Df
STOT RE 2; H373 (Respiratory effects)
Aquatic Chronic 3; H412
- 2.2 Label elements**
According to the retained CLP Regulation (EU) No 1272/2008, as amended for Great Britain
- Product name M-Bond Curing Agent – Type 10
Contains: Triethylenetetramine, 2-(2-Aminoethylamino)ethanol, 2-Piperazin-1-ylethylamine and Tetraethylenepentamine
- Hazard Pictogram(s)
- 
- Signal Word(s) DANGER
- Hazard Statement(s) H312: Harmful in contact with skin.

SAFETY DATA SHEET

M-Bond Curing Agent – Type 10

www.vpgsensors.com

ACCORDING TO EC-REGULATIONS 1907/2006 (REACH), 1272/2008 (CLP) & 2015/830
AS AMENDED BY UK REACH REGULATIONS SI 2019/758

Date of issue: 11/04/2025
Version: 4.0

Precautionary Statement(s)

H314: Causes severe skin burns and eye damage.
H317: May cause an allergic skin reaction.
H360Df: May damage the unborn child. Suspected of damaging fertility.
H372: Causes damage to organs through prolonged or repeated exposure.
H412: Harmful to aquatic life with long lasting effects.

Supplemental information

P280: Wear protective gloves/protective clothing/eye protection/face protection.
P301+P330+P331: IF SWALLOWED: rinse mouth. Do NOT induce vomiting.
P303+P361+P353: IF ON SKIN (or hair): Take off immediately all contaminated clothing. Rinse skin with water/shower.
P304+P340: IF INHALED: Remove person to fresh air and keep comfortable for breathing.
P305+P351+P338: IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.
P310: Immediately call a POISON CENTER/doctor.

None Known

2.3 Other hazards

Not classified as PBT or vPvB. Does not cause endocrine disruption.

SECTION 3: COMPOSITION/INFORMATION ON INGREDIENTS

3.1 Substances - Not applicable.

3.2 Mixtures

Classification: The retained CLP Regulation (EU) No 1272/2008, as amended for Great Britain

Chemical identity of the substance	%W/W	CAS No.	EC No.	REACH Registration No.	Hazard classification
Triethylenetetramine (TETA)	90 - < 100	112-24-3	203-950-6	Not yet assigned in the supply chain	Acute Tox. 4; H302 Acute Tox. 4; H312 Skin Corr. 1B; H314 Skin Sens. 1; H317 Eye Dam. 1; H318 Aquatic Chronic 3; H412
2-(2-Aminoethylamino)ethanol (AEEA)	1.5 - ≤ 2.5	111-41-1	203-867-5	Not yet assigned in the supply chain	Skin Corr. 1B; H314 Skin Sens. 1; H317 Eye Dam. 1; H318 STOT SE 3; H335 Repr. 1B; H360Df
2-Piperazin-1-ylethylamine	1.0 ≤ 2.0	140-31-8	205-411-0	Not yet assigned in the supply chain	Acute Tox. 4; H302 Acute Tox. 3; H311 Skin Corr. 1B; H314 Skin Sens. 1; H317 Eye Dam. 1; H318 Repr. 2; H361 STOT RE 1; H372 Aquatic Chronic 3; H412
Tetraethylenepentamine (TEPA)	1.0 ≤ 1.5	112-57-2	203-986-2	Not yet assigned in the supply chain	Acute Tox. 4; H302 Acute Tox. 4; H312 Skin Corr. 1B; H314 Skin Sens. 1; H317 Aquatic Chronic 2; H411
Diethylenetriamine (DETA)*	0.5 ≤ 0.9	111-40-0	203-865-4	Not yet assigned in the supply chain	Acute Tox. 4; H302 Acute Tox. 4; H312 Skin Corr. 1B; H314 Skin Sens. 1B; H317 Eye Dam. 1; H318 Acute Tox. 2; H330

SAFETY DATA SHEET

M-Bond Curing Agent – Type 10

www.vpgsensors.com

ACCORDING TO EC-REGULATIONS 1907/2006 (REACH), 1272/2008 (CLP) & 2015/830
AS AMENDED BY UK REACH REGULATIONS SI 2019/758

Date of issue: 11/04/2025
Version: 4.0

					STOT SE 3; H335
--	--	--	--	--	-----------------

Specific concentration limit (SCL), Acute toxicity estimate (ATE) & M-factor

Chemical identity of the substance	CAS No.	EC No.	SCL	ATE	M-factor
2-(2 Aminoethylamino)ethanol (AEEA)	111-41-1	203-867-51	STOT SE 3; H315: C \geq 5%	-	-

For full text of H phrases see section 16. *Substance with a community workplace exposure limit.

SECTION 4: FIRST AID MEASURES



4.1 Description of first aid measures

Self-protection of the first aider

Use personal protective equipment as required. Wear appropriate personal protective equipment, avoid direct contact. Ensure adequate ventilation. Do not breathe vapour. Avoid all contact. Contaminated clothing should be laundered before reuse. Avoid contact during pregnancy/while nursing.

Inhalation

IF INHALED: Remove victim to fresh air and keep at rest in a position comfortable for breathing. Get medical advice/attention.

Skin contact

IF ON SKIN (or hair): Take off immediately all contaminated clothing. Rinse skin with water/shower. Continue irrigation until medical attention can be obtained. Immediately call a POISON CENTER/doctor.

Eye contact

IF IN EYES: Flush eyes with water for at least 15 minutes while holding eyelids open. Immediately call a POISON CENTER/doctor. Continue irrigation until medical attention can be obtained. Treatment by an ophthalmologist due to possible caustic burn of the eyes may be required.

Ingestion

IF SWALLOWED: rinse mouth. Do NOT induce vomiting. Immediately call a POISON CENTER/doctor. Continue irrigation until medical attention can be obtained. Do NOT induce vomiting.

4.2 Most important symptoms and effects, both acute and delayed

Harmful if swallowed. Harmful in contact with skin. Causes severe skin burns and eye damage. May cause an allergic skin reaction. May damage the unborn child. Suspected of damaging fertility. Causes damage to organs through prolonged or repeated exposure.

4.3 Indication of any immediate medical attention and special treatment needed

Notes to a physician:

Treat symptomatically

IF IN EYES: Obtain prompt consultation, preferably from an ophthalmologist. Chemical eye burns may require extended irrigation.

SECTION 5: FIREFIGHTING MEASURES

5.1 Extinguishing media

Suitable extinguishing media

Extinguish with carbon dioxide, dry chemical, foam or waterspray.

Unsuitable extinguishing media

Do not use water jet.

5.2 Special hazards arising from the substance or mixture

Not flammable. Reacts with metals liberating hydrogen. Reaction products may include hydrogen cyanide. May decompose in a fire giving off toxic fumes. Carbon monoxide, Carbon dioxide. May react with some metals including aluminum, magnesium, and zinc, resulting in evolution of phosphorus oxides.

5.3 Advice for firefighters

Fire fighters should wear complete protective clothing including self-contained breathing apparatus. Do not breathe fumes. Keep containers cool by spraying with water if exposed to fire. Avoid run off to waterways and sewers.

SAFETY DATA SHEET

M-Bond Curing Agent – Type 10

www.vpgsensors.com

ACCORDING TO EC-REGULATIONS 1907/2006 (REACH), 1272/2008 (CLP) & 2015/830
AS AMENDED BY UK REACH REGULATIONS SI 2019/758

Date of issue: 11/04/2025
Version: 4.0

SECTION 6: ACCIDENTAL RELEASE MEASURES

- 6.1 Personal precautions, protective equipment and emergency procedures**
Ensure adequate ventilation. Stop leak if safe to do so. Use personal protective equipment as required. See Section: 8. Do not breathe vapour. Avoid all contact. Contaminated clothing should be laundered before reuse. Avoid contact during pregnancy/while nursing.
- 6.2 Environmental precautions**
Avoid release to the environment. Do not release undiluted and unneutralised to the sewer. Spillages or uncontrolled discharges into watercourses must be alerted to the Environment Agency or other appropriate regulatory body.
- 6.3 Methods and material for containment and cleaning up**
Adsorb spillages onto sand, earth or any suitable adsorbent material. Transfer to a container for disposal. Cautiously neutralize remainder. Then wash away with plenty of water. Ventilate the area and wash spill site after material pick-up is complete. Dispose of this material and its container as hazardous waste
- 6.4 Reference to other sections**
See Section: 8, 13

SECTION 7: HANDLING AND STORAGE

- 7.1 Precautions for safe handling**
Obtain special instructions before use. Do not handle until all safety precautions have been read and understood. Ensure operatives are trained to minimise exposures. Avoid all contact. Do not breathe vapour. Avoid contact during pregnancy/while nursing. Ensure adequate ventilation. Use personal protective equipment as required. See Section: 8. Do not eat, drink or smoke when using this product. Wash hands before breaks and after work.
- 7.2 Conditions for safe storage, including any incompatibilities**
Storage temperature
Storage life
Incompatible materials
Store in a well-ventilated place. Keep container tightly closed. Keep cool. Keep away from heat, sources of ignition and direct sunlight.
Ambient. 5 - 25°C
Stable under normal conditions.
Copper, Aluminium, or Brass
- 7.3 Specific end use(s)**
Keep away from: Oxidizing agents and Acids. May be corrosive to metals. (Aluminium, Copper and Zinc).

SECTION 8: EXPOSURE CONTROLS/PERSONAL PROTECTION

- 8.1 Control parameters**
8.1.1 Occupational exposure limits

United Kingdom

SUBSTANCE	CAS No.	LTEL (8 hr TWA ppm)	LTEL (8 hr TWA mg/m³)	STEL (ppm)	STEL (mg/m³)	Note
Diethylenetriamine (DETA)	111-40-0	1	4.3	-	-	Sk

Source: UK WEL: Workplace Exposure Limit (UK HSE EH40)

Notations:

Sk: Can be absorbed through skin.

- 8.1.2 Biological limit value**
Not established.
- 8.1.3 PNECs and DNELs**
Not established.
- 8.2 Exposure controls**
8.2.1 Appropriate engineering controls
Ensure adequate ventilation. Atmospheric levels should be controlled in compliance with the occupational exposure limit. A washing facility/water for eye and skin cleaning purposes should be present.
- 8.2.2 Individual protection measures, such as personal protective equipment**
General hygiene measures for the handling of chemicals are applicable. Keep good industrial hygiene. Avoid all contact. Avoid breathing vapours. Wash hands

SAFETY DATA SHEET

M-Bond Curing Agent – Type 10

www.vpgsensors.com

ACCORDING TO EC-REGULATIONS 1907/2006 (REACH), 1272/2008 (CLP) & 2015/830
AS AMENDED BY UK REACH REGULATIONS SI 2019/758

Date of issue: 11/04/2025
Version: 4.0

Eye/ face protection



before breaks and after work. Keep work clothes separately. Do not eat, drink or smoke at the work place.

Wear protective eye glasses for protection against liquid splashes. Wear eye protection with side protection (EN166).

Skin protection



Hand protection:

Wear impervious gloves (EN374). Protective index 6, corresponding > 480 minutes of permeation time according to EN 374. Gloves should be changed regularly to avoid permeation problems. Breakthrough time of the glove material: refer to the information provided by the gloves' producer.

Suitable materials: Polyethylene-Laminate (Minimum thickness 0.1mm)

Respiratory protection



Body protection:

Wear impervious protective clothing, including boots, lab coat, apron or coveralls, as appropriate, to prevent skin contact.

In case of inadequate ventilation wear respiratory protection. A suitable mask with filter type A (EN141 or EN405) may be appropriate. A suitable mask with filter type A (EN141 or EN405) may be appropriate.

Thermal hazards

Not applicable

8.2.3 Environmental exposure controls

Avoid release to the environment.

SECTION 9: PHYSICAL AND CHEMICAL PROPERTIES

9.1 Information on basic physical and chemical properties

Appearance	Yellow- Liquid
Odour	Amine-like Odour
Odour threshold	No data available
pH	No data available
Melting point/freezing point	66°C
Initial boiling point and boiling range	277°C
Flash point	148°C [Closed cup]
Evaporation rate	480°C (EU Method A.15)
Flammability (solid, gas)	Not applicable - Liquid
Upper/lower flammability or explosive limits	Flammable Limits (Lower) (%v/v): 1 @ 185°C Flammable Limits (Upper) (%v/v): >6.4 @ 185°C
Vapour pressure	<1 kPa at 20°C
Vapour density	5 (Air = 1)
Relative density	0.98 g/cm ³ (H ₂ O = 1)
Solubility(ies)	100% (Water)
Partition coefficient: n-octanol/water	Not applicable
Auto-ignition temperature	No data available
Decomposition temperature	No data available
Viscosity	No data available
Explosive properties	Not available. (May form explosive peroxides.)
Oxidising properties	Not oxidising.

9.2 Other information

None

M-Bond Curing Agent – Type 10

www.vpgsensors.com

ACCORDING TO EC-REGULATIONS 1907/2006 (REACH), 1272/2008 (CLP) & 2015/830
AS AMENDED BY UK REACH REGULATIONS SI 2019/758

Date of issue: 11/04/2025
Version: 4.0

SECTION 10: STABILITY AND REACTIVITY

10.1	Reactivity	Stable under normal conditions.
10.2	Chemical stability	Stable under normal conditions.
10.3	Possibility of hazardous reactions	Hazardous polymerisation will not occur.
10.4	Conditions to avoid	Keep away from heat, sources of ignition and direct sunlight.
10.5	Incompatible materials	Keep away from: Oxidizing agents and Acids. May be corrosive to metals. (Aluminium, Copper and Zinc).
10.6	Hazardous decomposition products	Decomposes in a fire giving off toxic fumes: Nitrogen oxides, Carbon monoxide and Carbon dioxide.

SECTION 11: TOXICOLOGICAL INFORMATION

11.1	Information on toxicological effects	
	Acute toxicity - Ingestion	Mixture: Acute Tox. 4; H302: Harmful if swallowed. Acute Toxicity Estimate Mixture Calculation: Estimated 300 <LC50 ≤ 2000 mg/kg bw
	Triethylenetetramine (TETA)	Acute Tox. 4; H302: Harmful if swallowed. GB Mandatory classification and labelling list
	2-Piperazin-1-ylethylamine	Acute Tox. 4; H302: Harmful if swallowed. GB Mandatory classification and labelling list
	Tetraethylenepentamine (TEPA)	Acute Tox. 4; H302: Harmful if swallowed. GB Mandatory classification and labelling list
	Diethylenetriamine (DETA)	Acute Tox. 4; H302: Harmful if swallowed. GB Mandatory classification and labelling list
	Acute toxicity - Inhalation	Mixture: Based upon the available data, the classification criteria are not met. Acute Toxicity Estimate Mixture Calculation: Estimated LC50 > 20 mg/l. (Vapour)
	Acute toxicity - Skin contact	Mixture: Acute Tox. 4; H312: Harmful in contact with skin. Acute Toxicity Estimate Mixture Calculation: Estimated LC50 >1000 - ≤2000 mg/kg bw/day.
	Triethylenetetramine (TETA)	Acute Tox. 4; H312: Harmful in contact with skin. GB Mandatory classification and labelling list
	2-Piperazin-1-ylethylamine	Acute Tox. 3, H311: Toxic in contact with skin. LD50 (rabbit, male): 8.66 mg/kg bw (Smyth et al, 1962)
	Tetraethylenepentamine (TEPA)	Acute Tox. 4; H312: Harmful in contact with skin. GB Mandatory classification and labelling list
	Diethylenetriamine (DETA)	Acute Tox. 4; H312: Harmful in contact with skin. GB Mandatory classification and labelling list
	Skin corrosion/irritation	Mixture: Skin Corr 1B; H314: Causes severe skin burns and eye damage.
	Triethylenetetramine (TETA)	Skin Corr 1B; H314: Causes severe skin burns and eye damage. GB Mandatory classification and labelling list
	2-(2-Aminoethylamino)ethanol (AEEA)	Skin Corr 1B; H314: Causes severe skin burns and eye damage. GB Mandatory classification and labelling list
	2-Piperazin-1-ylethylamine	Skin Corr 1B; H314: Causes severe skin burns and eye damage. GB Mandatory classification and labelling list
	Tetraethylenepentamine (TEPA)	Skin Corr 1B; H314: Causes severe skin burns and eye damage. GB Mandatory classification and labelling list
	Diethylenetriamine (DETA)	Skin Corr 1B; H314: Causes severe skin burns and eye damage. GB Mandatory classification and labelling list
	Serious eye damage/irritation	Mixture: Eye Dam. 1; H318: Causes serious eye damage.
	Triethylenetetramine (TETA)	Eye Dam. 1; H318: Causes serious eye damage. Causes serious eye damage. (rabbit) (Unnamed publication, 1993)
	2-(2-Aminoethylamino)ethanol (AEEA)	Eye Dam. 1; H318: Causes serious eye damage. Causes serious eye damage. (rabbit) (Unnamed publication, 1970)
	2-Piperazin-1-ylethylamine	Eye Dam. 1; H318: Causes serious eye damage. Causes serious eye damage. (rabbit) (Unnamed publication, 1958)
	Diethylenetriamine (DETA)	Eye Dam. 1; H318: Causes serious eye damage. Causes serious eye damage. (rabbit) (Unnamed publication, 1970)

SAFETY DATA SHEET

M-Bond Curing Agent – Type 10

www.vpgsensors.com

ACCORDING TO EC-REGULATIONS 1907/2006 (REACH), 1272/2008 (CLP) & 2015/830
AS AMENDED BY UK REACH REGULATIONS SI 2019/758

Date of issue: 11/04/2025
Version: 4.0

Respiratory or skin sensitisation	Triethylenetetramine (TETA)	Mixture: Skin Sens. 1; H317: May cause an allergic skin reaction. Skin Sens. 1; H317: May cause an allergic skin reaction. GB Mandatory classification and labelling list
	2-(2-Aminoethylamino)ethanol (AEEA)	Skin Sens. 1; H317: May cause an allergic skin reaction. GB Mandatory classification and labelling list
	2-Piperazin-1-ylethylamine	Skin Sens. 1; H317: May cause an allergic skin reaction. GB Mandatory classification and labelling list
	Tetraethylenepentamine (TEPA)	Skin sensitization, Category 1; May cause an allergic skin reaction. GB Mandatory classification and labelling list
	Diethylenetriamine (DETA)	Skin Sens. 1B; H317: May cause an allergic skin reaction. Sensitisation (Mouse) – positive (OECD 429)
Germ cell mutagenicity		Mixture: Based upon the available data, the classification criteria are not met.
Carcinogenicity		Mixture: Based upon the available data, the classification criteria are not met.
Reproductive toxicity		Mixture: Repr Tox. 1B: H360Df: May damage the unborn child. Suspected of damaging fertility.
	2-(2-Aminoethylamino)ethanol (AEEA)	Repr Tox. 1B: H360Df: May damage the unborn child. Suspected of damaging fertility. Test Result: NOAEL 250 mg/kg bw/day (OECD 421) Test Result: NOAEL 50 mg/kg bw/day (OECD 414)
		Mixture: Based upon the available data, the classification criteria are not met.
STOT - single exposure		Mixture: Based upon the available data, the classification criteria are not met.
STOT - repeated exposure	2-Piperazin-1-ylethylamine	STOT RE 1; H370: Causes damage to organs.(Respiratory effects) NOAEL (Oral) 2000 mg/l (OECD 422) NOEC (Inhalation) 0.2 mg/m ³ (OECD 413)
Aspiration hazard		Mixture: Based upon the available data, the classification criteria are not met.
11.2 Other information		None

SECTION 12: ECOLOGICAL INFORMATION

12.1 Toxicity	Triethylenetetramine (TETA)	Mixture: Aquatic Chronic 3; H412: Harmful to aquatic life with long lasting effects. Mixture: Aquatic Chronic 3; H412: Harmful to aquatic life with long lasting effects. GB Mandatory classification and labelling list
	2-Piperazin-1-ylethylamine	Mixture: Aquatic Chronic 3; H412: Harmful to aquatic life with long lasting effects. GB Mandatory classification and labelling list
	Tetraethylenepentamine (TEPA)	Mixture: Aquatic Chronic 2; H411: Toxic to aquatic life with long lasting effects. GB Mandatory classification and labelling list
		No data for the mixture as a whole.
		The substance is partially degradable via co- metabolic processes.
12.2 Persistence and degradability	Triethylenetetramine (TETA)	The substance is non biodegradable.
	2-(2-Aminoethylamino)ethanol (AEEA)	Degradation in water (28 days) : 40-45% (OECD 301 F)
	2-Piperazin-1-ylethylamine	The substance is non biodegradable. Degradation in water (28 days) : 0% (OECD 301 F)
	Tetraethylenepentamine (TEPA)	No data available
	Diethylenetriamine (DETA)	The substance is readily biodegradable. Degradation in water (28 days) – 87% (OECD 301 D)
12.3 Bioaccumulative potential		No data for the mixture as a whole.
	Triethylenetetramine (TETA)	No data available
	2-(2-Aminoethylamino)ethanol (AEEA)	No data available
	2-Piperazin-1-ylethylamine	The substance has low potential for bioaccumulation. Read across. Log Pow: -1.48 (OECD 305C)
	Tetraethylenepentamine (TEPA)	No data available
12.4 Mobility in soil	Diethylenetriamine (DETA)	The substance will not bioaccumulate. BCF: > 2.8 - <= 6.3 (OECD 305 C)
		No data for the mixture as a whole.
	Triethylenetetramine (TETA)	No data available
	2-(2-Aminoethylamino)ethanol (AEEA)	No data available
	2-Piperazin-1-ylethylamine	The substance is predicted to have low mobility in soil. Koc: 37,000 L/kg
	Tetraethylenepentamine (TEPA)	No data available

SAFETY DATA SHEET

M-Bond Curing Agent – Type 10

www.vpgsensors.com

ACCORDING TO EC-REGULATIONS 1907/2006 (REACH), 1272/2008 (CLP) & 2015/830
AS AMENDED BY UK REACH REGULATIONS SI 2019/758

Date of issue: 11/04/2025
Version: 4.0

Diethylenetriamine (DETA) The substance is predicted to have low mobility in soil.
Koc: 19,111 L/kg
Not classified as PBT or vPvB.
None known

12.5 Results of PBT and vPvB assessment

12.6 Other adverse effects

SECTION 13: DISPOSAL CONSIDERATIONS

13.1 Waste treatment methods

This material and its container must be disposed of as hazardous waste. Dispose of wastes in an approved waste disposal facility.
Waste classification according to Directive 2008/98/EC (Waste Framework Directive):
HP 5: Specific Target Organ Toxicity/Aspiration Toxicity
HP 6: Acute Toxicity
HP 8: Corrosive
HP 10: Toxicity for reproduction
HP13 Sensitising
HP 14 Ecotoxic

13.2 Additional information

Dispose of contents in accordance with local, state or national legislation.

SECTION 14: TRANSPORT INFORMATION

	ADR/RID	IMDG	IATA/ICAO
14.1 UN number	UN 2259	UN 2259	UN 2259
14.2 UN proper shipping name	TRIETHYLENETHETRA MINE	TRIETHYLENETHETRA MINE	TRIETHYLENETHETRA MINE
14.3 Transport hazard class(es)	8	8	8
14.4 Packing group	II	II	II
14.5 Environmental hazards	Not classified	Not classified as a Marine Pollutant.	Not classified
14.6 Special precautions for user	See Section: 2		
14.7 Transport in bulk according to Annex II of Marpol and the IBC Code	No information available.		

SECTION 15: REGULATORY INFORMATION

15.1	Safety, health and environmental regulations/legislation specific for the substance or mixture	
15.1.1	EU regulations	
	Authorisations and/or restrictions on use	Not restricted for the intended use(s) of the product.
	GB regulations	
	Authorisations and/or restrictions on use	Not restricted for the intended use(s) of the product.
15.1.2	National regulations	
	Germany	
	Water hazard class (WGK)	WGK 2 (Self classification)
15.2	Chemical Safety Assessment	A REACH chemical safety assessment has not been carried out.

SECTION 16: OTHER INFORMATION

The following sections contain revisions or new statements: V1.0 – Not applicable

References:

Existing Safety Data Sheet (SDS),
GB Mandatory classification and labelling list for Triethylenetetramine (TETA) (CAS No. 112-24-3), 2-(2-Aminoethylamino)ethanol (AEEA) (CAS No. 111-41-1), 2-Piperazin-1-ylethylamine (CAS No. 140-31-8), Tetraethylenepentamine (TEPA) (CAS No. 112-57-2) and 2,2'-Iminodiethylamine (CAS No. 111-40-0).
Existing ECHA registration(s) for Triethylenetetramine (TETA) (CAS No. 112-24-3), 2-(2-Aminoethylamino)ethanol (AEEA) (CAS No. 111-41-1), 2-Piperazin-1-ylethylamine (CAS No. 140-31-8) and 2,2'-Iminodiethylamine (CAS No. 111-40-0).

SAFETY DATA SHEET

M-Bond Curing Agent – Type 10

www.vpgsensors.com

ACCORDING TO EC-REGULATIONS 1907/2006 (REACH), 1272/2008 (CLP) & 2015/830
AS AMENDED BY UK REACH REGULATIONS SI 2019/758

Date of issue: 11/04/2025
Version: 4.0

Literature References:

1. Smyth, H.F. et al. 1962. Am Ind Hyg Assoc J, vol 23 ; p. 95.

Classification: This Safety Data Sheet was prepared in accordance with EC Regulation (EC) 1907/2006 (REACH), 1272/2008 (CLP) & 2015/830.
Compiled in accordance with REACH Regulation (EC) No 1907/2006, as amended by UK REACH Regulations SI 2019/758

Classification of the substance or mixture. The retained CLP Regulation (EU) No 1272/2008, as amended for Great Britain	Classification procedure
Acute Tox. 4; H302	Acute Toxicity Estimate (ATE) Mixture Calculation
Acute Tox. 4; H312	Acute Toxicity Estimate (ATE) Mixture Calculation
Skin Corr. 1B; H314	Threshold Calculation
Skin Sens. 1; H317	Threshold Calculation
Eye Dam. 1; H318	Threshold Calculation
Repr. 1B; H360Df	Threshold Calculation
STOT RE 2; H373	Threshold Calculation
Aquatic Chronic 3; H412	Summation Calculation

Legend

ADR	European Agreement concerning the International Carriage of Dangerous Goods by Road
ADN	European Agreement concerning the International Carriage of Dangerous Goods by Inland Waterways
CLP	Regulation (EC) No 1272/2008 on classification, labelling and packaging of substances and mixtures
DNEL	Derived no effect level
EU	European Union
EC	European Community
ECHA	European Chemicals Agency
EN	European Standard
EC50	Effect concentration; 50 %
EL50	Effective loading rate; 50 %
IATA	International Air Transport Association
ICAO	International Civil Aviation Organization
IMDG	International Maritime Dangerous Goods
IMO	International Maritime Organization
LC50	Lethal concentration at which 50% of the population is killed
LD50	Lethal dose at which 50% of the population is killed
LTEL	Long term exposure limit
NOAEC	No observed adverse effect concentration
NOEC	No Observed Effect Concentration
OECD	Organisation for Economic Cooperation and Development
PBT	Persistent, Bioaccumulative and Toxic
PNEC	Predicted No Effect Concentration
REACH	Registration, Evaluation, Authorisation and Restriction of Chemicals
RID	Regulations concerning the International Carriage of Dangerous Goods by Rail
TWA	Time Weighted Average
STEL	Short term exposure limit
vPvB	very Persistent and very Bioaccumulative
UN	United Nations

Hazard classification / Classification code:

Flam. Liq. 2; Flammable liquid, Category 2
Acute Tox. 4; Acute Toxicity, Category 4
Skin Irrit. 2; Skin corrosion/irritation, Category 2
Skin Sens. 1; Skin Sensitisation, Category 1
Eye Dam. 1; Eye damage, category 1
Eye Irrit. 2; eye Irritation, Category 2
STOT SE 3; Specific target organ toxicity — single exposure, Category 3

Carc. 2; Carcinogenicity, Category 2

Hazard Statement(s)

H225: Highly flammable liquid and vapour.
H302: Harmful if swallowed.
H315: Causes skin irritation.
H317: May cause an allergic skin reaction.
H318: Causes serious eye damage.
H319: Causes serious eye irritation.
H335: May cause respiratory irritation.
H336: May cause drowsiness or dizziness.
H351: Suspected of causing cancer.

SAFETY DATA SHEET



M-Bond Curing Agent – Type 10

www.vpgsensors.com

ACCORDING TO EC-REGULATIONS 1907/2006 (REACH), 1272/2008 (CLP) & 2015/830
AS AMENDED BY UK REACH REGULATIONS SI 2019/758

Date of issue: 11/04/2025
Version: 4.0

Aquatic Chronic 2; Hazardous to the aquatic environment, Chronic ,
Category 2

H411: Toxic to aquatic life with long lasting effects.

EUH019: May form explosive peroxides.

EUH066: Repeated exposure may cause skin dryness or cracking.

Training advice: Consideration should be given to the work procedures involved and the potential extent of exposure as they may determine whether a higher level of protection is required.

Disclaimers

Information contained in this publication or as otherwise supplied to Users is believed to be accurate and is given in good faith, but it is for the Users to satisfy themselves of the suitability of the product for their own particular purpose. VISHAY MEASUREMENTS GROUP UK LTD gives no warranty as to the fitness of the product for any particular purpose and any implied warranty or condition (statutory or otherwise) is excluded except to the extent that exclusion is prevented by law. VISHAY MEASUREMENTS GROUP UK LTD accepts no liability for loss or damage (other than that arising from death or personal injury caused by defective product, if proved), resulting from reliance on this information. Freedom under Patents, Copyright and Designs cannot be assumed.

Disclaimer

ALL PRODUCTS, PRODUCT SPECIFICATIONS AND DATA ARE SUBJECT TO CHANGE WITHOUT NOTICE.

Vishay Precision Group, Inc., its affiliates, agents, and employees, and all persons acting on its or their behalf (collectively, "VPG"), disclaim any and all liability for any errors, inaccuracies or incompleteness contained herein or in any other disclosure relating to any product.

The product specifications do not expand or otherwise modify VPG's terms and conditions of purchase, including but not limited to, the warranty expressed therein.

VPG makes no warranty, representation or guarantee other than as set forth in the terms and conditions of purchase.

To the maximum extent permitted by applicable law, VPG disclaims (i) any and all liability arising out of the application or use of any product, (ii) any and all liability, including without limitation special, consequential or incidental damages, and (iii) any and all implied warranties, including warranties of fitness for particular purpose, non-infringement and merchantability.

Information provided in datasheets and/or specifications may vary from actual results in different applications and performance may vary over time. Statements regarding the suitability of products for certain types of applications are based on VPG's knowledge of typical requirements that are often placed on VPG products. It is the customer's responsibility to validate that a particular product with the properties described in the product specification is suitable for use in a particular application. You should ensure you have the current version of the relevant information by contacting VPG prior to performing installation or use of the product, such as on our website at vpgsensors.com.

No license, express, implied, or otherwise, to any intellectual property rights is granted by this document, or by any conduct of VPG.

The products shown herein are not designed for use in life-saving or life-sustaining applications unless otherwise expressly indicated. Customers using or selling VPG products not expressly indicated for use in such applications do so entirely at their own risk and agree to fully indemnify VPG for any damages arising or resulting from such use or sale. Please contact authorized VPG personnel to obtain written terms and conditions regarding products designed for such applications.

Product names and markings noted herein may be trademarks of their respective owners.

Copyright Vishay Precision Group, Inc., 2014. All rights reserved.