Version: 2.2

Date of Issue: 7-May-2019 Date of First Issue: 31-Oct-2012



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ACCORDING TO OSHA HCS (29 CFR 1910.1200)

SECTION 1: IDENTIFICATION

Product identifier used on the label RTC Epoxy Part A

Other means of identification

Chemical Name Bisphenol A Diglycidyl Ether

CAS No. 25085-99-8 EINECS No. 607-537-5

Recommended use of the chemical and restrictions

on use

Recommended use PC14 Metal surface treatment products, including galvanic and electroplating

products

Restrictions on use Anything other than the above.

Details of the supplier of the safety data sheet

Supplier VISHAY MEASUREMENTS GROUP, INC.

Address of Supplier Post Office Box 27777

Raleigh, NC 27611

USA

 Telephone
 +1 919-365-3800

 Fax
 +1 919-365-3945

 E-Mail (competent person)
 mm.us@vishaypg.com

Emergency telephone number 1-800-424-9300 CHEMTREC (24 hours)

SECTION 2: HAZARD(S) IDENTIFICATION

Classification of the substance or mixture in accordance with paragraph (d) of 29 CFR 1910.1200

Physical hazards Not classified

Health hazards Skin corrosion/irritation, Category 2

Skin Sensitisation, Category 1 Eye Irritation, Category 2

Environmental hazards Hazardous to the aquatic environment, Chronic, Category 2

Hazard Symbol





Signal Word(s) Warning

Hazard Statement(s) Causes skin irritation.

May cause an allergic skin reaction. Causes serious eye irritation.

Toxic to aquatic life with long lasting effects.

Precautionary Statement(s) Wash hands and exposed skin thoroughly after handling.

Wear protective gloves/protective clothing/eye protection/face protection.

Avoid breathing dust/fume/gas/mist/vapours/spray.

Take off contaminated clothing and wash it before reuse.

IF ON SKIN: Wash with plenty of water.

If skin irritation occurs, get medical advice/attention.

IF IN EYES: Rinse cautiously with water for several minutes. Remove contact

lenses, if present and easy to do. Continue rinsing. If eye irritation persists, get medical advice/attention.

14080 Page: 1 of 6

Version: 2.2

Date of Issue: 7-May-2019 Date of First Issue: 31-Oct-2012



www.vishaypg.com

ACCORDING TO OSHA HCS (29 CFR 1910.1200)

Other hazards None known.

Percent of the mixture consists of ingredient(s) of

unknown acute toxicity:

0%

SECTION 3: COMPOSITION/INFORMATION ON INGREDIENTS

Substances

Chemical identity of the substance	%W/W	CAS No.	EC No.	Hazard classification
Bisphenol A Diglycidyl Ether	100	25085-99-8	607-537-5	Skin corrosion/irritation, Category 2 Skin Sensitisation, Category 1 Eye Irritation, Category 2 Hazardous to the aquatic environment, Chronic, Category 2

SECTION 4: FIRST AID MEASURES



Description of first aid measures

Self-protection of the first aider Use personal protective equipment as required. Wear appropriate personal

protective equipment, avoid direct contact.

Inhalation IF INHALED: Remove victim to fresh air and keep at rest in a position

comfortable for breathing. If symptoms occur obtain medical attention.

Skin Contact IF ON SKIN: Remove contaminated clothing immediately and wash affected skin with soap and water. Wash contaminated clothing before reuse. If irritation

develops and persists, get medical attention.

Eye Contact IF IN EYES:Rinse cautiously with water for several minutes. Remove contact

lenses, if present, after the first five minutes, then continue rinsing eye. Get

medical attention if eye irritation develops or persists. Ingestion

Unlikely route of exposure. IF SWALLOWED: rinse mouth. Do NOT induce

vomiting. If symptoms occur obtain medical attention. Most important symptoms and effects, both acute Causes irritation to eyes and skin. May cause sensitization by skin contact.

and delayed

Indication of any immediate medical attention and

special treatment needed

Notes to a physician:

Treat symptomatically.

Repeated or prolonged contact may cause defatting of the skin resulting in

dryness, cracking and dermatitis.

SECTION 5: FIRE-FIGHTING MEASURES

Extinguishing media

Suitable Extinguishing Media Unsuitable extinguishing Media

Special hazards arising from the substance or mixture

Special protective equipment and precautions for fire fighters

Extinguish with carbon dioxide, dry chemical, foam or waterspray. Do not use water jet.

Not flammable. May decompose in a fire giving off toxic fumes. Epoxy resins release phenolics, carbon monoxide, and water.

Fire fighters should wear complete protective clothing including self-contained breathing apparatus. Do not breathe fumes. Keep containers cool by spraying with water if exposed to fire. Avoid run off to waterways and sewers.

14080 Page: 2 of 6

Version: 2.2

Date of Issue: 7-May-2019
Date of First Issue: 31-Oct-2012



www.vishaypg.com

ACCORDING TO OSHA HCS (29 CFR 1910.1200)

SECTION 6: ACCIDENTAL RELEASE MEASURES

Personal precautions, protective equipment and emergency procedures

Methods and material for containment and cleaning up

Ensure adequate ventilation. Do not breathe fumes/vapour from heated product. Stop leak if safe to do so. Use personal protective equipment as required. See Section: 8. Avoid breathing vapours. Avoid contact with skin and eyes.

Contain spillages. Adsorb spillages onto sand, earth or any suitable adsorbent material. Transfer to a container for disposal. Dispose of this material and its container as hazardous waste. Residual resin may be removed using steam or hot soapy water.

SECTION 7: HANDLING AND STORAGE

Precautions for safe handling

Conditions for safe storage, including any incompatibilities
Storage temperature

Storage temperature Incompatible materials

Ensure operatives are trained to minimise exposures. Ensure adequate ventilation. Do not breathe fumes/vapour from heated product. Avoid breathing vapours. In case of inadequate ventilation wear respiratory protection. Wear protective gloves/protective clothing/eye protection/face protection. Avoid contact with skin and eyes. Do not eat, drink or smoke when using this product. Keep only in original container. Keep container tightly closed and in a well-ventilated place. Keep away from naked flames and hot surfaces.

Ambient. None known.

SECTION 8: EXPOSURE CONTROLS/PERSONAL PROTECTION

Occupational Exposure Limits

Not established

Biological Exposure Indices

Not established

Appropriate engineering controls

Ensure operatives are trained to minimise exposures. Ensure adequate ventilation.

Individual protection measures, such as personal protective equipment (PPE)

General hygiene measures for the handling of chemicals are applicable. Keep good industrial hygiene. Avoid contact with skin and eyes. Do not breathe fumes/vapour from heated product. Avoid breathing vapours. Wash hands before breaks and after work. Keep work clothes separately. Do not eat, drink or smoke at the work place. IF exposed: Flush with fresh water if contact with skin or eyes.

Eye/face protection



Wear protective eye glasses for protection against liquid splashes. Wear eye protection with side protection.

Skin protection



Wear suitable chemical resistant protective gloves for frequent or prolonged operations tested with an acceptable permeation test. Contaminated gloves should be carefully rinsed with water before reuse. Breakthrough time of the glove material: refer to the information provided by the gloves' producer.

Respiratory protection



Normally no personal respiratory protection is necessary. In case of inadequate ventilation wear respiratory protection.

14080 Page: 3 of 6

Version: 2.2

Date of Issue: 7-May-2019 Date of First Issue: 31-Oct-2012



www.vishaypg.com

ACCORDING TO OSHA HCS (29 CFR 1910.1200)

SECTION 9: PHYSICAL AND CHEMICAL PROPERTIES

Information on basic physical and chemical properties

Appearance Colourless to yellowish liquid.

Odor Faint Epoxy Odour Odor Threshold Not available. pН Not established. Melting Point/Freezing Point Not established. Not applicable. Initial boiling point and boiling range

Flash Point 252°C (Method: PMCC)

Evaporation rate (Butyl acetate = 1) Not known. Flammability (solid, gas) Not applicable. Upper/lower flammability or explosive limits Not applicable. Vapour pressure Not applicable. Vapour density Not applicable. 1.16 (H2O=1) Relative density Insoluble in water Solubility(ies) Partition coefficient: n-octanol/water Not available. Not available. Auto-ignition temperature Not available. **Decomposition Temperature** Not available. Viscosity

SECTION 10: STABILITY AND REACTIVITY

Reactivity Stable under normal conditions. Chemical stability Stable under normal conditions.

Possibility of hazardous reactions Phenolics, Carbon monoxide and Water.

Conditions to avoid Temperature > 300°C. Decomposes at temperatures above (°C): 350.

Generation of gas during decomposition can cause pressure in closed systems.

Pressure buildup can be rapid.

Incompatible materials Alkalis (strong bases). Acids. Amines and Oxidizing agents.

Hazardous decomposition product(s) Will not occur by itself, but masses of more than 500 gramms of product plus an

aliphatic amine will cause irreversible polymerization with considerable heat

buildup.

SECTION 11: TOXICOLOGICAL INFORMATION

Respiratory or skin sensitization

Information on toxicological effects (Substances in preparations / mixtures)

Acute toxicity - Ingestion Based upon the available data, the classification criteria are not met.

Acute Toxicity Estimate Mixture Calculation: Estimated LC50 > 2000 mg/kg

bw/day.

Acute toxicity - Inhalation Based upon the available data, the classification criteria are not met.

Acute Toxicity Estimate Mixture Calculation: Estimated LC50 >20.0 mg/l.

Acute toxicity - Skin Contact Based upon the available data, the classification criteria are not met.

Acute Toxicity Estimate Mixture Calculation: Estimated LC50 > 2000 mg/kg

bw/dav.

Skin corrosion/irritation, Category 2: Causes skin irritation. Skin corrosion/irritation

Test Result: Irritating to skin. (Jolanki R et al, 1986) Eye Irritation, Category 2: Causes serious eye irritation.

Serious eye damage/irritation Test Result: Causes serious eye irritation. (EPA/OTS; Doc #878212416)

Skin Sensitisation, Category 1: May cause an allergic skin reaction.

Test Result: Skin sensitisation has been reported in studies with guinea pigs.

(EPA/OTS; Doc #878212421)

Germ cell mutagenicity Based upon the available data, the classification criteria are not met. Based upon the available data, the classification criteria are not met. Carcinogenicity Reproductive toxicity Based upon the available data, the classification criteria are not met. STOT - single exposure Based upon the available data, the classification criteria are not met. Based upon the available data, the classification criteria are not met. STOT - repeated exposure **Aspiration hazard** Based upon the available data, the classification criteria are not met.

14080 Page: 4 of 6

Version: 2.2

Date of Issue: 7-May-2019 Date of First Issue: 31-Oct-2012



www.vishaypg.com

ACCORDING TO OSHA HCS (29 CFR 1910.1200)

Information on likely routes of exposure

Inhalation Possible - accidental exposure Ingestion Unlikely - accidental exposure Skin Contact Possible - accidental exposure Eye Contact Unlikely - accidental exposure

Early onset symptoms related to exposure Causes irritation to eyes and skin.

Delayed health effects from exposure Allergic contact dermatitis

Other information

NTP Report on Carcinogens Not listed IARC Monographs Not listed **OSHA** Designated Carcinogen Not listed

SECTION 12: ECOLOGICAL INFORMATION

Ecotoxicity Hazardous to the aquatic environment, Chronic, Category 2; Toxic to aquatic life

with long lasting effects.

Estimated Mixture LC50 > 1 to ≤ 10 mg/l (Fish)

Persistence and degradability Readily biodegradable.

Bioaccumulative potential The product has low potential for bioaccumulation. Mobility in soil The product is predicted to have low mobility in soil.

Other adverse effects None known.

SECTION 13: DISPOSAL CONSIDERATIONS

Waste treatment methods Dispose of this material and its container as hazardous waste. Send after

pre-treatment to a appropriate hazardous waste incinerator facility according

A DIGLYCIDYL ETHER)

A DIGLYCIDYL ETHER)

to legislation.

Additional Information Dispose of contents in accordance with local, state or national legislation.

SECTION 14: TRANSPORT INFORMATION

ADR/RID **IMDG** IATA/ICAO **UN number** UN 3077 UN 3077 UN 3077

UN proper shipping name ENVIRONMENTALLY ENVIRONMENTALLY ENVIRONMENTALLY HAZARDOUS SUBSTANCE, HAZARDOUS SUBSTANCE, HAZARDOUS SUBSTANCE, SOLID, N.O.S. (BISPHENOL SOLID, N.O.S. (BISPHENOL SOLID, N.O.S. (BISPHENOL

A DIGLYCIDYL ETHER) Transport hazard class(es) 9

Packing group Ш

Environmental hazards Environmentally hazardous Classified as a Marine Environmentally hazardous substance Pollutant. substance

Transport in bulk according to Annex II of MARPOL 73/78 and the IBC Code

Special precautions for user See Section: 2

SECTION 15: REGULATORY INFORMATION

Safety, health and environmental regulations/legislation specific for the substance or mixture **US Federal Regulations**

Not applicable

TSCA (Toxic Substance Control Act) Not listed EPCRA/SARA Section 302 Extremely Hazardous Substances Not listed Not listed EPCRA Section 313 Toxics Release Inventory (TRI) Program NIOSH Occupational Carcinogen List Not listed OSHA List of highly hazardous chemicals, toxics and Not listed

14080 Page: 5 of 6

Version: 2.2

Date of Issue: 7-May-2019 Date of First Issue: 31-Oct-2012



www.vishaypg.com

ACCORDING TO OSHA HCS (29 CFR 1910.1200)

reactives

NTP Report on Carcinogens (RoC) List Not listed Not listed Poison Prevention Packaging Act

US State Regulations

California State, Proposition 65 List Not listed California State, Safer Consumer Products Regulations Not listed Not listed Maine State, Toxic Chemicals in Children's Products Act Not listed New Jersey State Worker and Community RTK Act Not listed Pennsylvania State, Worker and Community RTK Act Rhode Island State, Hazardous Substances RTK Act Not listed

Non-Regional

IARC Monographs, List of Classificationsonal Not listed

SECTION 16: OTHER INFORMATION

The following sections contain revisions or new statements: Updated Section 15 data. Please review SDS with care

Section 14: Changed classification from liquid to solid to align with UN number.

Transport Information

Version 2.2

Revision Date 7-May-2019 **Date of First Issue** 31-Oct-2017

References:

Existing Safety Data Sheet (SDS) and the EU Classification and Labelling Inventory for Bisphenol A Diglycidyl Ether (CAS No. 25085-99-8)

Literature References:

"Bisphenol A Diglycidyl Ether". In TOXLINE®: Toxic Substances Control Act Test Submissions. ToxPlanet, a division of Timberlake Ventures, Inc. Cornelius, NC. 2017

GHS Classification of the substance or mixture	Classification Procedure
Skin corrosion/irritation, Category 2	Threshold Classification
Skin Sensitisation, Category 1	Threshold Classification
Eye Irritation, Category 2	Threshold Classification
Hazardous to the aquatic environment, Chronic, Category 2	Threshold Classification

LEGEND

ACGIH: American Conference of Governmental Industrial Hygienists REL: Recommended exposure limit

BEI: Biological Exposure Indices (ACGIH) SCL: Specific Concentration Limit

IARC: International Agency for Research on Cancer Skin": Risk of overexposure via dermal contact

STEL: Short Term Exposure Limit Irr: Irritation NIOSH: National Institute of Occupational Safety and Health TLV: Threshold Limit value

NTP: National Toxicology Program TSCA: Toxic Substance Control Act OSHA: The Occupational Safety & Health Administration TWA: Time Weighted Average

PBT: Persistent, Bioaccumulative and Toxic **URT**: Upper respiratory tract PEL: Permissible exposure limit

vPvB: very Persistent and very Bioaccumulative

Training advice: Consideration should be given to the work procedures involved and the potential extent of exposure as they may determine whether a higher level of protection is required.

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14080 Page: 6 of 6



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