Version: 3.0

Date of Issue: 04 May 2017 Date of First Issue: 24 August 2012



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ACCORDING TO OSHA HCS (29 CFR 1910.1200)

SECTION 1: IDENTIFICATION

Address of Supplier

Product identifier used on the label H Cement

Other means of identification Not applicable

Recommended use of the chemical and restrictions

on use

Recommended use PC14 Metal surface treatment products, including galvanic and electroplating

products

Restrictions on use For professional users only.

Details of the supplier of the safety data sheet

Supplier VISHAY MEASUREMENTS GROUP, INC.

Post Office Box 27777 Raleigh, NC 27611

USA

 Telephone
 +1 919-365-3800

 Fax
 +1 919-365-3945

 E-Mail (competent person)
 mm.us@vishaypg.com

Emergency telephone number 1-800-424-9300 CHEMTREC (24 hours)

SECTION 2: HAZARD(S) IDENTIFICATION

Classification of the substance or mixture in accordance with paragraph (d) of 29 CFR 1910.1200

Physical hazards Metal Corrosive, Category 1
Health hazards Acute toxicity, Category 4 – Oral
Acute toxicity, Category 4 – Dermal

Acute toxicity, Category 4 – Inhalation Skin Corrosion/Irritation, Category 2 Skin Sensitisation, Category 1 Eye Damage, Category 1

Respiratory sensitization, Category 1 Reproductive toxicity, Category 2 Germ cell mutagenicity, Category 1

Carcinogen, Category 1A

Specific target organ toxicity — repeated exposure, Category 1
Specific target organ toxicity — single exposure, Category 3
Hazardous to the aquatic environment. Chronic Category 2

Environmental hazards Hazardous to the aquatic environment, Chronic, Category 2

Hazard Symbol









Signal Word(s) DANGER

Hazard Statement(s) May be corrosive to metals.

Harmful if swallowed. Harmful in contact with skin.

Harmful if inhaled. Causes skin irritation.

May cause an allergic skin reaction. Causes serious eye damage.

14024 Page: 1 of 9

Version: 3.0

Date of Issue: 04 May 2017 Date of First Issue: 24 August 2012



www.vishaypg.com

ACCORDING TO OSHA HCS (29 CFR 1910.1200)

May cause allergy or asthma symptoms or breathing difficulties if inhaled.

Suspected of damaging fertility.

May cause cancer.

May cause genetic defects.

Causes damage to organs through prolonged or repeated exposure.

May cause respiratory irritation.

Toxic to aquatic life with long lasting effects.

Precautionary Statement(s)

Obtain special instructions before use.

Do not handle until all safety precautions have been read and understood.

Keep only in original container.

Absorb spillage to prevent material damage. Do not breathe dust/fume/gas/mist/vapours/spray.

Wash hands and exposed skin thoroughly after handling.

Wear protective gloves/protective clothing/eye protection/face protection. IF INHALED: If breathing is difficult, remove to fresh air and keep at rest in a

position comfortable for breathing.

If experiencing respiratory symptoms: Call a POISON CENTER/doctor. IF IN EYES: Rinse cautiously with water for several minutes. Remove contact

lenses, if present and easy to do. Continue rinsing. Immediately call a POISON CENTER/doctor.

IF SWALLOWED: Call a POISON CENTER/doctor if you feel unwell.

Rinse mouth.

IF ON SKIN: Wash with plenty of water.

Call a POISON CENTER/doctor if you feel unwell. IF exposed: Call a POISON CENTER or doctor/physician.

Other hazards None known

Percent of the mixture consists of ingredient(s) of unknown acute toxicity:

0%

SECTION 3: COMPOSITION/INFORMATION ON INGREDIENTS

Substances Not applicable

Mixtures Substances in preparations / mixtures

Chemical identity of the substance	%W/W	CAS No.	EC No.	Hazard classification
Silicon Dioxide	< 25	14808-60-7	238-878-4	Carcinogen, Category 1A Specific target organ toxicity — repeated exposure, Category 1 Specific target organ toxicity — single exposure, Category 3
Phosphoric Acid	< 20	7664-38-2	231-633-2 / 616-646-7	Metal Corrosive, Category 1 Acute toxicity, Category 4 – Oral Skin Corrosion/Irritation, Category 1
Aluminum Oxide	< 10	1344-28-1	215-691-6	Not classified
Chromium (VI) Trioxide	< 5	1333-82-0	215-607-8	Oxidising Solid, Category 1 Acute toxicity, Category 3 – Oral Acute toxicity, Category 2 – Dermal Acute toxicity, Category 2 – Inhalation Skin Corrosion/Irritation, Category 1 Skin Sensitisation, Category 1 Respiratory sensitization, Category 1 Reproductive toxicity, Category 2 Germ cell mutagenicity, Category 1B Carcinogen, Category 1 Specific target organ toxicity — repeated exposure, Category 1 Specific target organ toxicity — single exposure, Category 3

14024 Page: 2 of 9

Version: 3.0

Date of Issue: 04 May 2017 Date of First Issue: 24 August 2012



www.vishaypg.com

ACCORDING TO OSHA HCS (29 CFR 1910.1200)

				Hazardous to the aquatic environment, Acute, Category 1 Hazardous to the aquatic environment, Chronic, Category 1
Aluminum Hydroxide	< 5	21645-51-2	244-492-7	Not classified
Chromium Oxide	< 3	1308-38-9	215-160-9	Not classified
Chromium (III) Hydroxide	< 1	1308-14-1	215-158-8	Not classified

SECTION 4: FIRST AID MEASURES



Description of first aid measures

Self-protection of the first aider

Inhalation

Skin Contact

Eye Contact

Ingestion

Most important symptoms and effects, both acute and delayed

Indication of any immediate medical attention and special treatment needed

Notes to a physician:

Use personal protective equipment as required. Wear appropriate personal protective equipment, avoid direct contact. Ensure adequate ventilation. Do not breathe vapour. Avoid all contact. Contaminated clothing should be laundered before reuse.

IF INHALED: Remove victim to fresh air and keep at rest in a position comfortable for breathing. Maintain an open airway. Loosen tight clothing such as a collar, tie, belt or waistband. If experiencing respiratory symptoms: Call a POISON CENTER or doctor/physician. IF exposed or concerned: Get medical advice/attention. If unconscious, place in recovery position and get medical attention immediately. Apply artificial respiration if necessary. Do not employ mouth-to-mouth method.

IF ON SKIN: Remove contaminated clothing and wash all affected areas with plenty of water. Contaminated clothing should be thoroughly cleaned. If skin irritation or rash occurs: Get medical advice/attention. IF exposed or concerned: Get medical advice/attention.

IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing. Get medical attention if eye irritation develops or persists. Obtain prompt consultation, preferably from an ophthalmologist.

IF SWALLOWED: rinse mouth. Do NOT induce vomiting. Drink two glasses of water. Do not induce vomiting. Allow the patient to drink 5 - 10 g ascorbic acid (not effervescent tablets) dissolved in water. This dose can be repeated several times. Obtain medical attention.

Harmful if swallowed. Harmful in contact with skin. Harmful if inhaled. Causes skin irritation. May cause an allergic skin reaction. Causes serious eye damage. May cause allergy or asthma symptoms or breathing difficulties if inhaled. Suspected of damaging fertility. May cause cancer. May cause genetic defects. Causes damage to organs through prolonged or repeated exposure. May cause respiratory irritation.

Treat symptomatically

IF IN EYES: Chemical eye burns may require extended irrigation.

IF SWALLOWED: Get medical attention immediately. Allow the patient to drink 5 - 10 g ascorbic acid (not effervescent tablets) dissolved in water. This dose can be repeated several times.

IF ON SKIN: If the skin becomes scratched or wounded, dab it with saturated gauze pads or compresses using a freshly made up ascorbic acid solution (10 g in 100 g water).

SECTION 5: FIRE-FIGHTING MEASURES

Extinguishing media

Suitable Extinguishing Media

Unsuitable extinguishing Media

As appropriate for surrounding fire. Extinguish preferably with foam, carbon dioxide or dry chemical.

Do not use water jet. Direct water jet may spread the fire.

14024 Page: 3 of 9

Version: 3.0

Date of Issue: 04 May 2017 Date of First Issue: 24 August 2012



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ACCORDING TO OSHA HCS (29 CFR 1910.1200)

Special hazards arising from the substance or mixture

Special protective equipment and precautions for fire fighters

May decompose in a fire giving off toxic fumes. May decompose in a fire giving off toxic fumes. Carbon monoxide, Carbon dioxide, metal oxides/oxides and Oxides of phosphorus.

Fire fighters should wear complete protective clothing including self-contained breathing apparatus. Do not breathe fumes. Keep containers cool by spraying with water if exposed to fire. Avoid run off to waterways and sewers.

SECTION 6: ACCIDENTAL RELEASE MEASURES

Personal precautions, protective equipment and emergency procedures

Environmental precautions

Methods and material for containment and cleaning up

Ensure adequate ventilation. Stop leak if safe to do so. Eliminate all ignition sources if safe to do so. Keep away from heat, hot surfaces, sparks, open flames and other ignition sources. No smoking. Avoid all contact. Use personal protective equipment as required. See Section: 8. Avoid breathing vapours. Avoid release to the environment. Do NOT wash away into sewer. Spillages or

Avoid release to the environment. Do NOT wash away into sewer. Spillages or uncontrolled discharges into watercourses must be alerted to the Environment Agency or other appropriate regulatory body.

Adsorb spillages onto sand, earth or any suitable adsorbent material. Neutralize with: slaked lime (calcium hydroxide), sodium carbonate, calcium carbonate or sodium bicarbonate. Use only non-sparking tools. Transfer to a container for disposal. Dispose of this material and its container as hazardous waste.

SECTION 7: HANDLING AND STORAGE

Precautions for safe handling

Obtain special instructions before use. Do not handle until all safety precautions have been read and understood. Ensure adequate ventilation. Avoid all contact. Do not breathe vapour. Use personal protective equipment as required. See Section: 8. Do not eat, drink or smoke when using this product. Wash hands before breaks and after work.

Conditions for safe storage, including any incompatibilities

Storage temperature

Storage life

Incompatible materials

Store in a well-ventilated place. Keep container tightly closed. Keep away from heat, sources of ignition and direct sunlight.

Ambient. 5 - 25℃

Stable under normal conditions.

Keep away from: Combustible materials, Alkalis, Reducing agents, Strong

oxidising agents, Acids and metals. Keep away from water.

Reacts violently with strong alkalis. Direct contact with alkalis may produce hydrogen gas. Hydrogen gas is released in contact with most metals.

Exothermic reaction with water. May be corrosive to metals.

Suitable containers: Keep only in original container.

SECTION 8: EXPOSURE CONTROLS/PERSONAL PROTECTION

Occupational Exposure Limits

14024 Page: 4 of 9

Version: 3.0

Date of Issue: 04 May 2017 Date of First Issue: 24 August 2012



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ACCORDING TO OSHA HCS (29 CFR 1910.1200)

SUBSTANCE	CAS No.	LTEL (8 hr TWA ppm)	LTEL (8 hr TWA mg/m³)	STEL (ppm)	STEL (mg/m³)	Note
Quartz (SiO2) (crystalline silica)		-	0.05	-	-	NIOSH
						OSHA
	14808-60-7	-	30	-	-	Total Dust
		-	10	-	-	Respirable Dust
		=	0.025	-	-	ACGIH, A2
Phosphoric Acid 7		-	1	-	3*	NIOSH
	7664-38-2	-	1	-	-	OSHA
		-	1	-	3	ACGIH
Aluminium Oxide 1344-28-1						NIOSH, OSHA
	-	15	-	-	Total Dust	
		-	5	-	-	Respirable Dust
Chromium III compounds		-	0.001	-	-	NIOSH, Ca
	1333-82-0	-	0.005	-	-	OSHA
		-	0.5	-	-	ACGIH, A4

Note: OSHA PELs 1910.1000 TABLE Z-1/3/ NIOSH RELs / ACGIH TLVs

A2: Suspected Human Carcinogen: Human data are accepted as adequate in quality but are conflicting or insufficient to classify the agent as a confirmed human carcinogen; OR, the agent is carcinogenic in experimental animals at dose(s), by route(s) of exposure, at site(s), of histological type(s), or by mechanism(s) considered relevant to worker exposure. The A2 is primarily when there is limited evidence of carcinogenicity in humans and sufficient evidence of carcinogenicity in experimental animals with relevance to humans.

A4: Not Classifiable as a Human Carcinogen: Agents which cause concern that they could be carcinogenic for humans but which cannot be assessed conclusively because of the lack of data. In vitro or animal studies do not provide indications of carcinogenicity which are sufficient to classify the agent into one of the other categories.

(If the list of chemicals in the above table is not the same as that in Section 3, state: The other components listed in Section 3 do not have occupational exposure limits.)

Biologica	I Exposure	Indices
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Not established

Appropriate engineering controls

Ensure adequate ventilation or use appropriate containment. Atmospheric levels should be controlled in compliance with the occupational exposure limit. Eyewash bottles containing clean water or saline solution. Wash thoroughly after handling.

Individual protection measures, such as personal protective equipment (PPE)

General hygiene measures for the handling of chemicals are applicable. Avoid all contact. Do not breathe vapour. Wash hands before breaks and after work. Keep work clothes separately. Contaminated clothing should be thoroughly cleaned. Do not eat, drink or smoke at the work place.

Eye/face protection



Wear protective eye glasses for protection against liquid splashes. Wear eye protection with side protection (EN166).

Skin protection



Hand protection: Wear impervious gloves (EN374). Gloves should be changed regularly to avoid permeation problems. Breakthrough time of the glove material: refer to the information provided by the gloves' producer.

Body protection: Chemical protection suit, boots and plastic gloves.

Do not use in areas without adequate ventilation. In case of inadequate ventilation wear respiratory protection. A suitable mask with filter type P may be appropriate.

Respiratory protection

14024 Page: 5 of 9

^{*15} minutes average value

Ca - Potential occupational carcinogen

Version: 3.0

Date of First Issue: 24 August 2012







SECTION 9: PHYSICAL AND CHEMICAL PROPERTIES

Information on basic physical and chemical properties

Appearance Green Slurry. Odor No odour Odor Threshold Not available. Not established. nН Not available. Melting Point/Freezing Point 104.4℃ (Mixture) Initial boiling point and boiling range Flash Point Not applicable.

Evaporation rate (Butyl acetate = 1) 1 (BuAc = 1) (Mixture)Flammability (solid, gas) Not applicable - Liquid

Upper/lower flammability or explosive limits Not available. 23.7 mmHg @ 20℃ Vapour pressure Vapour density <1 (Air = 1)Relative density Not available. Miscible Solubility(ies) Partition coefficient: n-octanol/water Not available Auto-ignition temperature Not available. Not available. **Decomposition Temperature** Not available. Viscosity

SECTION 10: STABILITY AND REACTIVITY

Reactivity May be corrosive to metals. Stable under normal conditions. Chemical stability

Possibility of hazardous reactions Reacts violently with strong alkalis. Direct contact with alkalis may produce

hydrogen gas. Hydrogen gas is released in contact with most metals. Exothermic reaction with water. At high temperature formation of phosphorous

oxides.

Conditions to avoid Keep away from water.

Incompatible materials Keep away from: Combustible materials, Alkalis, Reducing agents, Strong

oxidising agents, Acids and metals.

Hazardous decomposition product(s) May decompose in a fire giving off toxic fumes. Carbon monoxide, Carbon

dioxide, and possibly chromium. Thermal decomposition may yield phosphoric

oxide.

SECTION 11: TOXICOLOGICAL INFORMATION

Information on toxicological effects (Substances in preparations / mixtures)

Acute toxicity - Ingestion Acute toxicity, Category 4; Harmful if swallowed.

Acute Toxicity Estimate Mixture Calculation: Estimated LC50 1135.2 mg/kg

bw/day.

Acute toxicity - Inhalation Acute toxicity, Category 4: Harmful if inhaled.

Acute Toxicity Estimate Mixture Calculation: Estimated LC50 16.7 mg/l.

Acute toxicity - Skin Contact Acute toxicity, Category 4; Harmful in contact with skin.

Acute Toxicity Estimate Mixture Calculation: Estimated LC50 1900 mg/kg

Skin corrosion/irritation Skin Corrosion/Irritation, Category 2; Causes skin irritation. Serious eye damage/irritation Eye Damage, Category 1; Causes serious eye damage.

Skin sensitization Skin Sensitisation, Category 1; May cause an allergic skin reaction.

Respiratory sensitization Respiratory sensitization, Category 1; May cause allergy or asthma symptoms

or breathing difficulties if inhaled.

14024 Page: 6 of 9

Version: 3.0

Date of Issue: 04 May 2017 Date of First Issue: 24 August 2012

www.vishavpg.com

ACCORDING TO OSHA HCS (29 CFR 1910.1200)

Germ cell mutagenicity Germ cell mutagenicity, Category 1; May cause genetic defects.

Carcinogenicity Carcinogen, Category 1A; May cause cancer.

Reproductive toxicity Reproductive toxicity, Category 2; Suspected of damaging fertility.

STOT - single exposure Specific target organ toxicity — single exposure, Category 3; May cause

respiratory irritation.

STOT - repeated exposure Specific target organ toxicity - repeated exposure, Category 1; Causes

damage to organs through prolonged or repeated exposure.

Aspiration hazard Based upon the available data, the classification criteria are not met.

Information on likely routes of exposure

Possible - accidental exposure Inhalation Ingestion Unlikely - accidental exposure Skin Contact Possible - accidental exposure Eye Contact Unlikely - accidental exposure

Early onset symptoms related to exposure Causes skin irritation. May cause an allergic skin reaction. Causes serious eye

damage. May cause allergy or asthma symptoms or breathing difficulties if

inhaled. May cause respiratory irritation.

Delayed health effects from exposure Harmful if swallowed. Harmful in contact with skin. Harmful if inhaled. Suspected

of damaging fertility. May cause cancer. May cause genetic defects. Causes

damage to organs through prolonged or repeated exposure.

Other information

NTP Report on Carcinogens Chromium Trioxide: Chromium hexavalent compound - Known to be a human

carcinogen

Silicon dioxide: Group K - Known To Be Human Carcinogens

IARC Monographs Silicon dioxide: Group 1 - Carcinogenic to humans

Chromium Trioxide: Chromium (VI) compound - Group 1 - Carcinogenic to

humans

OSHA Designated Carcinogen All chemicals are not listed

SECTION 12: ECOLOGICAL INFORMATION

Ecotoxicity Aquatic Chronic 2: Toxic to aquatic life with long lasting effects.

Estimated Mixture LC50 > 1 ≤ 10 mg/l (Fish)

Persistence and degradability The methods for determining the biological degradability are not applicable to

inorganic substances.

Bioaccumulative potential No data for the mixture as a whole.

Mobility in soil The product is predicted to have moderate mobility in soil.

Other adverse effects None known.

SECTION 13: DISPOSAL CONSIDERATIONS

Waste treatment methods Do not release undiluted and unneutralised to the sewer. Dispose of this

> material and its container as hazardous waste. Containers must be decontaminated in accordance with all applicable regulations.

Additional Information Dispose of contents in accordance with local, state or national legislation.

SECTION 14: TRANSPORT INFORMATION

ADR/RID **IMDG** IATA **UN** number UN 1760 UN 1760 UN 1760

UN proper shipping name **CORROSIVE LIQUID CORROSIVE LIQUID** CORROSIVE LIQUID

N.O.S N.O.S N.O.S Transport hazard class(es) 8 R 8 **Packing group** Ш Ш Ш

Environmental hazards Environmentally Classified as a Marine Environmentally

14024 Page: 7 of 9

Version: 3.0

Date of Issue: 04 May 2017 Date of First Issue: 24 August 2012



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ACCORDING TO OSHA HCS (29 CFR 1910.1200)

hazardous substance

Pollutant

hazardous substance

Transport in bulk according to Annex II of MARPOL

73/78 and the IBC Code

Special precautions for user

Not applicable.

See Section: 2

SECTION 15: REGULATORY INFORMATION

Safety, health and environmental regulations/legislation specific for the substance or mixture

US Federal Regulations

TSCA (Toxic Substance Control Act) Silicon dioxide: Subject to 25,000 lb reporting threshold

> Phosphoric Acid: Subject to 25,000 lb reporting threshold Aluminium Oxide: Subject to 25,000 lb reporting threshold Chromium Trioxide: Subject to 25,000 lb reporting threshold Aluminium Hydroxide: Subject to 25,000 lb reporting threshold Chromium Oxide: Subject to 25,000 lb reporting threshold Chromium (III) Hydroxide: Subject to 25,000 lb reporting threshold

Chromium Trioxide: Chromium VI compound - De Minimis limit: 0.1%

EPCRA/SARA Section 302 Extremely Hazardous

California State, Safer Consumer Products Regulations

Maine State, Toxic Chemicals in Children's Products Act

Substances

EPCRA Section 313 Toxics Release Inventory (TRI) Aluminium Oxide: De Minimis limit: 1%

Program

Chromium Oxide: Chromium III compound - De Minimis limit: 1%

NIOSH Occupational Carcinogen List

reactives

All chemicals are not listed OSHA List of highly hazardous chemicals, toxics and

NTP Report on Carcinogens (RoC) List

Chromium Trioxide: Chromium hexavalent compound - Known to be a human

All chemicals are not listed

carcinogen

Silicon dioxide

Silicon dioxide: Group K - Known To Be Human Carcinogens All chemicals are not listed

Poison Prevention Packaging Act

US State Regulations

California State, Proposition 65 List Chromium Trioxide: Chromium (VI) compound - Safe harbor level - NSRL: 0.001

> (inhalation) ug/day; MADL: 8.2 (oral) ug/day Silicon dioxide: Candidate Chemicals List

Phosphoric Acid: Candidate Chemicals List Chromium Trioxide: Initial Candidate Chemicals List

Silicon dioxide: COC list. CHC list

Chromium Trioxide: COC list New Jersey State Worker and Community RTK Act

Silicon dioxide: RTKHSL. SHHSL Phosphoric Acid: RTKHSL. SHHSL

Aluminium Oxide: RTKHSL

Chromium Trioxide: RTKHSL. SHHSL

Chromium Oxide: RTKHSL

Chromium (III) Hydroxide: Chromium compound - RTKHSL

Silicon dioxide: Hazardous Substance List Pennsylvania State, Worker and Community RTK Act

> Phosphoric Acid: Hazardous Substance List. Environmental Hazard List Aluminium Oxide: Hazardous Substance List. Environmental Hazard List Chromium Trioxide: Hazardous Substance List. Special Hazardous Substance

List

Chromium Oxide: Chromium compound - Hazardous Substance List.

Environmental Hazard List

Chromium (III) Hydroxide: Chromium compound - Hazardous Substance List.

Environmental Hazard List

Rhode Island State, Hazardous Substances RTK Act Silicon dioxide: Hazardous Substance List

Phosphoric Acid: Hazardous Substance List Aluminium Oxide: Hazardous Substance List Chromium Trioxide: Hazardous Substance List

Chromium Oxide: Chromium (III) compound - Hazardous Substance List

Non-Regional

IARC Monographs, List of Classifications Silicon dioxide: Group 1

Chromium Trioxide: Chromium (VI) compound - Group 1

14024 Page: 8 of 9

Version: 3.0

Date of Issue: 04 May 2017 Date of First Issue: 24 August 2012



www.vishaypg.com

ACCORDING TO OSHA HCS (29 CFR 1910.1200)

SECTION 16: OTHER INFORMATION

The following sections contain revisions or new statements: Updated substance / mixture classification. New SDS Regulation compliant with HazCom 2012 format, all sections have been updated to include new information. Please review SDS with care.

Version 3.0

Revision Date 04 May 2017

Date of First Issue 24 August 2012

References:

Existing Safety Data Sheet (SDS), EU Data: Harmonised Classification(s) for Phosphoric Acid (CAS# 7664-38-2) and Chromium (VI) trioxide (CAS# 1333-82-0), Existing ECHA registration(s) for Phosphoric Acid (CAS# 7664-38-2), Aluminum Oxide (CAS# 1344-28-1), Chromium (VI) trioxide (CAS# 1333-82-0), Aluminum Hydroxide (CAS# 21645-51-2) and Chromium Oxide (CAS# 1308-38-9), and the Classification and Labelling Inventory for Silicon Dioxide (CAS# 14808-60-7) and Chromium (III) Hydroxide (CAS# 1308-14-1).

GHS Classification of the substance or mixture	Classification Procedure
Metal Corrosive, Category 1	Estimated Physico-chemical properties of substance
Acute toxicity, Category 4	Acute Toxicity Estimate Mixture Calculation
Skin Corrosion/Irritation, Category 2	Threshold Calculation
Skin Sensitisation, Category 1	Threshold Calculation
Eye Damage, Category 1	Threshold Calculation
Respiratory sensitization, Category 1	Threshold Calculation
Reproductive toxicity, Category 2	Threshold Calculation
Germ cell mutagenicity, Category 1	Threshold Calculation
Carcinogen, Category 1A	Threshold Calculation
Specific target organ toxicity — repeated exposure,	Threshold Calculation
Category 1	
Specific target organ toxicity — single exposure, Category 3	Threshold Calculation
Hazardous to the aquatic environment, Chronic, Category 2	Summation Calculation

LEGEND

ACGIH: American Conference of Governmental Industrial Hygienists

BEI: Biological Exposure Indices (ACGIH)

IARC: International Agency for Research on Cancer

Irr: Irritation

NIOSH: National Institute of Occupational Safety and Health

NTP: National Toxicology Program

OSHA: The Occupational Safety & Health Administration

PBT: Persistent, Bioaccumulative and Toxic

PEL: Permissible exposure limit

REL: Recommended exposure limit SCL: Specific Concentration Limit

Skin": Risk of overexposure via dermal contact

STEL: Short Term Exposure Limit

TLV: Threshold Limit value

TSCA: Toxic Substance Control Act TWA: Time Weighted Average URT: Upper respiratory tract

vPvB: very Persistent and very Bioaccumulative

Training advice: Consideration should be given to the work procedures involved and the potential extent of exposure as they may determine whether a higher level of protection is required.

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14024 Page: 9 of 9



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