M-Line 361-40R Solder

Vishay Measurements Group GmbH

Version No: **5.0**
Safety data sheet according to REACH Regulation (EC) No 1907/2006, as amended by UK REACH Regulations SI 2019/758

Initial Date: **07/26/2026**
Revision Date: **08/24/2026**
Print Date: **09/17/2026**
S.REACH.GB.EN

SECTION 1 Identification of the substance / mixture and of the company / undertaking

1.1. Product Identifier

Product name	M-Line 361-40R Solder
Chemical Name	Not Applicable
Synonyms	Not Available
Chemical formula	Not Applicable
Other means of identification	Not Available

1.2. Relevant identified uses of the substance or mixture and uses advised against

Relevant identified uses	Welding and soldering products (with flux coatings or flux cores.), flux products.
Uses advised against	No specific uses advised against are identified.

1.3. Details of the manufacturer or importer of the safety data sheet

Manufacturer/Supplier	**Vishay Measurements Group GmbH**
Address	Tatschenweg 1 Heilbronn 74078 Germany
Telephone	+49 (0) 7131 39099-0
Fax	+49 (0) 7131 39099-229
Website	www.VPGSensors.com
Email	mm.de@vpgsensors.com

1.4. Emergency telephone number

Association / Organisation	**Velocity EHS**
Emergency telephone number(s)	1-813-248-0585
Other emergency telephone number(s)	Not Available

SECTION 2 Hazards identification

2.1. Classification of the substance or mixture

Classified according to GB-CLP Regulation, UK SI 2019/720 and UK SI 2020/1567 [1]	H317 - Sensitisation (Skin) Category 1, H360 - Reproductive Toxicity Category 1A, H362 - Reproductive Toxicity Effects on or via Lactation
Legend:	1. Classified by Chemwatch; 2. Classification drawn from GB-CLP Regulation, UK SI 2019/720 and UK SI 2020/1567

2.2. Label elements

Hazard pictogram(s)	
Signal word	**Danger**

Hazard statement(s)

H317	May cause an allergic skin reaction.
H360	May damage fertility or the unborn child.
H362	May cause harm to breast-fed children.

Supplementary statement(s)

EUH201	Contains lead. Should not be used on surfaces liable to be chewed or sucked by children.

Precautionary statement(s) Prevention

P202	Do not handle until all safety precautions have been read and understood.
P260	Do not breathe dust/fume.
P263	Avoid contact during pregnancy and while nursing.
P280	Wear protective gloves/protective clothing/eye protection/face protection.
P270	Do not eat, drink or smoke when using this product.
P264	Wash all exposed external body areas thoroughly after handling.
P272	Contaminated work clothing should not be allowed out of the workplace.

Precautionary statement(s) Response

P308+P313	IF exposed or concerned: Get medical advice/ attention.
P302+P352	IF ON SKIN: Wash with plenty of soap and water.
P333+P313	If skin irritation or rash occurs: Get medical advice/attention.
P362+P364	Take off contaminated clothing and wash it before reuse.

Precautionary statement(s) Storage

P405	Store locked up.

Precautionary statement(s) Disposal

P501	Dispose of contents/container to authorised hazardous or special waste collection point in accordance with any local regulation.

Material contains tin; lead; rosin-colophony.

2.3. Other hazards

Inhalation may produce health damage*.

Cumulative effects may result following exposure*.

*LIMITED EVIDENCE

lead	Listed in the European Chemicals Agency (ECHA) Candidate List of Substances of Very High Concern for Authorisation
lead	Listed in the Europe Regulation (EC) No 1907/2006 - Annex XVII (Restrictions may apply)

This substance/mixture does not meet the criteria for classification as Persistent, Bioaccumulative, and Toxic (PBT) in accordance with Annex XIII, Commission Delegated Regulation (EU) 2017/2100, and Commission Regulation (EU) 2018/605.

This substance/mixture does not meet the criteria for classification as very Persistent and very Bioaccumulative (vPvB) in accordance with Annex XIII, Commission Delegated Regulation (EU) 2017/2100, and Commission Regulation (EU) 2018/605.

This substance/mixture does not meet the criteria for classification as Persistent, Mobile and Toxic (PMT) in accordance with Commission Delegated Regulation (EU) 2023/707.

This substance/mixture does not meet the criteria for classification as very Persistent and very Mobile (vPvM) in accordance with Commission Delegated Regulation (EU) 2023/707.

The substance/mixture does not contain components considered to have endocrine disrupting properties in accordance with the criteria set out in Commission Delegated Regulation (EU) 2017/2100 or Commission Regulation (EU) 2018/605, nor is it included in the list established under REACH Article 59(1), at concentrations equal to or greater than 0.1% (w/w).

No further product hazard information.

SECTION 3 Composition / information on ingredients

3.1.Substances

See 'Composition on ingredients' in Section 3.2

3.2.Mixtures

1. CAS No 2.EC No 3.Index No 4.REACH No	%[weight]	Name	Classified according to GB-CLP Regulation, UK SI 2019/720 and UK SI 2020/1567	SCL / M-Factor	Nanoform Particle Characteristics
1. 7440-31-5 2.231-141-8 3.Not Available 4.Not Available	60-65	tin *	Acute Toxicity (Oral) Category 4, Serious Eye Damage/Eye Irritation Category 2, Hazardous to the Aquatic Environment Acute Hazard Category 1; H302, H319, H400 [1]	SCL: Not Available Acute M factor: 10 Chronic M factor: Not Applicable	Not Available
1. 7439-92-1 2.231-100-4 3.082-013-00-1|082-014-00-7 4.Not Available	35-40	lead	Reproductive Toxicity Category 1A, Reproductive Toxicity Effects on or via Lactation; H360FD, H362 [2]	Repr. 1A; H360D: C ≥ 0,03 % | M = 10 | M = 100|M = 10 Acute M factor: Not Applicable Chronic M factor: Not Applicable	Not Available
1. 8050-09-7 2.232-475-7 3.650-015-00-7 4.Not Available	1-3	rosin-colophony	Sensitisation (Skin) Category 1; H317 [2]	SCL: Not Available Acute M factor: Not Applicable	Not Available

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1. CAS No 2.EC No 3.Index No 4.REACH No	%[weight]	Name	Classified according to GB-CLP Regulation, UK SI 2019/720 and UK SI 2020/1567	SCL / M-Factor	Nanoform Particle Characteristics
				Chronic M factor: Not Applicable	

Legend:	1. Classified by Chemwatch; 2. Classification drawn from GB-CLP Regulation, UK SI 2019/720 and UK SI 2020/1567; 3. Classification drawn from C&L; * EU IOELVs available; [e] Substance identified as having endocrine disrupting properties

SECTION 4 First aid measures

4.1. Description of first aid measures

Eye Contact	IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing. Get medical attention if eye irritation develops or persists.
Skin Contact	IF ON SKIN: Remove contaminated clothing and wash all affected areas with plenty of water. Contaminated clothing should be thoroughly cleaned. If skin irritation or rash occurs: Get medical advice/attention. IF exposed or concerned: Get medical advice/attention. Molten material can cause severe burns. Do NOT try to peel molten material from the skin. Cool rapidly with water.
Inhalation	IF INHALED: Remove person to fresh air and keep comfortable for breathing. Maintain an open airway. Loosen tight clothing such as a collar, tie, belt or waistband. Apply artificial respiration if breathing has ceased or shows signs of failing. IF exposed or concerned: Get medical advice/attention.
Ingestion	If swallowed, rinse mouth with water (only if the person is conscious). Do not induce vomiting. Get medical advice/attention if you feel unwell.

4.2 Most important symptoms and effects, both acute and delayed

See Section 11

4.3. Indication of any immediate medical attention and special treatment needed

Treat symptomatically.

Copper, magnesium, aluminium, antimony, iron, manganese, nickel, zinc (and their compounds) in welding, brazing, galvanising or smelting operations all give rise to thermally produced particulates of smaller dimension than may be produced if the metals are divided mechanically. Where insufficient ventilation or respiratory protection is available these particulates may produce "metal fume fever" in workers from an acute or long term exposure.

- Onset occurs in 4-6 hours generally on the evening following exposure. Tolerance develops in workers but may be lost over the weekend. (Monday Morning Fever)
- Pulmonary function tests may indicate reduced lung volumes, small airway obstruction and decreased carbon monoxide diffusing capacity but these abnormalities resolve after several months.
- Although mildly elevated urinary levels of heavy metal may occur they do not correlate with clinical effects.
- The general approach to treatment is recognition of the disease, supportive care and prevention of exposure.
- Seriously symptomatic patients should receive chest x-rays, have arterial blood gases determined and be observed for the development of tracheobronchitis and pulmonary edema.

[Ellenhorn and Barceloux: Medical Toxicology]

- Gastric acids solubilise lead and its salts and lead absorption occurs in the small bowel.
- Particles of less than 1 um diameter are substantially absorbed by the alveoli following inhalation.
- Lead is distributed to the red blood cells and has a half-life of 35 days. It is subsequently redistributed to soft tissue & bone-stores or eliminated. The kidney accounts for 75% of daily lead loss; integumentary and alimentary losses account for the remainder.
- Neurasthenic symptoms are the most common symptoms of intoxication. Lead toxicity produces a classic motor neuropathy. Acute encephalopathy appears infrequently in adults. Diazepam is the best drug for seizures.
- Whole-blood lead is the best measure of recent exposure; free erythrocyte protoporphyrin (FEP) provides the best screening for chronic exposure. Obvious clinical symptoms occur in adults when whole-blood lead exceeds 80 ug/dL.
- British Anti-Lewisite is an effective antidote and enhances faecal and urinary excretion of lead. The onset of action of BAL is about 30 minutes and most of the chelated metal complex is excreted in 4-6 hours, primarily in the bile. Adverse reaction appears in up to 50% of patients given BAL in doses exceeding 5 mg/kg. CaNa2EDTA has also been used alone or in concert with BAL as an antidote. D-penicillamine is the usual oral agent for mobilisation of bone lead; its use in the treatment of lead poisoning remains investigational. 2,3-dimercapto-1-propanesulfonic acid (DMPS) and dimercaptosuccinic acid (DMSA) are water soluble analogues of BAL and their effectiveness is undergoing review. As a rule, stop BAL if lead decreases below 50 ug/dL; stop CaNa2EDTA if blood lead decreases below 40 ug/dL or urinary lead drops below 2 mg/24hrs.

[Ellenhorn & Barceloux: Medical Toxicology]

BIOLOGICAL EXPOSURE INDEX - BEI

These represent the determinants observed in specimens collected from a healthy worker who has been exposed at the Exposure Standard (ES or TLV):

Determinant	Index	Sampling Time	Comments
1. Lead in blood	30 ug/100 ml	Not Critical	
2. Lead in urine	150 ug/gm creatinine	Not Critical	B
3. Zinc protoporphyrin in blood	250 ug/100 ml erythrocytes OR 100 ug/100 ml blood	After 1 month exposure	B

B: Background levels occur in specimens collected from subjects **NOT** exposed.

SECTION 5 Firefighting measures

Fire Incompatibility	

5.3. Advice for firefighters

Fire Fighting	**Extinguishing media** Suitable Extinguishing Media: As appropriate for surrounding fire. Unsuitable extinguishing Media: Do not use water on fires when molten metal is present. **Special hazards arising from the substance or**

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	mixture Flux in cored solder may ignite when the solder melts in a fire. When heated to soldering temperatures, the solvent in the flux will boil away and carry up droplets of rosin and thermal degradation products such as aliphatic aldehydes, acids and terpenes. No lead or antimony are detected in fumes from soldering below 537°C. Melted solder may liberate carbon monoxide, carbon dioxide, lead oxide fumes. **Special protective equipment and precautions for fire fighters** Fire fighters should wear complete protective clothing including self-contained breathing apparatus. Do not breathe fumes. Keep containers cool by spraying with water if exposed to fire. Avoid run off to waterways and sewers.

SECTION 6 Accidental release measures

6.1. Personal precautions, protective equipment and emergency procedures

See section 8

6.2. Environmental precautions

See section 12

6.3. Methods and material for containment and cleaning up

Minor Spills	‣ Clean up waste regularly and abnormal spills immediately. ‣ Avoid breathing dust and contact with skin and eyes. ‣ Wear protective clothing, gloves, safety glasses and dust respirator. ‣ Use dry clean up procedures and avoid generating dust. ‣ Vacuum up or sweep up. **NOTE:** Vacuum cleaner must be fitted with an exhaust micro filter (H-Class HEPA type) (consider explosion-proof machines designed to be grounded during storage and use). H-Class HEPA filtered industrial vacuum cleaners should NOT be used on wet materials or surfaces. ‣ Dampen with water to prevent dusting before sweeping. ‣ Place in suitable containers for disposal. Environmental hazard - contain spillage.
Major Spills	Environmental hazard - contain spillage. · Do not use compressed air to remove metal dusts from floors, beams or equipment · Vacuum cleaners, of flame-proof design, should be used to minimise dust accumulation. · Use non-sparking handling equipment, tools and natural bristle brushes. · Provide grounding and bonding where necessary to prevent accumulation of static charges during metal dust handling and transfer operations · Cover and reseal partially empty containers. · Do not allow chips, fines or dusts to contact water, particularly in enclosed areas. If molten: ‣ Contain the flow using dry sand or salt flux as a dam. ‣ All tooling (e.g., shovels or hand tools) and containers which come in contact with molten metal must be preheated or specially coated, rust free and approved for such use. ‣ Allow the spill to cool before remelting scrap. Moderate hazard. ‣ **CAUTION**: Advise personnel in area. ‣ Alert Emergency Services and tell them location and nature of hazard. ‣ Control personal contact by wearing protective clothing. ‣ Prevent, by any means available, spillage from entering drains or water courses. ‣ Recover product wherever possible. ‣ **IF DRY:** Use dry clean up procedures and avoid generating dust. Collect residues and place in sealed plastic bags or other containers for disposal. **IF WET:** Vacuum/shovel up and place in labelled containers for disposal. ‣ **ALWAYS:** Wash area down with large amounts of water and prevent runoff into drains. ‣ If contamination of drains or waterways occurs, advise Emergency Services.

6.4. Reference to other sections

Personal Protective Equipment advice is contained in Section 8 of the SDS.

SECTION 7 Handling and storage

7.1. Precautions for safe handling

Safe handling	For molten metals: · Molten metal and water can be an explosive combination. The risk is greatest when there is sufficient molten metal to entrap or seal off water. Water and other forms of contamination on or contained in scrap or remelt ingot are known to have caused explosions in melting operations. While the products may have minimal surface roughness and internal voids, there remains the possibility of moisture contamination or entrapment. If confined, even a few drops can lead to violent explosions. · All tooling, containers, molds and ladles, which come in contact with molten metal must be preheated or specially coated, rust free and approved for such use. · Any surfaces that may contact molten metal (e.g. concrete) should be specially coated · Drops of molten metal in water (e.g. from plasma arc cutting), while not normally an explosion hazard, can generate enough flammable hydrogen gas to present an explosion hazard. Vigorous circulation of the water and removal of the particles minimise the hazard. During melting operations, the following minimum guidelines should be observed: · Inspect all materials prior to furnace charging and completely remove surface contamination such as water, ice, snow, deposits of grease and oil or other surface contamination resulting from weather exposure, shipment, or storage. · Store materials in dry, heated areas with any cracks or cavities pointed downwards. · Preheat and dry large objects adequately before charging in to a furnace containing molten metal. This is typically done by the use of a drying oven or homogenising furnace. The dry cycle should bring the metal temperature of the coldest item of the batch to 200 degree C (400 deg F) and then hold at that temperature for 6 hours. ‣ Avoid skin contact, including inhalation. ‣ Wear protective clothing when risk of exposure occurs. ‣ Use in a well-ventilated area. ‣ Prevent concentration in hollows and sumps. ‣ **DO NOT** enter confined spaces until atmosphere has been checked. ‣ **DO NOT** allow material to come in direct contact with human skin or eyes. ‣ **DO NOT** allow material to come in contact with exposed food or food contact surfaces. ‣ Suitable PPE must be worn at all times.

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	‣ Avoid contact with incompatible materials. ‣ When handling, **DO NOT** eat, drink or smoke. ‣ Keep containers securely sealed when not in use. ‣ Avoid physical damage to containers. ‣ Always wash hands with soap and water after handling. ‣ Work clothes should be laundered separately. Launder contaminated clothing before re-use. ‣ Use good occupational work practice. ‣ Observe manufacturer's storage and handling recommendations contained within this SDS. ‣ Atmosphere should be regularly checked against established exposure standards to ensure safe working conditions are maintained. ‣ Organic powders when finely divided over a range of concentrations regardless of particulate size or shape and suspended in air or some other oxidizing medium may form explosive dust-air mixtures and result in a fire or dust explosion (including secondary explosions) ‣ Minimise airborne dust and eliminate all ignition sources. Keep away from heat, hot surfaces, sparks, and flame. ‣ Establish good housekeeping practices. ‣ Remove dust accumulations on a regular basis by vacuuming or gentle sweeping to avoid creating dust clouds. ‣ Use continuous suction at points of dust generation to capture and minimise the accumulation of dusts. Particular attention should be given to overhead and hidden horizontal surfaces to minimise the probability of a "secondary" explosion. According to NFPA Standard 654, dust layers 1/32 in.(0.8 mm) thick can be sufficient to warrant immediate cleaning of the area. ‣ Do not use air hoses for cleaning. ‣ Minimise dry sweeping to avoid generation of dust clouds. Vacuum dust-accumulating surfaces and remove to a chemical disposal area. Vacuums with explosion-proof motors should be used. ‣ Control sources of static electricity. Dusts or their packages may accumulate static charges, and static discharge can be a source of ignition. ‣ Solids handling systems must be designed in accordance with applicable standards (e.g. NFPA including 654 and 77) and other national guidance. ‣ Do not empty directly into flammable solvents or in the presence of flammable vapors. ‣ The operator, the packaging container and all equipment must be grounded with electrical bonding and grounding systems. Plastic bags and plastics cannot be grounded, and antistatic bags do not completely protect against development of static charges. Empty containers may contain residual dust which has the potential to accumulate following settling. Such dusts may explode in the presence of an appropriate ignition source. ‣ Do NOT cut, drill, grind or weld such containers. ‣ In addition ensure such activity is not performed near full, partially empty or empty containers without appropriate workplace safety authorisation or permit.
Fire and explosion protection	See section 5
Other information	‣ Store in original containers. ‣ Keep containers securely sealed. ‣ Store in a cool, dry area protected from environmental extremes. ‣ Store away from incompatible materials and foodstuff containers. ‣ Protect containers against physical damage and check regularly for leaks. ‣ Observe manufacturer's storage and handling recommendations contained within this SDS. For major quantities: ‣ Consider storage in bunded areas - ensure storage areas are isolated from sources of community water (including stormwater, ground water, lakes and streams}. ‣ Ensure that accidental discharge to air or water is the subject of a contingency disaster management plan; this may require consultation with local authorities.

7.2. Conditions for safe storage, including any incompatibilities

Suitable container	‣ Bulk bags: Reinforced bags required for dense materials. ‣ **CARE**: Packing of high density product in light weight metal or plastic packages may result in container collapse with product release ‣ Heavy gauge metal packages / Heavy gauge metal drums
Storage incompatibility	Chips, fines and dust are considerably more reactive in the presence of: ‣ Water - slowly generates flammable/explosive hydrogen gas and heat (generation rate is greatly increased with smaller particles (e.g., fines and dusts). ‣ Heat - oxidise at a rate dependent upon temperature and particle size. ‣ Strong oxidisers - violent reaction with considerable heat generation; an react explosively with nitrates (e.g., ammonium nitrate and fertilizers containing nitrate) when heated or molten. ‣ Acids and alkalis - reacts to generate flammable/explosive hydrogen gas; generation rate is greatly increased with smaller particles (e.g., fines and dusts). ‣ Halogenated compounds including halogenated fire extinguishing agents, which may react violently with finely divided or molten metals ‣ Iron oxide (rust) and other metal oxides (e.g., copper and lead oxides) which may produce a violent thermit reaction, initiated by a weak ignition source, generating considerable heat.. ‣ Iron powder and water which may react explosively forming hydrogen gas when heated above 800 degrees C (1470 deg F). Finely divided metals (e.g., powders or wire) may have enough surface oxide to produce thermit reactions/explosions The material is described as an electropositive metal. The activity or electromotive series of metals is a listing of the metals in decreasing order of their reactivity with hydrogen-ion sources such as water and acids. In the reaction with a hydrogen-ion source, the metal is oxidised to a metal ion, and the hydrogen ion is reduced to H2. The ordering of the activity series can be related to the standard reduction potential of a metal cation. The more positive the standard reduction potential of the cation, the more difficult it is to oxidise the metal to a hydrated metal cation and the later that metal falls in the series Three notable groups comprise the series ‣ very electropositive metals ‣ electropositive metals ‣ electronegative metals Electropositive metals.have electronegativities that fall between 1.4 and 1.9 Cations of these metals generally have standard reduction potentials between 0.0 and -1.6 V They: ‣ do not react very readily with water to release hydrogen ‣ react with H+ (acids) Electropositive metals do not burn in air as readily as do very electropositive metals. The surfaces of these metals will tarnish in the presence of oxygen forming a protective oxide coating. This coating protects the bulk of the metal against further oxidation (the metal is passivated). Reaction is reduced in the massive form (sheet, rod, or drop), compared with finely divided forms. The less active metals will not burn in air but: ‣ can react exothermically with oxidising acids to form noxious gases. ‣ catalyse polymerisation and other reactions, particularly when finely divided ‣ react with halogenated hydrocarbons (for example, copper dissolves when heated in carbon tetrachloride), sometimes forming explosive compounds. ‣ Elemental metals may react with azo/diazo compounds to form explosive products

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	‣ Finely divided metal powders develop pyrophoricity when a critical specific surface area is exceeded; this is ascribed to high heat of oxide formation on exposure to air. ‣ Safe handling is possible in relatively low concentrations of oxygen in an inert gas ‣ Several pyrophoric metals, stored in glass bottles have ignited when the container is broken on impact. Storage of these materials moist and in metal containers is recommended. ‣ The reaction residues from various metal syntheses (involving vacuum evaporation and co-deposition with a ligand) are often pyrophoric If the surface of the metal is in contact with both oxygen and water, corrosion can occur. In corrosion, the metal acts as an anode and is oxidised. Many metals may incandesce, react violently, ignite or react explosively upon addition of concentrated nitric acid. Some electropositive metals do not react with nitric acid because they are passivated. https://www.wou.edu/las/physci/ch412/activity.htm 41terpx ‣ Many metals may incandesce, react violently, ignite or react explosively upon addition of concentrated nitric acid.
Hazard categories in accordance with Regulation (EC) No 2012/18/EU (Seveso III)	Not Available
Qualifying quantity (tonnes) of dangerous substances as referred to in Article 3(10) for the application of	Not Available

7.3. Specific end use(s)

See section 1.2

SECTION 8 Exposure controls / personal protection

8.1. Control parameters

Ingredient	DNELs Exposure Pattern Worker	PNECs Compartment
tin	Dermal 10 mg/kg bw/day (Systemic, Chronic) Inhalation 71 mg/m³ (Systemic, Chronic) Dermal 80 mg/kg bw/day (Systemic, Chronic) * Inhalation 17 mg/m³ (Systemic, Chronic) * Oral 5 mg/kg bw/day (Systemic, Chronic) *	Not Available
lead	Not Available	0.0024 mg/L (Water (Fresh)) 0.0033 mg/L (Water (Marine)) 186 mg/kg sediment dw (Sediment (Fresh Water)) 168 mg/kg sediment dw (Sediment (Marine)) 212 mg/kg soil dw (Soil) 0.1 mg/L (STP) 10.9 mg/kg food (Oral)

* Values for General Population

Occupational Exposure Limits (OEL)

INGREDIENT DATA

Source	Ingredient	Material name	TWA	STEL	Peak	Notes
UK Workplace Exposure Limits (WELs).	rosin-colophony	Rosin-based solder flux fume	0.05 mg/m3	0.15 mg/m3	Not Available	Sen

8.2. Exposure controls

8.2.1. Appropriate engineering controls

Metal dusts must be collected at the source of generation as they are potentially explosive.
- Avoid ignition sources.
- Good housekeeping practices must be maintained.
- Dust accumulation on the floor, ledges and beams can present a risk of ignition, flame propagation and secondary explosions.
- Do not use compressed air to remove settled materials from floors, beams or equipment
- Vacuum cleaners, of flame-proof design, should be used to minimise dust accumulation.
- Use non-sparking handling equipment, tools and natural bristle brushes. Cover and reseal partially empty containers. Provide grounding and bonding where necessary to prevent accumulation of static charges during metal dust handling and transfer operations.
- Do not allow chips, fines or dusts to contact water, particularly in enclosed areas.
- Metal spraying and blasting should, where possible, be conducted in separate rooms. This minimises the risk of supplying oxygen, in the form of metal oxides, to potentially reactive finely divided metals such as aluminium, zinc, magnesium or titanium.
- Work-shops designed for metal spraying should possess smooth walls and a minimum of obstructions, such as ledges, on which dust accumulation is possible.
- Wet scrubbers are preferable to dry dust collectors.
- Bag or filter-type collectors should be sited outside the workrooms and be fitted with explosion relief doors.
- Cyclones should be protected against entry of moisture as reactive metal dusts are capable of spontaneous combustion in humid or partially wetted states.
- Local exhaust systems must be designed to provide a minimum capture velocity at the fume source, away from the worker, of 0.5 metre/sec.
- Local ventilation and vacuum systems must be designed to handle explosive dusts. Dry vacuum and electrostatic precipitators must not be used, unless specifically approved for use with flammable/ explosive dusts.

Air contaminants generated in the workplace possess varying "escape" velocities which, in turn, determine the "capture velocities" of fresh circulating air required to effectively remove the contaminant.

Type of Contaminant:	Air Speed:
welding, brazing fumes (released at relatively low velocity into moderately still air)	0.5-1.0 m/s (100-200 f/min.)

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Within each range the appropriate value depends on:

Lower end of the range	Upper end of the range
1: Room air currents minimal or favourable to capture	1: Disturbing room air currents
2: Contaminants of low toxicity or of nuisance value only.	2: Contaminants of high toxicity
3: Intermittent, low production.	3: High production, heavy use
4: Large hood or large air mass in motion	4: Small hood-local control only

Simple theory shows that air velocity falls rapidly with distance away from the opening of a simple extraction pipe. Velocity generally decreases with the square of distance from the extraction point (in simple cases). Therefore the air speed at the extraction point should be adjusted, accordingly, after reference to distance from the contaminating source. The air velocity at the extraction fan, for example, should be a minimum of 1-2.5 m/s (200-500 f/min.) for extraction of gases discharged 2 meters distant from the extraction point. Other mechanical considerations, producing performance deficits within the extraction apparatus, make it essential that theoretical air velocities are multiplied by factors of 10 or more when extraction systems are installed or used.

8.2.2. Individual protection measures, such as personal protective equipment



Eye and face protection

- Safety glasses with side shields.
- Chemical goggles.[AS/NZS 1337.1, EN166 or national equivalent]
- Contact lenses may pose a special hazard; soft contact lenses may absorb and concentrate irritants. A written policy document, describing the wearing of lenses or restrictions on use, should be created for each workplace or task. This should include a review of lens absorption and adsorption for the class of chemicals in use and an account of injury experience. Medical and first-aid personnel should be trained in their removal and suitable equipment should be readily available. In the event of chemical exposure, begin eye irrigation immediately and remove contact lens as soon as practicable. Lens should be removed at the first signs of eye redness or irritation - lens should be removed in a clean environment only after workers have washed hands thoroughly. [CDC NIOSH Current Intelligence Bulletin 59].

Skin protection

See Hand protection below

Hands/feet protection

NOTE:

- The material may produce skin sensitisation in predisposed individuals. Care must be taken, when removing gloves and other protective equipment, to avoid all possible skin contact.
- Contaminated leather items, such as shoes, belts and watch-bands should be removed and destroyed.

The selection of suitable gloves does not only depend on the material, but also on further marks of quality which vary from manufacturer to manufacturer. Where the chemical is a preparation of several substances, the resistance of the glove material can not be calculated in advance and has therefore to be checked prior to the application.
The exact break through time for substances has to be obtained from the manufacturer of the protective gloves and has to be observed when making a final choice.
Personal hygiene is a key element of effective hand care. Gloves must only be worn on clean hands. After using gloves, hands should be washed and dried thoroughly. Application of a non-perfumed moisturiser is recommended.
Suitability and durability of glove type is dependent on usage. Important factors in the selection of gloves include:
· frequency and duration of contact,
· chemical resistance of glove material,
· glove thickness and
· dexterity
Select gloves tested to a relevant standard (e.g. Europe EN 374, US F739, AS/NZS 2161.1 or national equivalent).
· When prolonged or frequently repeated contact may occur, a glove with a protection class of 5 or higher (breakthrough time greater than 240 minutes according to EN 374, AS/NZS 2161.10.1 or national equivalent) is recommended.
· When only brief contact is expected, a glove with a protection class of 3 or higher (breakthrough time greater than 60 minutes according to EN 374, AS/NZS 2161.10.1 or national equivalent) is recommended.
· Some glove polymer types are less affected by movement and this should be taken into account when considering gloves for long-term use.
· Contaminated gloves should be replaced.
As defined in ASTM F-739-96 in any application, gloves are rated as:
· Excellent when breakthrough time > 480 min
· Good when breakthrough time > 20 min
· Fair when breakthrough time < 20 min
· Poor when glove material degrades
For general applications, gloves with a thickness typically greater than 0.35 mm, are recommended.
It should be emphasised that glove thickness is not necessarily a good predictor of glove resistance to a specific chemical, as the permeation efficiency of the glove will be dependent on the exact composition of the glove material. Therefore, glove selection should also be based on consideration of the task requirements and knowledge of breakthrough times.
Glove thickness may also vary depending on the glove manufacturer, the glove type and the glove model. Therefore, the manufacturers technical data should always be taken into account to ensure selection of the most appropriate glove for the task.
Note: Depending on the activity being conducted, gloves of varying thickness may be required for specific tasks. For example:
· Thinner gloves (down to 0.1 mm or less) may be required where a high degree of manual dexterity is needed. However, these gloves are only likely to give short duration protection and would normally be just for single use applications, then disposed of.
· Thicker gloves (up to 3 mm or more) may be required where there is a mechanical (as well as a chemical) risk i.e. where there is abrasion or puncture potential
Gloves must only be worn on clean hands. After using gloves, hands should be washed and dried thoroughly. Application of a non-perfumed moisturiser is recommended.

- Protective gloves eg. Leather gloves or gloves with Leather facing

Experience indicates that the following polymers are suitable as glove materials for protection against undissolved, dry solids, where abrasive particles are not present.

- polychloroprene.
- nitrile rubber.
- butyl rubber.
- fluorocaoutchouc.
- polyvinyl chloride.

Gloves should be examined for wear and/ or degradation constantly.

Body protection

See Other protection below

Other protection

- Overalls.
- P.V.C apron.
- Barrier cream.
- Skin cleansing cream.
- Eye wash unit.

Continued...

Respiratory protection

Type A-P Filter of sufficient capacity. (AS/NZS 1716 & 1715, EN 143:2000 & 149:2001, ANSI Z88 or national equivalent)

Required Minimum Protection Factor	Half-Face Respirator	Full-Face Respirator	Powered Air Respirator
up to 10 x ES	A P1 Air-line*	- -	A PAPR-P1 -
up to 50 x ES	Air-line**	A P2	A PAPR-P2
up to 100 x ES	-	A P3	-
		Air-line*	-
100+ x ES	-	Air-line**	A PAPR-P3

* - Negative pressure demand ** - Continuous flow
A(All classes) = Organic vapours, B AUS or B1 = Acid gasses, B2 = Acid gas or hydrogen cyanide(HCN), B3 = Acid gas or hydrogen cyanide(HCN), E = Sulfur dioxide(SO2), G = Agricultural chemicals, K = Ammonia(NH3), Hg = Mercury, NO = Oxides of nitrogen, MB = Methyl bromide, AX = Low boiling point organic compounds(below 65 degC)

· Respirators may be necessary when engineering and administrative controls do not adequately prevent exposures.
· The decision to use respiratory protection should be based on professional judgment that takes into account toxicity information, exposure measurement data, and frequency and likelihood of the worker's exposure - ensure users are not subject to high thermal loads which may result in heat stress or distress due to personal protective equipment (powered, positive flow, full face apparatus may be an option).
· Published occupational exposure limits, where they exist, will assist in determining the adequacy of the selected respiratory protection. These may be government mandated or vendor recommended.
· Certified respirators will be useful for protecting workers from inhalation of particulates when properly selected and fit tested as part of a complete respiratory protection program.
· Where protection from nuisance levels of dusts are desired, use type N95 (US) or type P1 (EN143) dust masks. Use respirators and components tested and approved under appropriate government standards such as NIOSH (US) or CEN (EU)
· Use approved positive flow mask if significant quantities of dust becomes airborne.
· Try to avoid creating dust conditions.
Class P2 particulate filters are used for protection against mechanically and thermally generated particulates or both.
P2 is a respiratory filter rating under various international standards, Filters at least 94% of airborne particles
Suitable for:
· Relatively small particles generated by mechanical processes eg. grinding, cutting, sanding, drilling, sawing.
· Sub-micron thermally generated particles e.g. welding fumes, fertilizer and bushfire smoke.
· Biologically active airborne particles under specified infection control applications e.g. viruses, bacteria, COVID-19, SARS

8.2.3. Environmental exposure controls

See section 12

SECTION 9 Physical and chemical properties

9.1. Information on basic physical and chemical properties

Appearance	Silver - Grey metal in wire form		
Physical state	Solid	**Relative density (Water = 1)**	>1
Odour	Not Available	**Partition coefficient n-octanol / water**	Not Available
Odour threshold	Not Available	**Auto-ignition temperature (℃)**	Not Available
pH (as supplied)	Not Available	**Decomposition temperature (℃)**	Not Available
Melting point / freezing point (℃)	Not Available	**Viscosity (mm2/s)**	Not Available
Initial boiling point and boiling range (℃)	Not Available	**Molecular weight (g/mol)**	Not Available
Flash point (℃)	Not Applicable	**Taste**	Not Available
Evaporation rate	Not Available	**Explosive properties**	Not Available
Flammability	Not Applicable	**Oxidising properties**	Not Available
Upper Explosive Limit (%)	Not Applicable	**Surface Tension (dyn/cm or mN/m)**	Not Applicable
Lower Explosive Limit (%)	Not Applicable	**Volatile Component (%vol)**	Not Available
Vapour pressure (kPa)	Not Available	**Gas group**	Not Available
Solubility in water	Immiscible	**pH as a solution (1%)**	Not Available
Vapour density (Air = 1)	Not Available	**VOC g/L**	Not Available
Heat of Combustion (kJ/g)	Not Available	**Ignition Distance (cm)**	Not Available
Flame Height (cm)	Not Available	**Flame Duration (s)**	Not Available
Enclosed Space Ignition Time Equivalent (s/m3)	Not Available	**Enclosed Space Ignition Deflagration Density (g/m3)**	Not Available
Nanoform Solubility	Not Available	**Nanoform Particle Characteristics**	Not Available
Particle Size	Not Available		

9.2. Other information

Not Available

Continued...

SECTION 10 Stability and reactivity

10.1.Reactivity	See section 7.2
10.2. Chemical stability	‣ Unstable in the presence of incompatible materials. ‣ Product is considered stable. ‣ Hazardous polymerisation will not occur.
10.3. Possibility of hazardous reactions	See section 7.2
10.4. Conditions to avoid	See section 7.2
10.5. Incompatible materials	See section 7.2
10.6. Hazardous decomposition products	See section 5.3

SECTION 11 Toxicological information

11.1. Information on toxicological effects

a) Acute Toxicity	Based on available data, the classification criteria are not met.
b) Skin Irritation/Corrosion	Based on available data, the classification criteria are not met.
c) Serious Eye Damage/Irritation	Based on available data, the classification criteria are not met.
d) Respiratory or Skin sensitisation	There is sufficient evidence to classify this material as sensitising to skin or the respiratory system
e) Mutagenicity	Based on available data, the classification criteria are not met.
f) Carcinogenicity	Based on available data, the classification criteria are not met.
g) Reproductivity	There is sufficient evidence to classify this material as toxic to reproductivity
h) STOT - Single Exposure	Based on available data, the classification criteria are not met.
i) STOT - Repeated Exposure	Based on available data, the classification criteria are not met.
j) Aspiration Hazard	Based on available data, the classification criteria are not met.

Inhaled	Component metals which form part of massive metals and their alloys are “locked” into a metal lattice, and as a result they are not easily absorbed following inhalation. Secondary processes (for example, a change in pH or the action of bacteria in the gut) may allow certain substances to be released in low concentrations. Persons with impaired respiratory function, airway diseases and conditions such as emphysema or chronic bronchitis, may incur further disability if excessive concentrations of particulate are inhaled. If prior damage to the circulatory or nervous systems has occurred or if kidney damage has been sustained, proper screenings should be conducted on individuals who may be exposed to further risk if handling and use of the material result in excessive exposures. The inhalation of small particles of metal oxide results in sudden thirst, a sweet, metallic foul taste, throat irritation, cough, dry mucous membranes, tiredness and general unwellness. Headache, nausea and vomiting, fever or chills, restlessness, sweating, diarrhoea, excessive urination and prostration may also occur. Inhalation of dusts, generated by the material during the course of normal handling, may be damaging to the health of the individual.
Ingestion	**Toxic effects** may result from the accidental ingestion of the material; animal experiments indicate that ingestion of less than 40 gram may be fatal or may produce serious damage to the health of the individual. Metals which form part of massive metals and their alloys, are "locked" into a metal lattice; as a result they are not readily bioavailable following ingestion. Secondary processes (e.g. change in pH or intervention by gastrointestinal microorganisms) may allow certain substances to be released in low concentrations. Poorly absorbed from the gut, tin salts are most likely to cause poisoning if injected. Tin is **highly toxic**, producing diarrhoea, muscle paralysis, twitching and nervous damage. Tin salts are not very toxic. However, at high concentration, nausea, vomiting and diarrhoea can occur.
Skin Contact	There is some evidence to suggest that this material can cause inflammation of the skin on contact in some persons. Particles and foreign bodies produced by high speed processes may penetrate the skin. Even after the wound heals, persons with retained foreign bodies may experience sharp pain with movement or pressure over the site. Discolouration or a visible mass under the epidermis may be obvious. A foreign body pressing against nerves may result in numbness or tingling (“pins and needles”), with decreased sensation. Persons with diabetes, or a history of vascular problems, have a higher potential to acquire an infection. Open cuts, abraded or irritated skin should not be exposed to this material
Eye	Although the material is not classified as an eye irritant under Regulation (EC) No 1272/2008 (CLP), as amended, direct contact with the eye may cause transient discomfort characterised by tearing or conjunctival redness (as with windburn). Slight abrasive damage may also result. The material may produce foreign body irritation in certain individuals. Contact with the eye by metal dusts may cause scratching on the cornea and other injuries, which are usually minor. However, foreign body penetration of the eyeball may cause infection or result in permanent loss of vision. High-speed machines (such as drills and saws) can produce white-hot particles of metal that resemble sparks. Any of these white-hot particles can enter the unprotected eye, and become embedded deep within it. Foreign bodies that penetrate the inside of the eye can cause infection (endophthalmitis). During the first hours after injury, symptoms of foreign bodies within the eye may be similar to those of scratching of the cornea. However, people with foreign bodies within the eye may also have a noticeable loss of vision. Fluid may leak from the eye, although this may not be noticeable if the foreign body is small. Pain may also increase after the first few hours. Scratches of the cornea, caused by particles and foreign bodies, usually cause pain, tearing, and a feeling that there is something in the eye. They may also cause redness (due to inflamed blood vessels on the surface of the eye), or occasionally, a swelling of the eye and eyelid. Vision may become blurred. Light may be a source of irritation or may cause the muscle that constructs the pupil to undergo a painful spasm. Injuries that penetrate the eye may cause similar symptoms. If a foreign object penetrates the inside of the eye, fluid may leak out.
Chronic	Long-term exposure to respiratory irritants may result in airways disease, involving difficulty breathing and related whole-body problems. There has been concern that this material can cause cancer or mutations, but there is not enough data to make an assessment. Inhaling this product is more likely to cause a sensitisation reaction in some persons compared to the general population. Skin contact with the material is more likely to cause a sensitisation reaction in some persons compared to the general population. Toxic: danger of serious damage to health by prolonged exposure through inhalation, in contact with skin and if swallowed. This material can cause serious damage if one is exposed to it for long periods. It can be assumed that it contains a substance which can produce severe defects. Ample evidence exists that this material directly causes reduced fertility

Continued...

	Ample evidence exists that developmental disorders are directly caused by human exposure to the material. Substance accumulation, in the human body, may occur and may cause some concern following repeated or long-term occupational exposure. Chronic exposure to tin dusts and fume can result in substantial amounts being deposited in the lungs and result in reduced lung function and difficulty breathing. Lead, in large amounts, can affect the blood, nervous system, heart, glands, immune system and digestive system. Anaemia may occur. Lead can cross the placenta, and cause miscarriage, stillbirths and birth defects. Exposure before birth can cause mental retardation, behavioural disorders and infant death. Metallic dusts generated by the industrial process give rise to a number of potential health problems. The larger particles, above 5 micron, are nose and throat irritants.

M-Line 361-40R Solder	**TOXICITY**	**IRRITATION**
	Not Available	Not Available
tin	**TOXICITY**	**IRRITATION**
	dermal (rat) LD50: >2000 mg/kg[1]	Eye: no adverse effect observed (not irritating)[1]
	Inhalation (Rat) LC50: >4.75 mg/l4h[1]	Skin: no adverse effect observed (not irritating)[1]
	Oral (Rat) LD50: >2000 mg/kg[1]	
lead	**TOXICITY**	**IRRITATION**
	dermal (rat) LD50: >2000 mg/kg[1]	Eye: no adverse effect observed (not irritating)[1]
	Inhalation (Rat) LC50: >5.05 mg/l4h[1]	Skin: no adverse effect observed (not irritating)[1]
	Oral (Rat) LD50: >2000 mg/kg[1]	
rosin-colophony	**TOXICITY**	**IRRITATION**
	dermal (rat) LD50: >2000 mg/kg[1]	Eye: no adverse effect observed (not irritating)[1]
	Oral (Rat) LD50: >1000 mg/kg[1]	Skin: no adverse effect observed (not irritating)[1]

Legend:	1. Value obtained from Europe ECHA Registered Substances - Acute toxicity 2. Value obtained from manufacturer's SDS. Unless otherwise specified data extracted from RTECS - Register of Toxic Effect of chemical Substances

M-Line 361-40R Solder	Laboratory (in vitro) and animal studies show, exposure to the material may result in a possible risk of irreversible effects, with the possibility of producing mutation. Asthma-like symptoms may continue for months or even years after exposure to the material ends. This may be due to a non-allergic condition known as reactive airways dysfunction syndrome (RADS) which can occur after exposure to high levels of highly irritating compound. Main criteria for diagnosing RADS include the absence of previous airways disease in a non-atopic individual, with sudden onset of persistent asthma-like symptoms within minutes to hours of a documented exposure to the irritant. Other criteria for diagnosis of RADS include a reversible airflow pattern on lung function tests, moderate to severe bronchial hyperreactivity on methacholine challenge testing, and the lack of minimal lymphocytic inflammation, without eosinophilia. RADS (or asthma) following an irritating inhalation is an infrequent disorder with rates related to the concentration of and duration of exposure to the irritating substance. On the other hand, industrial bronchitis is a disorder that occurs as a result of exposure due to high concentrations of irritating substance (often particles) and is completely reversible after exposure ceases. The disorder is characterized by difficulty breathing, cough and mucus production. Allergic reactions involving the respiratory tract are usually due to interactions between IgE antibodies and allergens and occur rapidly. Allergic potential of the allergen and period of exposure often determine the severity of symptoms. Some people may be genetically more prone than others, and exposure to other irritants may aggravate symptoms. Allergy causing activity is due to interactions with proteins. Attention should be paid to atopic diathesis, characterised by increased susceptibility to nasal inflammation, asthma and eczema. Exogenous allergic alveolitis is induced essentially by allergen specific immune-complexes of the IgG type; cell-mediated reactions (T lymphocytes) may be involved. Such allergy is of the delayed type with onset up to four hours following exposure.
TIN	No significant acute toxicological data identified in literature search.
LEAD	WARNING: Lead is a cumulative poison and has the potential to cause abortion and intellectual impairment to unborn children of pregnant workers.
ROSIN-COLOPHONY	Different rosin types are used interchangeably and are often chemically modified.. Colophony (rosin) is the nonvolatile fraction of the exudates from coniferous trees, and its main constituent is abietic acid. Abietic acid has been described as the allergenic constituent. Because it is not an electrophile, its sensitizing capacity was questioned when investigations regarding the allergenic properties of colophony started many years ago. It was found that highly purified abietic acid is nonallergenic but rapidly autooxidises forming a hydroperoxide which subsequently was identified as a major allergen of colophony . A variety of other oxidation products from abietic acid and dehydroabietic acid (the other major resin acid in colophony) were isolated and identified, some of which were shown to be sensitizers in guinea pig studies. Clinical investigations have shown that patch testing with the hydroperoxide detects about 50% of the patients with contact allergy to colophony. Abietic acid,a rosin acid, is converted into a highly reactive hydroperoxide by contact with air. Unmodified colophony is a complex mixture of diterpenoid acids (i.e., resin acids, ca. 90%), diterpene alcohols, aldehydes, and hydrocarbons To cause sensitization, a chemical must bind to macromolecules (proteins) in the skin (producing so-called haptenation). Hydroperoxy resin acids are dermal sensitizers, with haptenation thought to occur via radical mechanisms. Conjugation of L-lysine to the resin is predicted, with a Schiff base (or imine) linkage formed between the C-7 of the resin and the free amino group of lysine. Resin acids accumulate in the plasma membrane, a non-aqueous environment apparently conducive to conjugation of hydroperoxy resin acids with lysine side chains of membrane proteins, through covalent binding. Such binding might lead to interaction with immune cells having resin acid specificity. The haptenation mechanism may be involved in allergic contact dermatitis and occupational asthma observed from exposure to resin acid solids and aerosols. For a better understanding of the mechanisms of contact allergic reactions, the patterns of cross-reactivity between different resin acid oxidation products were studied. The 13,14(alpha)-epoxide and the 13,14(beta)-epoxide of abietic acid and 15-hydroperoxydehydroabietic acid (15-HPDA) were shown in experimental sensitization studies to be contact allergens. Cross-reactivity was observed between the alpha- and beta-epoxides and also between the epoxides and the previously identified rosin allergen 15-hydroperoxyabietic acid (15-HPA). This indicates that 15-HPA may form an epoxide which then reacts with skin protein to generate the complete antigen. 15-HPA and 15-HPDA cross-reacted as well. This can be explained by the formation of similar alkoxy radicals from both hydroperoxides which further react with skin protein. Cross-reactivity patterns of the resin acid oxidation products indicate that 15-HPA may react with skin proteins either as a radical or as an epoxide, thus generating different antigens. The presence in rosin of the epoxides of abietic acid was also studied. The beta-epoxide was detected in gum rosin. Moreover, the epoxides elicited reactions in rosin-allergic individuals. Thus, the 13,14(beta)-epoxide of abietic acid was identified as a new, important rosin allergen.
M-Line 361-40R Solder & ROSIN-COLOPHONY	The following information refers to contact allergens as a group and may not be specific to this product. Contact allergies quickly manifest themselves as contact eczema, more rarely as urticaria or Quincke's oedema. The pathogenesis of contact eczema involves a cell-mediated (T lymphocytes) immune reaction of the delayed type. Other allergic skin reactions, e.g. contact

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	urticaria, involve antibody-mediated immune reactions. The significance of the contact allergen is not simply determined by its sensitisation potential: the distribution of the substance and the opportunities for contact with it are equally important. A weakly sensitising substance which is widely distributed can be a more important allergen than one with stronger sensitising potential with which few individuals come into contact. From a clinical point of view, substances are noteworthy if they produce an allergic test reaction in more than 1% of the persons tested. No evidence of a sensitization response was observed in the Gum roins key study, a guideline Local Lymph Node Assay conducted in mice, or in ten supporting studies conducted in guinea pigs according to the GPMT or Buehler methods. Gum Rosin is not classified for dermal sensitization according to the UN Globally Harmonized System of Classification and Labelling of Chemicals (GHS). Gum Rosin is currently classified for Skin Sensitization according to Annex I to Directive 67/548/EEC as R43: May cause sensitization by skin contact. Gum Rosin is also classified according to EU Classification, Labelling and Packaging of Substances and Mixtures (CLP) Regulation (EC) No. 1272/2008. As part of the harmonized translation between Directive 67/548/EEC and EU CLP Regulation (EC) No. 1272/2008, Table 3.1 of EU CLP Regulation (EC) No. 1272/2008 classifies Gum Rosin as “Skin Sensitizer Category 1” and assigns the hazard statement H317: May cause an allergic skin reaction. Table 3.2 of EU CLP Regulation (EC) No. 1272/2008 contains a list of harmonized classifications and labelling of hazardous substances from Annex I to Directive 67/548/EEC. Gum Rosin is assigned the risk phrase R43: May cause sensitization by skin contact in Table 3.2. Subsequent evaluation determined that the single positive study for Gum Rosin was actually conducted with an oxidized form of the test material. Several esters of Rosin have been tested using similar protocols with similar results. When the Rosin esters were heated beyond the specified protocol, the oxidized material caused a positive sensitization response. When those same esters were retested using a different protocol which did not cause oxidation, all sensitization responses were negative. While the oxidized form of Gum Rosin should be considered a skin sensitizer, the recommendation is made to declassify non-oxidized Gum Rosin (CAS # 8050-09-7).

Acute Toxicity	✗	**Carcinogenicity**	✗
Skin Irritation/Corrosion	✗	**Reproductivity**	✓
Serious Eye Damage/Irritation	✗	**STOT - Single Exposure**	✗
Respiratory or Skin sensitisation	✓	**STOT - Repeated Exposure**	✗
Mutagenicity	✗	**Aspiration Hazard**	✗

Legend: ✗ – Data either not available or does not fill the criteria for classification
✓ – Data available to make classification

11.2 Information on other hazards

11.2.1. Endocrine disrupting properties

No evidence of endocrine disrupting properties were found in the current literature.

11.2.2. Other information

See Section 11.1

SECTION 12 Ecological information

12.1. Toxicity

M-Line 361-40R Solder

Endpoint	Test Duration (hr)	Species	Value	Source
Not Available	Not Available	Not Available	Not Available	Not Available

tin

Endpoint	Test Duration (hr)	Species	Value	Source
EC50	72h	Algae or other aquatic plants	>0.019mg/L	2
NOEC(ECx)	168h	Crustacea	<0.005mg/L	2
LC50	96h	Fish	>0.012mg/L	2

lead

Endpoint	Test Duration (hr)	Species	Value	Source
EC50	72h	Algae or other aquatic plants	0.021mg/L	2
EC50	48h	Crustacea	0.029mg/L	2
NOEC(ECx)	672h	Crustacea	<0.001mg/L	2
EC50	96h	Algae or other aquatic plants	0.282-0.864mg/l	4
LC50	96h	Fish	0.008mg/L	2

rosin-colophony

Endpoint	Test Duration (hr)	Species	Value	Source
EC50	72h	Algae or other aquatic plants	>10<20mg/l	2
EC50	48h	Crustacea	4.5mg/l	1
EC50	96h	Algae or other aquatic plants	0.031mg/l	2
LC50	96h	Fish	1.5mg/l	2
EC0(ECx)	48h	Crustacea	2.15mg/l	1

Legend: Extracted from 1. IUCLID Toxicity Data 2. Europe ECHA Registered Substances - Ecotoxicological Information - Aquatic Toxicity 3. US EPA, Ecotox database - Aquatic Toxicity Data 4. ECETOC Aquatic Hazard Assessment Data 5. NITE (Japan) - Bioconcentration Data 6. METI (Japan) - Bioconcentration Data 7. Vendor Data 8. User defined data

Do NOT allow product to come in contact with surface waters or to intertidal areas below the mean high water mark. Do not contaminate water when cleaning equipment or disposing of equipment wash-waters.
Wastes resulting from use of the product must be disposed of on site or at approved waste sites.
For Metal:
Atmospheric Fate - Metal-containing inorganic substances generally have negligible vapour pressure and are not expected to partition to air.
Environmental Fate: Environmental processes, such as oxidation, the presence of acids or bases and microbiological processes, may transform insoluble metals to more soluble ionic forms. Environmental processes may enhance bioavailability and may also be important in changing solubilities.
Aquatic/Terrestrial Fate: When released to dry soil, most metals will exhibit limited mobility and remain in the upper layer; some will leach locally into ground water and/ or surface water ecosystems when soaked by rain or melt ice. A metal ion is considered infinitely persistent because it cannot degrade further. Once released to surface waters and

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moist soils their fate depends on solubility and dissociation in water. A significant proportion of dissolved/ sorbed metals will end up in sediments through the settling of suspended particles. The remaining metal ions can then be taken up by aquatic organisms. Ionic species may bind to dissolved ligands or sorb to solid particles in water.
Ecotoxicity: Even though many metals show few toxic effects at physiological pH levels, transformation may introduce new or magnified effects.
For Lead:
Environmental Fate: Lead is assessed as low hazard if it remains in its solid, massive, metallic form. Lead, in the form of alkyls, has been introduced to the environment primarily from leaded gasoline/petrol. These are converted to water-soluble lead compounds of high toxicity and availability to plants.
Atmospheric Fate: Lead is primarily an atmospheric pollutant that enters soil and water as fallout, a process determined by the physical form involved and particle size. Lead, in the form of alkyls, has been introduced to the environment primarily from leaded gasoline/petrol. Lead is absorbed by mammals/humans via vapors, contaminated dust, and fumes.
Terrestrial Fate: Soil - Lead alkyls easily leach from soil to contaminate water sources close to highways. Plants - Lead alkyls that have been converted to water soluble lead compounds have high toxicity/availability to plants.
Aquatic Fate: Lead that has entered the aquatic system is expected to be found in sediments.
Ecotoxicity: Soluble or insoluble lead may enter the environment and accumulate.

Tin may exist as either divalent (TinII) or tetravalent (TinIV) cations under environmental conditions. TinII prevails in oxygen-poor water and will readily precipitate as a sulfide or as a hydroxide in alkaline water. Tin(IV) readily breaks down in water through hydrolysis, and can precipitate as a hydroxide. In general, tin(IV) would be expected to be the only stable ionic species in the weathering cycle. Tin is generally considered to be relatively immobile in the environment. In water tin may partition to soils and sediments, where it may adhere to soil particles thus reducing its mobility. Some transportation may occur if it adheres to suspended sediments. Bioconcentration factor (BCF) estimations of tin for marine and freshwater plants, invertebrates, and fish were 100, 1000, and 3000 respectively, indicating that tin can accumulate in the tissue of living organisms, and become more concentrated higher up the food chain. While inorganic tin cannot be degraded in the environment, it may undergo chemical reactions or be transformed into organometallic forms by microbial methylation. Inorganic tin may also be converted to stannane (H4Sn) by macroalgae in extremely anaerobic (oxygen-poor) conditions.
DO NOT discharge into sewer or waterways.

12.2. Persistence and degradability

Ingredient	Persistence: Water/Soil	Persistence: Air
rosin-colophony	HIGH	HIGH

12.3. Bioaccumulative potential

Ingredient	Bioaccumulation
tin	LOW (LogKOW = 1.29)
lead	LOW (LogKOW = 0.73)
rosin-colophony	HIGH (LogKOW = 6.46)

12.4. Mobility in soil

Ingredient	Mobility
rosin-colophony	LOW (Log KOC = 21990)

12.5. Results of PBT and vPvB assessment

	P	B	T	PBT criteria fulfilled?	vP	vB	vPvB criteria fulfilled?
M-Line 361-40R Solder				No			No
tin	No data available	No data available	No data available	No	No data available	No data available	No
lead	No data available	No data available	No data available	No	No data available	No data available	No
rosin-colophony	✔	✘	✘	No	✔	✘	No

12.6. Endocrine disrupting properties

No evidence of endocrine disrupting properties were found in the current literature.

12.7. Other adverse effects

No evidence of ozone depleting properties were found in the current literature.

SECTION 13 Disposal considerations

13.1. Waste treatment methods

Product / Packaging disposal

- Recycle wherever possible or consult manufacturer for recycling options.
- Consult State Land Waste Management Authority for disposal.

Metal scrap recycling operations present a wide variety of hazards, including health hazards associated with chemical exposures and safety hazards associated with material processing operations and the equipment used in these tasks. Many of these metals do not pose any hazard to people who handle objects containing the metal in everyday use. In cases where employees could be exposed to multiple hazardous metals or other hazardous substances at the same time or during the same workday, employers must consider the combined effects of the exposure in determining safe exposure levels.
The recycling of scrap metals is associated with illness and injury The most common causes of illness were poisoning (e.g., lead or cadmium poisoning), disorders associated with repeated trauma, skin diseases or disorders, and respiratory conditions due to inhalation of, or other contact with, toxic agents.
The most common events or exposures leading to these cases were contact with an object or piece of equipment; overextension; and exposure to a harmful substance. The most common types of these injuries were sprains and strains; heat burns; and cuts, lacerations, and punctures.
Any combustible material can burn rapidly when in a finely divided form. If such a dust is suspended in air in the right concentration, under certain conditions, it can become explosible. Even materials that do not burn in larger pieces (such as aluminum or iron), given the proper conditions, can be explosible in dust form. The force from such an explosion can cause employee deaths, injuries, and destruction of entire buildings.
Breaking apart large metal pieces may involve the use of gas cutting torch. Classic cutting torches use gas, while other torches use plasma or powder, or even water. Thermal (gas) torches expose employees to sprays of sparks and metal dust particles, to high temperatures, to bright light that could damage eyes (light both inside and outside of the visible spectrum), and to various gases.
Materials that require higher temperatures to cut, such as pig iron and heat-resistant alloyed scrap, or materials that conduct heat too well to be cut with thermal torches, such as copper and bronze, may be cut with non-thermal methods such as plasma torches or powder cutting torches.

Continued...

	Plasma torches are often used for superconductors of heat or heat-resistant metals, such as alloy steels containing nickel and/or chromium. Plasma torches generate a large amount of smoke and noise, as well as ultraviolet (UV) and infrared(IR) light. Depending on the metal, this smoke could contain toxic fumes or dusts. Other hazards common to cutting operations (as well as to welding and brazing) include burns, fires, explosions, electric shock, and heat stress. Even chemicals that are generally not flammable may burn readily when vapourised. Larger scrap metal objects are often broken apart using stationary shears, such as alligator shears used to cut apart short steel for foundries or to cut nonferrous metals. These machines can send small pieces of metal flying. Many scrap metal recycling operations heat scrap pieces to high temperatures to separate different metal components, increase the purity of scrap, bake out non-metal substances, burn off contaminants, remove insulation from wire, or otherwise process the metal scrap. This may be done using furnaces or ovens that use fuel or electrical heating sources. Furnaces generate smoke, dust, and metal fumes, depending on temperature and content. Combustion by-products may include sulfur and nitrogen oxides, and carbon monoxide and carbon dioxide. Organic compounds may be emitted as heating vapourises oil and grease on scraps. In addition, heating or burning of certain plastics (such as plastic-coated wiring) may release phosgene or other hazardous substances. Emissions from fluxing typically include chlorides and fluorides. The highest concentrations of 'fugitive emissions (i.e., gases and vapours that escape from equipment) occur when the lids and doors of a furnace are opened during charging, alloying, and other operations. Chemical processes are also used in a wide range of metal scrap recycling industries as a means to separate scrap into its component metals, to clean scrap metal prior to using physical processes, to remove contaminants (such as paint) from scrap material, or to extract selected metals from a batch of scrap containing many metal types. Chemical processes may include high-temperature chlorination, electrorefining, plating, leaching, chemical separation, dissolution, reduction, or galvanizing. The most probable emissions from these processes include metal fumes and vapours, organic vapours, and acid gases. Other potential hazards may include high amounts of heat, splashing of caustic or other-wise hazardous chemicals, or combustion hazards. The recycling of scrap metals or metals found in e-waste (such as printed circuit boards) may present a significant environmental and human health risk. These may contain heavy metals such as cadmium, cobalt, chrome, copper, nickel, lead and zinc. Roads and premises of nearby public facilities such as a school-yard and outdoor food market have been shown to be adversely impacted by the uncontrolled recycling activity. Heavy metal concentrations, especially lead and copper, in workshop and road dusts were found to be severely enriched, posing potential health risks, especially to children. · Lead is recycled from solder, cable covering, building construction materials, and residues and drosses from smelter-refinery operations. Employees may be exposed to lead during any of these processes · Recyclers may also encounter lead when working with scraps coated with paints containing lead (especially scraps originating from bridge dismantling and rehabilitation and shipyards). Lead dust can be created by grinding, cutting, drilling, sanding, scraping or blasting surfaces coated with lead paints. Lead fumes can be created by using heat guns or other heating techniques to remove paint from surfaces, or by using heated cutting tools to cut through painted metal. · Employees that encounter lead at work must take precautions so that they do not accidentally take lead dust into their homes through contaminated workplace shoes or clothes. For example, employees must not be allowed to leave the facility wearing the clothes that they wore during their work shift, which may be contaminated with lead dust ▸ **DO NOT** allow wash water from cleaning or process equipment to enter drains. ▸ It may be necessary to collect all wash water for treatment before disposal. ▸ In all cases disposal to sewer may be subject to local laws and regulations and these should be considered first. ▸ Where in doubt contact the responsible authority.
Waste treatment options	Not Available
Sewage disposal options	Not Available

SECTION 14 Transport information

Labels Required

Marine Pollutant	NO
HAZCHEM	Not Applicable

Land transport (ADR): NOT REGULATED FOR TRANSPORT OF DANGEROUS GOODS

14.1. **UN number or ID number**	Not Applicable
14.2. **UN proper shipping name**	Not Applicable
14.3. **Transport hazard class(es)**	Class: Not Applicable Subsidiary Hazard: Not Applicable
14.4. **Packing group**	Not Applicable
14.5. **Environmental hazard**	Not Applicable
14.6. **Special precautions for user**	Hazard identification (Kemler): Not Applicable Classification code: Not Applicable Hazard Label: Not Applicable Special provisions: Not Applicable Limited quantity: Not Applicable Transport Category: Not Applicable Tunnel Restriction Code: Not Applicable

Air transport (ICAO-IATA / DGR): NOT REGULATED FOR TRANSPORT OF DANGEROUS GOODS

14.1. **UN number**	Not Applicable
14.2. **UN proper shipping name**	Not Applicable
14.3. **Transport hazard class(es)**	ICAO/IATA Class: Not Applicable ICAO / IATA Subsidiary Hazard: Not Applicable ERG Code: Not Applicable
14.4. **Packing group**	Not Applicable

Continued...

14.5. **Environmental hazard**	Not Applicable
14.6. **Special precautions for user**	Special provisions: Not Applicable Cargo Only Packing Instructions: Not Applicable Cargo Only Maximum Qty / Pack: Not Applicable Passenger and Cargo Packing Instructions: Not Applicable Passenger and Cargo Maximum Qty / Pack: Not Applicable Passenger and Cargo Limited Quantity Packing Instructions: Not Applicable Passenger and Cargo Limited Maximum Qty / Pack: Not Applicable

Sea transport (IMDG-Code / GGVSee): NOT REGULATED FOR TRANSPORT OF DANGEROUS GOODS

14.1. **UN number**	Not Applicable
14.2. **UN proper shipping name**	Not Applicable
14.3. **Transport hazard class(es)**	IMDG Class: Not Applicable IMDG Subsidiary Hazard: Not Applicable
14.4. **Packing group**	Not Applicable
14.5 **Environmental hazard**	Not Applicable
14.6. **Special precautions for user**	EMS Number: Not Applicable Special provisions: Not Applicable Limited Quantities: Not Applicable

Inland waterways transport (ADN): NOT REGULATED FOR TRANSPORT OF DANGEROUS GOODS

14.1. **UN number**	Not Applicable
14.2. **UN proper shipping name**	Not Applicable
14.3. **Transport hazard class(es)**	Not Applicable | Not Applicable
14.4. **Packing group**	Not Applicable
14.5. **Environmental hazard**	Not Applicable
14.6. **Special precautions for user**	Classification code: Not Applicable Special provisions: Not Applicable Limited quantity: Not Applicable Equipment required: Not Applicable Fire cones number: Not Applicable

14.7. Maritime transport in bulk according to IMO instruments

14.7.1. Transport in bulk according to Annex II of MARPOL and the IBC code

Not Applicable

14.7.2. Transport in bulk in accordance with MARPOL Annex V and the IMSBC Code

Product name	Group
tin	Not Applicable
lead	Not Applicable
rosin-colophony	Not Applicable

14.7.3. Transport in bulk in accordance with the IGC Code

Product name	Ship Type
tin	Not Applicable
lead	Not Applicable
rosin-colophony	Not Applicable

SECTION 15 Regulatory information

15.1. Safety, health and environmental regulations / legislation specific for the substance or mixture

tin is found on the following regulatory lists

International WHO List of Proposed Occupational Exposure Limit (OEL) Values for Manufactured Nanomaterials (MNMS)

lead is found on the following regulatory lists

Chemical Footprint Project - Chemicals of High Concern List
Great Britain GB mandatory classification and labelling list (GB MCL List)
International Agency for Research on Cancer (IARC) - Agents Classified by the IARC Monographs
International Agency for Research on Cancer (IARC) - Agents Classified by the IARC Monographs - Group 1: Carcinogenic to humans

Continued...

International Agency for Research on Cancer (IARC) - Agents Classified by the IARC Monographs - Group 2B: Possibly carcinogenic to humans
International WHO List of Proposed Occupational Exposure Limit (OEL) Values for Manufactured Nanomaterials (MNMS)
UK REACH Candidate List of substances of very high concern (SVHC) for Authorisation

rosin-colophony is found on the following regulatory lists

Great Britain GB mandatory classification and labelling list (GB MCL List)
International WHO List of Proposed Occupational Exposure Limit (OEL) Values for Manufactured Nanomaterials (MNMS)
UK Workplace Exposure Limits (WELs).

Additional Regulatory Information

Not Applicable

This safety data sheet is in compliance with the following EU legislation and its adaptations - as far as applicable - : Directives 98/24/EC, - 92/85/EEC, - 94/33/EC, - 2008/98/EC, - 2010/75/EU; Commission Regulation (EU) 2020/878; Regulation (EC) No 1272/2008 as updated through ATPs.

Information according to 2012/18/EU (Seveso III):

Seveso Category	Not Available

15.2. Chemical safety assessment

No Chemical Safety Assessment has been carried out for this substance/mixture by the supplier.

National Inventory Status

National Inventory	Status
Australia - AIIC / Australia Non-Industrial Use	Yes
Canada - DSL	Yes
Canada - NDSL	No (tin; lead; rosin-colophony)
China - IECSC	Yes
Europe - EINEC / ELINCS / NLP	Yes
Japan - ENCS	No (tin; lead)
Korea - KECI	Yes
New Zealand - NZIoC	Yes
Philippines - PICCS	Yes
USA - TSCA	All chemical substances in this product have been designated as TSCA Inventory 'Active'
Taiwan - TCSI	Yes
Mexico - INSQ	Yes
Vietnam - NCI	Yes
Russia - FBEPH	Yes
UAE - Control List (Banned/Restricted Substances)	No (tin; lead; rosin-colophony)
Legend:	Yes = All CAS declared ingredients are on the inventory No = One or more of the CAS listed ingredients are not on the inventory. These ingredients may be exempt or will require registration.

SECTION 16 Other information

Revision Date	08/24/2026
Initial Date	07/26/2026

Full text Risk and Hazard codes

H302	Harmful if swallowed.
H319	Causes serious eye irritation.
H360FD	Reproductive Toxicity Category 1B
H400	Very toxic to aquatic life.

Other information

The SDS is a Hazard Communication tool and should be used to assist in the Risk Assessment. Many factors determine whether the reported Hazards are Risks in the workplace or other settings. Risks may be determined by reference to Exposures Scenarios. Scale of use, frequency of use and current or available engineering controls must be considered.

For detailed advice on Personal Protective Equipment, refer to the following EU CEN Standards:
EN 166 Personal eye-protection
EN 340 Protective clothing
EN 374 Protective gloves against chemicals and micro-organisms
EN 13832 Footwear protecting against chemicals
EN 133 Respiratory protective devices

Classification and procedure used to derive the classification for mixtures according to Regulation (EC) 1272/2008 [CLP]

Classification according to regulation (EC) No 1272/2008 [CLP] and amendments	Classification Procedure
Sensitisation (Skin) Category 1, H317	Calculation method

Continued...

Classification according to regulation (EC) No 1272/2008 [CLP] and amendments	Classification Procedure
Reproductive Toxicity Category 1A, H360	Expert judgement
Reproductive Toxicity Effects on or via Lactation, H362	Calculation method
, EUH201	Calculation method

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end of SDS

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