SAFETY DATA SHEET

M-Bond Curing Agent 10A

Vishay Measurements Group GmbH

Version No: **5.0**
Safety Data Sheet - Authored according to GB/T 16483(2008), GB/T 17519 (2013), and GB30000.1 (2024)

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S.GHS.CHN.EN

SECTION 1 Identification of the substance / mixture and of the company / undertaking

Product Identifier

Product name	M-Bond Curing Agent 10A
Chemical Name	Not Applicable
Chemical English Name	Not Applicable
Synonyms	Not Available
Proper shipping name	DIETHYLENETRIAMINE (contains diethylenetriamine)
Chemical formula	Not Applicable
Other means of identification	UFI: UFI: Mixture

Relevant identified uses of the substance or mixture and uses advised against

Relevant identified uses	Adhesive.

Details of the manufacturer or importer of the safety data sheet

Registered company name	**Vishay Measurements Group GmbH**
Address	Tatschenweg 1 Heilbronn 74078 Germany
Telephone	+49 (0) 7131 39099-0
Fax	+49 (0) 7131 39099-229
Website	www.VPGSensors.com
Email	mm.de@vpgsensors.com

Emergency telephone number

Association / Organisation	**Chemtrec (24/7/365)**
Emergency telephone number(s)	(00-1) 703-527-3887 (Worldwide)
Other emergency telephone number(s)	Not Available

SECTION 2 Hazards identification

Classification of the substance or mixture

Summary of Hazard in an Emergency Situation

Liquid.
Mixes with water.
Corrosive.
Alkaline.Combustible.
Harmful in contact with skin.
Toxic if swallowed.
Causes burns.
Irritating to respiratory system.
Risk of serious damage to eyes.
May cause SENSITISATION by skin contact.
May impair fertility.
May cause harm to the unborn child.
Toxic to flora.
Toxic to soil organisms.Use appropriate container to avoid environmental contamination.
Avoid release to the environment. Refer to special instructions/Safety data sheets.

Classification [1]	Acute Toxicity (Oral) Category 3, Skin Corrosion/Irritation Category 1B, Sensitisation (Skin) Category 1, Serious Eye Damage/Eye Irritation Category 1, Acute Toxicity (Inhalation) Category 2, Specific Target Organ Toxicity - Single Exposure (Respiratory Tract Irritation) Category 3, Reproductive Toxicity Category 1B, Hazardous to the Aquatic Environment Long-Term Hazard Category 2
Legend:	1. Classified by Chemwatch; 2. China Catalogue of Hazardous Chemicals; 3. Classification drawn from Regulation (EU) No 1272/2008 - Annex VI

Label elements

Hazard pictogram(s)	
Signal word	**Danger**

Hazard statement(s)

H301	Toxic if swallowed.
H314	Causes severe skin burns and eye damage.
H317	May cause an allergic skin reaction.
H330	Fatal if inhaled.
H335	May cause respiratory irritation.
H360	May damage fertility or the unborn child.
H411	Toxic to aquatic life with long lasting effects.

Precautionary statement(s) Prevention

P201	Obtain special instructions before use.
P260	Do not breathe mist/vapours/spray.
P264	Wash all exposed external body areas thoroughly after handling.
P270	Do not eat, drink or smoke when using this product.
P271	Use only outdoors or in a well-ventilated area.
P280	Wear protective gloves, protective clothing, eye protection and face protection.
P261	Avoid breathing mist/vapours/spray.
P273	Avoid release to the environment.
P284	[In case of inadequate ventilation] wear respiratory protection.
P202	Do not handle until all safety precautions have been read and understood.
P272	Contaminated work clothing should not be allowed out of the workplace.

Precautionary statement(s) Response

P301+P310	IF SWALLOWED: Immediately call a POISON CENTER/doctor/physician/first aider.
P301+P330+P331	IF SWALLOWED: Rinse mouth. Do NOT induce vomiting.
P303+P361+P353	IF ON SKIN (or hair): Take off immediately all contaminated clothing. Rinse skin with water/shower.
P305+P351+P338	IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.
P308+P313	IF exposed or concerned: Get medical advice/ attention.
P310	Immediately call a POISON CENTER/doctor/physician/first aider.
P320	Specific treatment is urgent (see advice on this label).
P321	Specific treatment (see advice on this label).
P330	Rinse mouth.
P302+P352	IF ON SKIN: Wash with plenty of water.
P363	Wash contaminated clothing before reuse.
P312	Call a POISON CENTER/doctor/physician/first aider/if you feel unwell.
P333+P313	If skin irritation or rash occurs: Get medical advice/attention.
P362+P364	Take off contaminated clothing and wash it before reuse.
P391	Collect spillage.
P304+P340	IF INHALED: Remove person to fresh air and keep comfortable for breathing.

Precautionary statement(s) Storage

P405	Store locked up.
P403+P233	Store in a well-ventilated place. Keep container tightly closed.

Precautionary statement(s) Disposal

P501	Dispose of contents/container to authorised hazardous or special waste collection point in accordance with any local regulation.

Physical and Chemical Hazard

Liquid.
Mixes with water.
Corrosive.
Alkaline.Combustible.
Vapours/gas heavier than air.
Toxic smoke/fumes in a fire.
In case of fire and/or explosion, DO NOT BREATHE FUMES.

Health Hazards

Inhaled	The material can cause respiratory irritation in some persons. The body's response to such irritation can cause further lung damage. Inhaling corrosive bases may irritate the respiratory tract. Symptoms include cough, choking, pain and damage to the mucous membrane. There is strong evidence to suggest that this material can cause, if inhaled once, serious, irreversible damage of organs.

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	Inhalation of vapours or aerosols (mists, fumes), generated by the material during the course of normal handling, may produce severe damage to the health of the individual. Relatively small amounts absorbed through the lungs may prove fatal. Inhalation of amine vapours may cause irritation of the mucous membrane of the nose and throat, and lung irritation with respiratory distress and cough. Swelling and inflammation of the respiratory tract is seen in serious cases; with headache, nausea, faintness and anxiety. Inhalation of epoxy resin amine hardeners (including polyamines and amine adducts) may produce bronchospasm and coughing episodes lasting several days after cessation of the exposure. Even faint traces of these vapours may trigger an intense reaction in individuals showing "amine asthma". Inhalation hazard is increased at higher temperatures.
Ingestion	Strong evidence exists that exposure to the material may cause irreversible damage (other than cancer, mutations and birth defects) following a single exposure by swallowing. Ingestion of alkaline corrosives may produce burns around the mouth, ulcerations and swellings of the mucous membranes, profuse saliva production, with an inability to speak or swallow. Both the oesophagus and stomach may experience burning pain; vomiting and diarrhoea may follow. Ingestion of amine epoxy-curing agents (hardeners) may cause severe abdominal pain, nausea, vomiting or diarrhoea. The vomitus may contain blood and mucous. Amines without benzene rings when swallowed are absorbed throughout the gut. Corrosive action may cause damage throughout the gastrointestinal tract.
Skin Contact	There is strong evidence to suggest that this material, on a single contact with skin, can cause serious, irreversible damage of organs. Volatile amine vapours produce irritation and inflammation of the skin. Direct contact can cause burns. Amine epoxy-curing agents (hardeners) may produce primary skin irritation and sensitisation dermatitis in predisposed individuals. Cutaneous reactions include erythema, intolerable itching and severe facial swelling. Skin contact with alkaline corrosives may produce severe pain and burns; brownish stains may develop. The corroded area may be soft, gelatinous and necrotic; tissue destruction may be deep. Reactions may not occur on exposure but response may be delayed with symptoms only appearing many hours later Open cuts, abraded or irritated skin should not be exposed to this material Entry into the blood-stream, through, for example, cuts, abrasions or lesions, may produce systemic injury with harmful effects. Examine the skin prior to the use of the material and ensure that any external damage is suitably protected. Skin contact with the material may produce severely toxic effects; systemic effects may result following absorption and these may be fatal. The material can produce severe chemical burns following direct contact with the skin.
Eye	If applied to the eyes, this material causes severe eye damage. Direct eye contact with corrosive bases can cause pain and burns. There may be swelling, epithelium destruction, clouding of the cornea and inflammation of the iris. Mild cases often resolve; severe cases can be prolonged with complications such as persistent swelling, scarring, permanent cloudiness, bulging of the eye, cataracts, eyelids glued to the eyeball and blindness. Vapours of volatile amines irritate the eyes, causing excessive secretion of tears, inflammation of the conjunctiva and slight swelling of the cornea, resulting in "halos" around lights. This effect is temporary, lasting only for a few hours. However this condition can reduce the efficiency of undertaking skilled tasks, such as driving a car. Direct eye contact with liquid volatile amines may produce eye damage, permanent for the lighter species.
Chronic	Repeated or prolonged exposure to corrosives may result in the erosion of teeth, inflammatory and ulcerative changes in the mouth and necrosis (rarely) of the jaw. Bronchial irritation, with cough, and frequent attacks of bronchial pneumonia may ensue. Long-term exposure to respiratory irritants may result in airways disease, involving difficulty breathing and related whole-body problems. Skin contact with the material is more likely to cause a sensitisation reaction in some persons compared to the general population. Ample evidence exists from experimentation that reduced human fertility is directly caused by exposure to the material. Ample evidence exists, from results in experimentation, that developmental disorders are directly caused by human exposure to the material. Bisphenol A may have effects similar to female sex hormones and when administered to pregnant women, may damage the foetus. It may also damage male reproductive organs and sperm. Secondary amines may react with nitrites to form potentially carcinogenic N-nitrosamines. There has been some concern that this material can cause cancer or mutations but there is not enough data to make an assessment. Repeated or long-term occupational exposure is likely to produce cumulative health effects involving organs or biochemical systems. Amine epoxy-curing agents (hardeners) may produce primary skin irritation and sensitisation dermatitis in predisposed individuals. Cutaneous reactions include erythema, intolerable itching and severe facial swelling.

Environmental Hazards

Toxic to flora.
Toxic to soil organisms.Use appropriate container to avoid environmental contamination.
Avoid release to the environment. Refer to special instructions/Safety data sheets.

Other hazards

Inhalation may produce severe health damage*.
Cumulative effects may result following exposure*.

Limited evidence of a carcinogenic effect*.
*LIMITED EVIDENCE

No further product hazard information.

SECTION 3 Composition / information on ingredients

Substances

See section below for composition of Mixtures

Mixtures

CAS No	%[weight]	Name
111-40-0	66-70	diethylenetriamine
80-05-7	30-34	bisphenol A
Legend:	1. Classified by Chemwatch; 2. China Catalogue of Hazardous Chemicals; 3. Classification drawn from Regulation (EU) No 1272/2008 - Annex VI; 4. Classification drawn from C&L; * EU IOELVs available	

SECTION 4 First aid measures

Description of first aid measures

Eye Contact	If this product comes in contact with the eyes: ▸ Immediately hold eyelids apart and flush the eye continuously with running water. ▸ Ensure complete irrigation of the eye by keeping eyelids apart and away from eye and moving the eyelids by occasionally lifting the upper and lower lids.

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	▸ Continue flushing until advised to stop by the Poisons Information Centre or a doctor, or for at least 15 minutes. ▸ Transport to hospital or doctor without delay. ▸ Removal of contact lenses after an eye injury should only be undertaken by skilled personnel.
Skin Contact	If skin or hair contact occurs: ▸ Immediately flush body and clothes with large amounts of water, using safety shower if available. ▸ Quickly remove all contaminated clothing, including footwear. ▸ Wash skin and hair with running water. Continue flushing with water until advised to stop by the Poisons Information Centre. ▸ Transport to hospital, or doctor.
Inhalation	▸ If fumes or combustion products are inhaled remove from contaminated area. ▸ Lay patient down. Keep warm and rested. ▸ Apply artificial respiration if not breathing, preferably with a demand valve resuscitator, bag-valve mask device, or pocket mask as trained. Perform CPR if necessary. ▸ Transport to hospital, or doctor, without delay. ▸ Inhalation of vapours or aerosols (mists, fumes) may cause lung oedema. ▸ Corrosive substances may cause lung damage (e.g. lung oedema, fluid in the lungs). ▸ As this reaction may be delayed up to 24 hours after exposure, affected individuals need complete rest (preferably in semi-recumbent posture) and must be kept under medical observation even if no symptoms are (yet) manifested. ▸ Before any such manifestation, the administration of a spray containing a dexamethasone derivative or beclomethasone derivative may be considered. **This must definitely be left to a doctor or person authorised by him/her.** (ICSC13719)
Ingestion	▸ **IF SWALLOWED, REFER FOR MEDICAL ATTENTION, WHERE POSSIBLE, WITHOUT DELAY.** ▸ For advice, contact a Poisons Information Centre or a doctor. ▸ Urgent hospital treatment is likely to be needed. ▸ In the mean time, qualified first-aid personnel should treat the patient following observation and employing supportive measures as indicated by the patient's condition. ▸ If the services of a medical officer or medical doctor are readily available, the patient should be placed in his/her care and a copy of the SDS should be provided. Further action will be the responsibility of the medical specialist. ▸ If medical attention is not available on the worksite or surroundings send the patient to a hospital together with a copy of the SDS. **Where medical attention is not immediately available or where the patient is more than 15 minutes from a hospital or unless instructed otherwise:** ▸ **INDUCE** vomiting with fingers down the back of the throat, **ONLY IF CONSCIOUS**. Lean patient forward or place on left side (head-down position, if possible) to maintain open airway and prevent aspiration. **NOTE:** Wear a protective glove when inducing vomiting by mechanical means.

Advise for rescue team (PPE requirement for rescue personnel)

Indication of any immediate medical attention and special treatment needed

For amines:
- Certain amines may cause injury to the respiratory tract and lungs if aspirated. Also, such products may cause tissue destruction leading to stricture. If lavage is performed, endotracheal and/or esophagoscopic control is suggested.
- No specific antidote is known.
- Care should be supportive and treatment based on the judgment of the physician in response to the reaction of the patient.

Laboratory animal studies have shown that a few amines are suspected of causing depletion of certain white blood cells and their precursors in lymphoid tissue. These effects may be due to an immunosuppressive mechanism.
Some persons with hyperreactive airways (e.g., asthmatic persons) may experience wheezing attacks (bronchospasm) when exposed to airway irritants.
Lung injury may result following a single massive overexposure to high vapour concentrations or multiple exposures to lower concentrations of any pulmonary irritant material.
Health effects of amines, such as skin irritation and transient corneal edema (“blue haze,” “halo effect,” “glaucopsia”), are best prevented by means of formal worker education, industrial hygiene monitoring, and exposure control methods. Persons who are highly sensitive to the triggering effect of non-specific irritants should not be assigned to jobs in which such agents are used, handled, or manufactured.
Medical surveillance programs should consist of a pre-placement evaluation to determine if workers or applicants have any impairments (e.g., hyperreactive airways or bronchial asthma) that would limit their fitness for work in jobs with potential for exposure to amines. A clinical baseline can be established at the time of this evaluation.
Periodic medical evaluations can have significant value in the early detection of disease and in providing an opportunity for health counseling.
Medical personnel conducting medical surveillance of individuals potentially exposed to polyurethane amine catalysts should consider the following:
- Health history, with emphasis on the respiratory system and history of infections
- Physical examination, with emphasis on the respiratory system and the lymphoreticular organs (lymph nodes, spleen, etc.)
- Lung function tests, pre- and post-bronchodilator if indicated
- Total and differential white blood cell count
- Serum protein electrophoresis

Persons who are concurrently exposed to isocyanates also should be kept under medical surveillance.
Pre-existing medical conditions generally aggravated by exposure include skin disorders and allergies, chronic respiratory disease (e.g. bronchitis, asthma, emphysema), liver disorders, kidney disease, and eye disease.
Broadly speaking, exposure to amines, as characterised by amine catalysts, may cause effects similar to those caused by exposure to ammonia. As such, amines should be considered potentially injurious to any tissue that is directly contacted.
Inhalation of aerosol mists or vapors, especially of heated product, can result in chemical pneumonitis, pulmonary edema, laryngeal edema, and delayed scarring of the airway or other affected organs. There is no specific treatment.
Clinical management is based upon supportive treatment, similar to that for thermal burns.
Persons with major skin contact should be maintained under medical observation for at least 24 hours due to the possibility of delayed reactions.
Polyurethene Amine Catalysts: Guidelines for Safe Handling and Disposal Technical Bulletin June 2000
Alliance for Polyurethanes Industry
Treat symptomatically.
For acute or short-term repeated exposures to highly alkaline materials:
- Respiratory stress is uncommon but present occasionally because of soft tissue edema.
- Unless endotracheal intubation can be accomplished under direct vision, cricothyroidotomy or tracheotomy may be necessary.
- Oxygen is given as indicated.
- The presence of shock suggests perforation and mandates an intravenous line and fluid administration.
- Damage due to alkaline corrosives occurs by liquefaction necrosis whereby the saponification of fats and solubilisation of proteins allow deep penetration into the tissue.

Alkalis continue to cause damage after exposure.
INGESTION:
- Milk and water are the preferred diluents

No more than 2 glasses of water should be given to an adult.
- Neutralising agents should never be given since exothermic heat reaction may compound injury.

* Catharsis and emesis are absolutely contra-indicated.
* Activated charcoal does not absorb alkali.
* Gastric lavage should not be used.
Supportive care involves the following:
- Withhold oral feedings initially.
- If endoscopy confirms transmucosal injury start steroids only within the first 48 hours.

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- Carefully evaluate the amount of tissue necrosis before assessing the need for surgical intervention.
- Patients should be instructed to seek medical attention whenever they develop difficulty in swallowing (dysphagia).

SKIN AND EYE:

- Injury should be irrigated for 20-30 minutes.

Eye injuries require saline. [Ellenhorn & Barceloux: Medical Toxicology]

If exposure has been severe and/or symptoms marked, observation in hospital for 48 hours should be considered due to possibility of delayed pulmonary oedema.

SECTION 5 Firefighting measures

Extinguishing media

- Water spray or fog.
- Foam.
- Dry chemical powder.
- BCF (where regulations permit).
- Carbon dioxide.

Special hazards arising from the substrate or mixture

Fire Incompatibility	▸ Avoid contamination with oxidising agents i.e. nitrates, oxidising acids, chlorine bleaches, pool chlorine etc. as ignition may result

Advice for firefighters

Fire Fighting	▸ Alert Fire Brigade and tell them location and nature of hazard. ▸ Wear full body protective clothing with breathing apparatus. ▸ Prevent, by any means available, spillage from entering drains or water course. ▸ Use fire fighting procedures suitable for surrounding area. ▸ **Do not** approach containers suspected to be hot. ▸ Cool fire exposed containers with water spray from a protected location. ▸ If safe to do so, remove containers from path of fire. ▸ Equipment should be thoroughly decontaminated after use.
Fire/Explosion Hazard	▸ Combustible. ▸ Slight fire hazard when exposed to heat or flame. ▸ Heating may cause expansion or decomposition leading to violent rupture of containers. ▸ On combustion, may emit toxic fumes of carbon monoxide (CO). ▸ May emit acrid smoke. ▸ Mists containing combustible materials may be explosive. Combustion products include: , ▸ carbon dioxide (CO_2) , nitrogen oxides (NO_x) , ▸ other pyrolysis products typical of burning organic material. May emit corrosive fumes.

SECTION 6 Accidental release measures

Personal precautions, protective equipment and emergency procedures

See section 8

Measures for Preventing Secondary Contamination

Refer to section above

Environmental precautions

See section 12

Methods and material for containment and cleaning up

Minor Spills	Environmental hazard - contain spillage. ▸ Drains for storage or use areas should have retention basins for pH adjustments and dilution of spills before discharge or disposal of material. ▸ Check regularly for spills and leaks. Small spills should be covered with inorganic absorbents and disposed of properly. Organic absorbents have been known to ignite when contaminated with amines in closed containers. Certain cellulosic materials used for spill cleanup such as wood chips or sawdust have shown reactivity with ethyleneamines and should be avoided. Ethyleneamine leaks will frequently be identified by the odor (ammoniacal) or by the formation of a white, solid, waxy substance (amine carbamates). Inorganic absorbents or water may be used to clean up the amine waste. ▸ Clean up all spills immediately. ▸ Avoid breathing vapours and contact with skin and eyes. ▸ Control personal contact with the substance, by using protective equipment. ▸ Contain and absorb spill with sand, earth, inert material or vermiculite. ▸ Wipe up. ▸ Place in a suitable, labelled container for waste disposal.
Major Spills	Environmental hazard - contain spillage. ▸ Clear area of personnel and move upwind. ▸ Alert Fire Brigade and tell them location and nature of hazard. ▸ Wear full body protective clothing with breathing apparatus. ▸ Prevent, by any means available, spillage from entering drains or water course. ▸ Consider evacuation (or protect in place). ▸ Stop leak if safe to do so. ▸ Contain spill with sand, earth or vermiculite. ▸ Collect recoverable product into labelled containers for recycling. ▸ Neutralise/decontaminate residue (see Section 13 for specific agent). ▸ Collect solid residues and seal in labelled drums for disposal. ▸ Wash area and prevent runoff into drains. ▸ After clean up operations, decontaminate and launder all protective clothing and equipment before storing and re-using. ▸ If contamination of drains or waterways occurs, advise emergency services.

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Personal Protective Equipment advice is contained in Section 8 of the SDS.

SECTION 7 Handling and storage

Precautions for safe handling

SECTION 8 Exposure controls / personal protection

Control parameters

Occupational Exposure Limits (OEL)

INGREDIENT DATA

Source	Ingredient	Material name	TWA	STEL	Peak	Notes
China Occupational Exposure Limits for Hazardous Agents in the Workplace	diethylenetriamine	Diethylene triamine	4 mg/m3	Not Available	Not Available	Skin
China Occupational Exposure Limits for Hazardous Agents in the Workplace	bisphenol A	Bisphenol A(BPA)	5 mg/m3	Not Available	Not Available	Not Available
China Occupational Exposure Limits for Hazardous Agents in the Workplace - Dust	bisphenol A	Particles not otherwise regulated	8 mg/m3	Not Available	Not Available	(Name (a - refers to dust with free SiO2 less than 10 %, free of asbestos and toxic substances, and no occupational exposure limit has been established.))

Exposure controls

Appropriate engineering controls

Engineering controls are used to remove a hazard or place a barrier between the worker and the hazard. Well-designed engineering controls can be highly effective in protecting workers and will typically be independent of worker interactions to provide this high level of protection.
The basic types of engineering controls are:
Process controls which involve changing the way a job activity or process is done to reduce the risk.
Enclosure and/or isolation of emission source which keeps a selected hazard "physically" away from the worker and ventilation that strategically "adds" and "removes" air in the work environment. Ventilation can remove or dilute an air contaminant if designed properly. The design of a ventilation system must match the particular process and chemical or contaminant in use.
Employers may need to use multiple types of controls to prevent employee overexposure.

Local exhaust ventilation usually required. If risk of overexposure exists, wear approved respirator. Correct fit is essential to obtain adequate protection. Supplied-air type respirator may be required in special circumstances. Correct fit is essential to ensure adequate protection.
An approved self contained breathing apparatus (SCBA) may be required in some situations.
Provide adequate ventilation in warehouse or closed storage area. Air contaminants generated in the workplace possess varying "escape" velocities which, in turn, determine the "capture velocities" of fresh circulating air required to effectively remove the contaminant.

Type of Contaminant:	Air Speed:
solvent, vapours, degreasing etc., evaporating from tank (in still air).	0.25-0.5 m/s (50-100 f/min.)
aerosols, fumes from pouring operations, intermittent container filling, low speed conveyer transfers, welding, spray drift, plating acid fumes, pickling (released at low velocity into zone of active generation)	0.5-1 m/s (100-200 f/min.)
direct spray, spray painting in shallow booths, drum filling, conveyer loading, crusher dusts, gas discharge (active generation into zone of rapid air motion)	1-2.5 m/s (200-500 f/min.)
grinding, abrasive blasting, tumbling, high speed wheel generated dusts (released at high initial velocity into zone of very high rapid air motion).	2.5-10 m/s (500-2000 f/min.)

Within each range the appropriate value depends on:

Lower end of the range	Upper end of the range
1: Room air currents minimal or favourable to capture	1: Disturbing room air currents
2: Contaminants of low toxicity or of nuisance value only.	2: Contaminants of high toxicity
3: Intermittent, low production.	3: High production, heavy use
4: Large hood or large air mass in motion	4: Small hood-local control only

Simple theory shows that air velocity falls rapidly with distance away from the opening of a simple extraction pipe. Velocity generally decreases with the square of distance from the extraction point (in simple cases). Therefore the air speed at the extraction point should be adjusted, accordingly, after reference to distance from the contaminating source. The air velocity at the extraction fan, for example, should be a minimum of 1-2 m/s (200-400 f/min) for extraction of solvents generated in a tank 2 meters distant from the extraction point. Other mechanical considerations, producing performance deficits within the extraction apparatus, make it essential that theoretical air velocities are multiplied by factors of 10 or more when extraction systems are installed or used.
Assess operations based upon available dust explosion information to determine the suitability of preventative or protective systems as precautionary measures against possible dust explosions. If prevention is not possible, consider protection by use of containment, venting or suppression of dust handling equipment. Where explosion venting is considered to be the most appropriate method of protection, vent areas should preferably be calculated based on Kst rather than an St value. If nitrogen purging is considered as the protective system, it must operate with an oxygen level below the limiting oxygen concentration. The system should include an oxygen monitoring and shut-down facility in the event of excessive oxygen being detected.

The maximum surface temperature of enclosures potentially exposed to this material should be based on values obtained by taking 2/3 of the minimum ignition temperature (MIE) of the dust cloud. The effect of dust layers should be reviewed.

An isolated (insulated) human body can readily produce electrostatic discharges in excess of 50 mJ, but have been recorded up to 100 mJ.

Individual protection measures, such as personal protective equipment



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Eye and face protection	▸ Safety glasses with unperforated side shields may be used where continuous eye protection is desirable, as in laboratories; spectacles are not sufficient where complete eye protection is needed such as when handling bulk-quantities, where there is a danger of splashing, or if the material may be under pressure. ▸ Chemical goggles. Whenever there is a danger of the material coming in contact with the eyes; goggles must be properly fitted.[AS/NZS 1337.1, EN166 or national equivalent] ▸ Full face shield (20 cm, 8 in minimum) may be required for supplementary but never for primary protection of eyes; these afford face protection. ▸ Alternatively a gas mask may replace splash goggles and face shields. ▸ Contact lenses may pose a special hazard; soft contact lenses may absorb and concentrate irritants. A written policy document, describing the wearing of lenses or restrictions on use, should be created for each workplace or task. This should include a review of lens absorption and adsorption for the class of chemicals in use and an account of injury experience. Medical and first-aid personnel should be trained in their removal and suitable equipment should be readily available. In the event of chemical exposure, begin eye irrigation immediately and remove contact lens as soon as practicable. Lens should be removed at the first signs of eye redness or irritation - lens should be removed in a clean environment only after workers have washed hands thoroughly. [CDC NIOSH Current Intelligence Bulletin 59]. Epoxy amine hardeners may produce eye discomfort, irritation, or even injury; thus, all eye contact with either the liquid or solid products (including vapours, mists, aerosols, or dusts) should be strictly avoided through the use of appropriate eye protection, including chemical workers goggles (or monogoggles), a face shield that allows the use of chemical workers goggles, or a full-face respirator, depending on the degree of potential exposure.
Skin protection	See Hand protection below
Hands/feet protection	▸ Elbow length PVC gloves ▸ When handling corrosive liquids, wear trousers or overalls outside of boots, to avoid spills entering boots. **NOTE:** ▸ The material may produce skin sensitisation in predisposed individuals. Care must be taken, when removing gloves and other protective equipment, to avoid all possible skin contact. ▸ Contaminated leather items, such as shoes, belts and watch-bands should be removed and destroyed. The selection of suitable gloves does not only depend on the material, but also on further marks of quality which vary from manufacturer to manufacturer. Where the chemical is a preparation of several substances, the resistance of the glove material can not be calculated in advance and has therefore to be checked prior to the application. The exact break through time for substances has to be obtained from the manufacturer of the protective gloves and has to be observed when making a final choice. Personal hygiene is a key element of effective hand care. Gloves must only be worn on clean hands. After using gloves, hands should be washed and dried thoroughly. Application of a non-perfumed moisturiser is recommended. Suitability and durability of glove type is dependent on usage. Important factors in the selection of gloves include: · frequency and duration of contact, · chemical resistance of glove material, · glove thickness and · dexterity Select gloves tested to a relevant standard (e.g. Europe EN 374, US F739, AS/NZS 2161.1 or national equivalent). · When prolonged or frequently repeated contact may occur, a glove with a protection class of 5 or higher (breakthrough time greater than 240 minutes according to EN 374, AS/NZS 2161.10.1 or national equivalent) is recommended. · When only brief contact is expected, a glove with a protection class of 3 or higher (breakthrough time greater than 60 minutes according to EN 374, AS/NZS 2161.10.1 or national equivalent) is recommended. · Some glove polymer types are less affected by movement and this should be taken into account when considering gloves for long-term use. · Contaminated gloves should be replaced. As defined in ASTM F-739-96 in any application, gloves are rated as: · Excellent when breakthrough time > 480 min · Good when breakthrough time > 20 min · Fair when breakthrough time < 20 min · Poor when glove material degrades For general applications, gloves with a thickness typically greater than 0.35 mm, are recommended. It should be emphasised that glove thickness is not necessarily a good predictor of glove resistance to a specific chemical, as the permeation efficiency of the glove will be dependent on the exact composition of the glove material. Therefore, glove selection should also be based on consideration of the task requirements and knowledge of breakthrough times. Glove thickness may also vary depending on the glove manufacturer, the glove type and the glove model. Therefore, the manufacturers technical data should always be taken into account to ensure selection of the most appropriate glove for the task. Note: Depending on the activity being conducted, gloves of varying thickness may be required for specific tasks. For example: · Thinner gloves (down to 0.1 mm or less) may be required where a high degree of manual dexterity is needed. However, these gloves are only likely to give short duration protection and would normally be just for single use applications, then disposed of. · Thicker gloves (up to 3 mm or more) may be required where there is a mechanical (as well as a chemical) risk i.e. where there is abrasion or puncture potential Gloves must only be worn on clean hands. After using gloves, hands should be washed and dried thoroughly. Application of a non-perfumed moisturiser is recommended. ▸ Neoprene rubber gloves
Body protection	See Other protection below
Other protection	▸ Overalls. ▸ PVC Apron. ▸ PVC protective suit may be required if exposure severe. ▸ Eyewash unit. ▸ Ensure there is ready access to a safety shower.

Recommended material(s)

GLOVE SELECTION INDEX

Glove selection is based on a modified presentation of the:
"Forsberg Clothing Performance Index".
The effect(s) of the following substance(s) are taken into account in the **computer-generated** selection:
M-Bond Curing Agent 10A

Material	CPI
BUTYL	A
NEOPRENE	A
VITON	A
PVC	C

* CPI - Chemwatch Performance Index
A: Best Selection

Respiratory protection

Full face respirator with supplied air.

Where the concentration of gas/particulates in the breathing zone, approaches or exceeds the "Exposure Standard" (or ES), respiratory protection is required. Degree of protection varies with both face-piece and Class of filter; the nature of protection varies with Type of filter.

Required Minimum Protection Factor	Half-Face Respirator	Full-Face Respirator	Powered Air Respirator
up to 10 x ES	AK-AUS P2	-	AK-PAPR-AUS / Class 1 P2
up to 50 x ES	-	AK-AUS / Class 1 P2	-
up to 100 x ES	-	AK-2 P2	AK-PAPR-2 P2 ^

^ - Full-face

Continued...

B: Satisfactory; may degrade after 4 hours continuous immersion
C: Poor to Dangerous Choice for other than short term immersion
NOTE: As a series of factors will influence the actual performance of the glove, a final selection must be based on detailed observation. -
* Where the glove is to be used on a short term, casual or infrequent basis, factors such as "feel" or convenience (e.g. disposability), may dictate a choice of gloves which might otherwise be unsuitable following long-term or frequent use. A qualified practitioner should be consulted.

Ansell Glove Selection

Glove — In order of recommendation
AlphaTec® Solvex® 37-185
AlphaTec® 38-612
AlphaTec® 58-008
AlphaTec® 58-530B
AlphaTec® 58-530W
AlphaTec® 58-735
AlphaTec® 79-700
DermaShield™ 73-711
MICROFLEX® 63-864
MICROFLEX® 73-847

The suggested gloves for use should be confirmed with the glove supplier.

A(All classes) = Organic vapours, B AUS or B1 = Acid gasses, B2 = Acid gas or hydrogen cyanide(HCN), B3 = Acid gas or hydrogen cyanide(HCN), E = Sulfur dioxide(SO2), G = Agricultural chemicals, K = Ammonia(NH3), Hg = Mercury, NO = Oxides of nitrogen, MB = Methyl bromide, AX = Low boiling point organic compounds(below 65 degC)

- Cartridge respirators should never be used for emergency ingress or in areas of unknown vapour concentrations or oxygen content.
- The wearer must be warned to leave the contaminated area immediately on detecting any odours through the respirator. The odour may indicate that the mask is not functioning properly, that the vapour concentration is too high, or that the mask is not properly fitted. Because of these limitations, only restricted use of cartridge respirators is considered appropriate.
- Cartridge performance is affected by humidity. Cartridges should be changed after 2 hr of continuous use unless it is determined that the humidity is less than 75%, in which case, cartridges can be used for 4 hr. Used cartridges should be discarded daily, regardless of the length of time used

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SECTION 9 Physical and chemical properties

Information on basic physical and chemical properties

Appearance	Clear Liquid

Physical state	Liquid	**Relative density (Water = 1)**	1.02
Odour	Ammonia - like	**Partition coefficient n-octanol / water**	Not Available
Odour threshold	Not Available	**Auto-ignition temperature (℃)**	Not Available
pH (as supplied)	Not Available	**Decomposition temperature (℃)**	Not Available
Melting point / freezing point (℃)	Not Available	**Viscosity (cSt)**	Not Available
Initial boiling point and boiling range (℃)	199	**Molecular weight (g/mol)**	Not Available
Flash point (℃)	102	**Taste**	Not Available
Evaporation rate	Not Available	**Explosive properties**	Not Available
Flammability	Not Applicable	**Oxidising properties**	Not Available
Upper Explosive Limit (%)	Not Available	**Surface Tension (dyn/cm or mN/m)**	Not Available
Lower Explosive Limit (%)	Not Available	**Volatile Component (%vol)**	Not Available
Vapour pressure (kPa)	<1	**Gas group**	Not Available
Solubility in water	Miscible	**pH as a solution (1%)**	Not Available
Vapour density (Air = 1)	3.56	**VOC g/L**	Not Available
Heat of Combustion (kJ/g)	Not Available	**Ignition Distance (cm)**	Not Available
Flame Height (cm)	Not Available	**Flame Duration (s)**	Not Available
Enclosed Space Ignition Time Equivalent (s/m3)	Not Available	**Enclosed Space Ignition Deflagration Density (g/m3)**	Not Available

SECTION 10 Stability and reactivity

Reactivity	See section 7
Chemical stability	▸ Unstable in the presence of incompatible materials. ▸ Product is considered stable. ▸ Hazardous polymerisation will not occur.
Possibility of hazardous reactions	See section 7
Conditions to avoid	See section 7
Incompatible materials	See section 7
Hazardous decomposition products	See section 5

SECTION 11 Toxicological information

a) Acute Toxicity	There is sufficient evidence to classify this material as acutely toxic.
b) Skin Irritation/Corrosion	There is sufficient evidence to classify this material as skin corrosive or irritating.

Continued...

c) Serious Eye Damage/Irritation	There is sufficient evidence to classify this material as eye damaging or irritating
d) Respiratory or Skin sensitisation	There is sufficient evidence to classify this material as sensitising to skin or the respiratory system
e) Mutagenicity	Based on available data, the classification criteria are not met.
f) Carcinogenicity	Based on available data, the classification criteria are not met.
g) Reproductivity	There is sufficient evidence to classify this material as toxic to reproductivity
h) STOT - Single Exposure	There is sufficient evidence to classify this material as toxic to specific organs through single exposure
i) STOT - Repeated Exposure	Based on available data, the classification criteria are not met.
j) Aspiration Hazard	Based on available data, the classification criteria are not met.

M-Bond Curing Agent 10A	**TOXICITY**	**IRRITATION**
	Not Available	Not Available
diethylenetriamine	**TOXICITY**	**IRRITATION**
	Dermal (rabbit) LD50: 1090 mg/kg[2]	Eye: adverse effect observed (irritating)[1]
	Oral (Rat) LD50: 1080 mg/kg[2]	Skin (Rodent - rabbit): 500mg
		Skin (Rodent - rabbit): 500mg - Moderate
		Skin: adverse effect observed (corrosive)[1]
bisphenol A	**TOXICITY**	**IRRITATION**
	Dermal (rabbit) LD50: 3000 mg/kg[2]	Eye (Rodent - rabbit): 250ug/24H - Severe
	Oral (Rat) LD50: 1200 mg/kg[2]	Eye: adverse effect observed (irritating)[1]
		Skin (Rodent - rabbit): 10%/2D
		Skin (Rodent - rabbit): 250mg - Mild
		Skin (Rodent - rabbit): 500mg/24H - Mild
		Skin: adverse effect observed (irritating)[1]
		Skin: no adverse effect observed (not irritating)[1]

Legend:	1. Value obtained from Europe ECHA Registered Substances - Acute toxicity 2. Value obtained from manufacturer's SDS. Unless otherwise specified data extracted from RTECS - Register of Toxic Effect of chemical Substances

M-Bond Curing Agent 10A	The various members of the bisphenol family produce hormone like effects, seemingly as a result of binding to estrogen receptor-related receptors (ERRs; not to be confused with estrogen receptors) A suspected estrogen-related receptors (ERR) binding agent: Estrogen-related receptors (ERR, oestrogen-related receptors) are so named because of sequence homology with estrogen receptors but do not appear to bind estrogens or other tested steroid hormones. The ERR family have been demonstrated to control energy homeostasis, oxidative metabolism and mitochondrial biogenesis ,while effecting mammalian physiology in the heart, brown adipose tissue, white adipose tissue, placenta, macrophages, and demonstrated additional roles in diabetes and cancer. ERRs bind enhancers throughout the genome where they exert effects on gene regulation Although their overall functions remain uncertain, they also share DNA-binding sites, co-regulators, and target genes with the conventional estrogen receptors ERalpha and ERbeta and may function to modulate estrogen signaling pathways. · ERR-alpha has wide tissue distribution but it is most highly expressed in tissues that preferentially use fatty acids as energy sources such as kidney, heart, brown adipose tissue, cerebellum, intestine, and skeletal muscle. ERRalpha has been detected in normal adrenal cortex tissues, in which its expression is possibly related to adrenal development, with a possible role in fetal adrenal function, in dehydroepiandrosterone (DHEAS) production in adrenarche, and also in steroid production of post-adrenarche/adult life. DHEA and other adrenal androgens such as androstenedione, although relatively weak androgens, are responsible for the androgenic effects of adrenarche, such as early pubic and axillary hair growth, adult-type body odor, increased oiliness of hair and skin, and mild acne. · ERR-beta is a nuclear receptor . Its function is unknown; however, a similar protein in mouse plays an essential role in placental development · ERR-gamma is a nuclear receptor that behaves as a constitutive activator of transcription. There is evidence that bisphenol A functions as an endocrine disruptor by binding strongly to ERRgamma BPA as well as its nitrated and chlorinated metabolites seems to binds strongly to ERR-gamma (dissociation constant = 5.5 nM), but not to the estrogen receptor (ER). BPA binding to ERR-gamma preserves its basal constitutive activity.Different expression of ERR-gamma in different parts of the body may account for variations in bisphenol A effects. For instance, ERR-gamma has been found in high concentration in the placenta, explaining reports of high bisphenol A accumulation there
DIETHYLENETRIAMINE	Allergic reactions involving the respiratory tract are usually due to interactions between IgE antibodies and allergens and occur rapidly. Allergic potential of the allergen and period of exposure often determine the severity of symptoms. Some people may be genetically more prone than others, and exposure to other irritants may aggravate symptoms. Allergy causing activity is due to interactions with proteins. Attention should be paid to atopic diathesis, characterised by increased susceptibility to nasal inflammation, asthma and eczema. Exogenous allergic alveolitis is induced essentially by allergen specific immune-complexes of the IgG type; cell-mediated reactions (T lymphocytes) may be involved. Such allergy is of the delayed type with onset up to four hours following exposure. The material may produce severe irritation to the eye causing pronounced inflammation. Repeated or prolonged exposure to irritants may produce conjunctivitis. The material may cause severe skin irritation after prolonged or repeated exposure and may produce on contact skin redness, swelling, the production of vesicles, scaling and thickening of the skin. Repeated exposures may produce severe ulceration. For alkyl polyamines: The alkyl polyamines cluster consists of two terminal primary and at least one secondary amine groups and are derivatives of low molecular weight ethylenediamine, propylenediamine or hexanediamine. Toxicity depends on route of exposure. Cluster members have been shown to cause skin irritation or sensitisation, eye irritation and genetic defects, but have not been shown to cause cancer.
BISPHENOL A	The material may cause skin irritation after prolonged or repeated exposure and may produce on contact skin redness, swelling, the production of vesicles, scaling and thickening of the skin.
M-Bond Curing Agent 10A & DIETHYLENETRIAMINE & BISPHENOL A	Asthma-like symptoms may continue for months or even years after exposure to the material ends. This may be due to a non-allergic condition known as reactive airways dysfunction syndrome (RADS) which can occur after exposure to high levels of highly irritating compound. Main criteria for diagnosing RADS include the absence of previous airways disease in a non-atopic individual, with sudden onset of persistent asthma-like symptoms within minutes to hours of a documented exposure to the irritant. Other criteria for diagnosis of RADS include a reversible airflow pattern on lung function tests, moderate to severe bronchial hyperreactivity on methacholine challenge testing, and the lack of minimal lymphocytic inflammation, without eosinophilia. RADS (or asthma) following an irritating inhalation is an infrequent

Continued...

	disorder with rates related to the concentration of and duration of exposure to the irritating substance. On the other hand, industrial bronchitis is a disorder that occurs as a result of exposure due to high concentrations of irritating substance (often particles) and is completely reversible after exposure ceases. The disorder is characterized by difficulty breathing, cough and mucus production. The following information refers to contact allergens as a group and may not be specific to this product. Contact allergies quickly manifest themselves as contact eczema, more rarely as urticaria or Quincke's oedema. The pathogenesis of contact eczema involves a cell-mediated (T lymphocytes) immune reaction of the delayed type. Other allergic skin reactions, e.g. contact urticaria, involve antibody-mediated immune reactions. The significance of the contact allergen is not simply determined by its sensitisation potential: the distribution of the substance and the opportunities for contact with it are equally important. A weakly sensitising substance which is widely distributed can be a more important allergen than one with stronger sensitising potential with which few individuals come into contact. From a clinical point of view, substances are noteworthy if they produce an allergic test reaction in more than 1% of the persons tested.
M-Bond Curing Agent 10A & DIETHYLENETRIAMINE	Ethyleneamines are very reactive and can cause chemical burns, skin rashes and asthma-like symptoms. It is readily absorbed through the skin and may cause eye blindness and irreparable damage. As such, they require careful handling. In general, the low-molecular weight polyamines have been positive in the Ames assay (for genetic damage); however, this is probably due to their ability to chelate copper.
M-Bond Curing Agent 10A & BISPHENOL A	The chemical structure of hydroxylated diphenylalkanes or bisphenols consists of two phenolic rings joined together through a bridging carbon. This class of endocrine disruptors that mimic oestrogens is widely used in industry, particularly in plastics. Bisphenol A (BPA) and some related compounds exhibit oestrogenic activity in human breast cancer cell line MCF-7, but there were remarkable differences in activity. Several derivatives of BPA exhibited significant thyroid hormonal activity towards rat pituitary cell line GH3, which releases growth hormone in a thyroid hormone-dependent manner. However, BPA and several other derivatives did not show such activity. Results suggest that the 4-hydroxyl group of the A-phenyl ring and the B-phenyl ring of BPA derivatives are required for these hormonal activities, and substituents at the 3,5-positions of the phenyl rings and the bridging alkyl moiety markedly influence the activities. Bisphenols promoted cell proliferation and increased the synthesis and secretion of cell type-specific proteins. When ranked by proliferative potency, the longer the alkyl substituent at the bridging carbon, the lower the concentration needed for maximal cell yield; the most active compound contained two propyl chains at the bridging carbon. Bisphenols with two hydroxyl groups in the para position and an angular configuration are suitable for appropriate hydrogen bonding to the acceptor site of the oestrogen receptor. In vitro cell models were used to evaluate the ability of 22 bisphenols (BPs) to induce or inhibit estrogenic and androgenic activity. BPA, Bisphenol AF (BPAF), bisphenol Z (BPZ), bisphenol C (BPC), tetramethyl bisphenol A (TMBPA), bisphenol S (BPS), bisphenol E (BPE), 4,4-bisphenol F (4,4-BPF), bisphenol AP (BPAP), bisphenol B (BPB), tetrachlorobisphenol A (TCBPA), and benzylparaben (PHBB) induced estrogen receptor (ER)alpha and/or ERbeta-mediated activity. With the exception of BPS, TCBPA, and PHBB, these same BPs were also androgen receptor (AR) antagonists. Only 3 BPs were found to be ER antagonists. Bisphenol P (BPP) selectively inhibited ERbeta-mediated activity and 4-(4-phenylmethoxyphenyl)sulfonylphenol (BPS-MPE) and 2,4-bisphenol S (2,4-BPS) selectively inhibited ERalpha-mediated activity. None of the BPs induced AR-mediated activity. For bisphenol A (BPA) Following oral administration absorption of BPA is rapid and extensive while dermal absorption is limited. Extensive first pass metabolism occurs following absorption from the gastrointestinal tract with glucuronide conjugation being the major metabolic pathway. Bisphenol A is of low acute toxicity (rodent oral LD50 values from 3300-4100 mg/kg, a rabbit oral LD50 value 2230 mg/kg and a rat acute inhalation 6-hour LC50 value >170 mg/m3). Bisphenol A is not a skin irritant, however, it is severely irritating to the eyes. BPA was negative in gene mutation and clastogenicity assays in cultured mammalian cells, as well as in a micronucleus test for clastogenicity in vivo; therefore, BPA is considered not to present a genotoxic concern for human health. BPA results in minimal effects on the liver and kidney (LOAEL from chronic exposure in the diet was 50 mg/kg/day). For reproductive toxicity, data from a three-generation study in the rat, BPA was not a selective reproductive toxicant at doses ranging from 0.001 to 500 mg/kg/day. BPA is not a developmental toxicant in rats or mice. Inconsistent findings are reported in the "low dose" literature for bisphenol A. The inherent challenge of conducting these types of studies may be exacerbated with bisphenol A because the endpoints of concern are endocrine-mediated and potentially impacted by factors that include phytoestrogen content of the animal feed, extent of bisphenol A exposure from caging or water bottles, and the alleged sensitivity of the animal model to oestrogens. High-dose studies are less susceptible to these types of influences because the toxicologic response should be more robust and less variable . Several large, robust, well designed studies with multiple dose groups using several strains of rats and mice have been conducted and none of these detected any adverse reproductive effects at low to moderate dosage levels of BPA administered via the relevant route of human exposures. Further, none of these studies detected changes in prostate weight, age at puberty (rat), pathology or tumors in any tissue, or reproductive tract malformations. Every chemical that produces low dose cellular and molecular alterations of endocrine function also produces a cascade of effects increasing in severity resulting in clearly adverse alterations at higher doses, albeit the effects can be different from those seen at low doses. With these endocrine disrupters, but not BPA, the low dose effects are often causally linked to the high-dose adverse effects of the chemical. This is true for androgens like testosterone and trenbolone, estrogens like DES, 17beta-oestradiol and ethinyl oestradiol, xenoestrogens like methoxychlor and genistein, and antiandrogens like vinclozolin, for example. Hence, the failure of BPA to produce reproducible adverse effects via a relevant route of exposure, coupled with the lack of robustness of the many of the low dose studies (sample size, dose range, statistical analyses and experimental design, GLP) and the inability to reproduce many of these effects of any adverse effect strains the credibility of some of these study results. The lack of reproducibility of the low dose effects, the absence of toxicity in those low-dose-affected tissues at high-doses, and the uncertain adversity of the reported effects lead to the conclusion that there is "minimal" concern for reproductive effects. In contrast, the literature on bisphenol A effects on neural and behavioral response is more consistent with respect to the number of "positive" studies although it should be noted that the high-dose studies that proved to be the most useful for evaluating reproductive effects did not adequately assess neural and behavioral responses. In addition, even though different investigators assessed different neural and behavioral endpoints, an expert Panel concluded that the overall findings suggest that bisphenol A may be associated with neural changes in the brain and behavioral alterations related to sexual dimorphism in rodents. For this reason, the Panel expressed "some" concern for these effects even though it is not clear the reported effects constitute an adverse toxicological response. In summary: For pregnant women and foetuses, the Expert Panel has different levels of concern for the different developmental endpoints that may be susceptible to bisphenol A disruption, as follows: ▸ For neural and behavioral effects, the Expert Panel has some concern; ▸ For prostate effects, the Expert Panel has minimal concern; ▸ For the potential effect of accelerated puberty, the Expert Panel has minimal concern; and ▸ For birth defects and malformations, the Expert Panel has negligible concern. For infants and children, the Expert Panel has the following levels of concern for biological processes that might be altered by Bisphenol A, as follows: ▸ Some concern for neural and behavioral effects; and ▸ Minimal concern for the effect of accelerated puberty. For adults, the Expert Panel has negligible concern for adverse reproductive effects following exposures in the general population to Bisphenol A. For highly exposed subgroups, such as occupationally exposed populations, the level of concern is elevated to minimal. **NTP-CERHR Monograph on the Potential Human Reproductive and Developmental Effects of Bisphenol A** **National Toxicology Program US Department of Health and Human Services September 2008 NTP Publication No 08-5994**

Acute Toxicity	✔	**Carcinogenicity**	✘
Skin Irritation/Corrosion	✔	**Reproductivity**	✔
Serious Eye Damage/Irritation	✔	**STOT - Single Exposure**	✔
Respiratory or Skin sensitisation	✔	**STOT - Repeated Exposure**	✘
Mutagenicity	✘	**Aspiration Hazard**	✘

Legend: ✘ – Data either not available or does not fill the criteria for classification

Continued...

✔ – Data available to make classification

SECTION 12 Ecological information

Toxicity

M-Bond Curing Agent 10A	**Endpoint**	**Test Duration (hr)**	**Species**	**Value**	**Source**
	Not Available	Not Available	Not Available	Not Available	Not Available
diethylenetriamine	**Endpoint**	**Test Duration (hr)**	**Species**	**Value**	**Source**
	EC50	72h	Algae or other aquatic plants	1164mg/l	1
	BCF	1008h	Fish	<0.3-1.7	7
	EC50	48h	Crustacea	16mg/l	1
	NOEC(ECx)	504h	Crustacea	5.6mg/l	1
	EC50	96h	Algae or other aquatic plants	345.6mg/l	1
	ErC50	72h	Algae or other aquatic plants	1164mg/l	1
	LC50	96h	Fish	175mg/l	2
bisphenol A	**Endpoint**	**Test Duration (hr)**	**Species**	**Value**	**Source**
	BCF	1008h	Fish	5.1-13.3	7
	EC50	72h	Algae or other aquatic plants	1.25-1.89mg/l	4
	EC50	48h	Crustacea	10.2mg/l	1
	LC50	96h	Fish	3-5mg/l	2
	EC50	96h	Algae or other aquatic plants	1mg/l	1
	ErC50	72h	Algae or other aquatic plants	2.7-3.1mg/l	1
	NOEC(ECx)	96h	Crustacea	0.51mg/l	1
Legend:	Extracted from 1. IUCLID Toxicity Data 2. Europe ECHA Registered Substances - Ecotoxicological Information - Aquatic Toxicity 3. US EPA, Ecotox database - Aquatic Toxicity Data 4. ECETOC Aquatic Hazard Assessment Data 5. NITE (Japan) - Bioconcentration Data 6. METI (Japan) - Bioconcentration Data 7. Vendor Data				

Very toxic to aquatic organisms.
Do NOT allow product to come in contact with surface waters or to intertidal areas below the mean high water mark. Do not contaminate water when cleaning equipment or disposing of equipment wash-waters.
Wastes resulting from use of the product must be disposed of on site or at approved waste sites.
Toxic to flora.
Toxic to soil organisms.
For bisphenol A and related bisphenols:
Environmental fate:
Biodegradability (28 d) 89% - Easily biodegradable
Bioconcentration factor (BCF) 7.8 mg/l
Bisphenol A, its derivatives and analogues, can be released from polymers, resins and certain substances by metabolic products
Substance does not meet the criteria for PBT or vPvB according to Regulation (EC) No 1907/2006, Annex XIII
As an environmental contaminant, bisphenol A interferes with nitrogen fixation at the roots of leguminous plants associated with the bacterial symbiont Sinorhizobium meliloti. Despite a half-life in the soil of only 1-10 days, its ubiquity makes it an important pollutant. According to Environment Canada, "initial assessment shows that at low levels, bisphenol A can harm fish and organisms over time. Studies also indicate that it can currently be found in municipal wastewater." However, a study conducted in the United States found that 91-98% of bisphenol A may be removed from water during treatment at municipal water treatment plants.
Ecotoxicity:
Fish LC50 (96 h): 4.6 mg/l (freshwater fish); 11 mg/l (saltwater fish): NOEC 0.016 mg/l (freshwater fish- 144 d); 0.064 mg/l (saltwater fish 164 d)
Fresh water invertebrates EC50 (48 h): 10.2 mg/l: NOEC 0.025 mg/l - 328 d)
Marine water invertebrate EC50 (96 h): 1.1 mg/l; NOEC 0.17 mg/l (28 d)
Freshwater algae (96 h): 2.73 mg/l
Marine water algae (96 h): 1.1 mg/l
Fresh water plant EC50 (7 d): 20 mg/l: NOEC 7.8 mg/l
In general, studies have shown that bisphenol A can affect growth, reproduction and development in aquatic organisms.
Among freshwater organisms, fish appear to be the most sensitive species. Evidence of endocrine-related effects in fish, aquatic invertebrates, amphibians and reptiles has been reported at environmentally relevant exposure levels lower than those required for acute toxicity. There is a widespread variation in reported values for endocrine-related effects, but many fall in the range of 1 ug/L to 1 mg/L
A 2009 review of the biological impacts of plasticisers on wildlife published by the Royal Society with a focus on annelids (both aquatic and terrestrial), molluscs, crustaceans, insects, fish and amphibians concluded that bisphenol A has been shown to affect reproduction in all studied animal groups, to impair development in crustaceans and amphibians and to induce genetic aberrations.
A large 2010 study of two rivers in Canada found that areas contaminated with hormone-like chemicals including bisphenol A showed females made up 85 per cent of the population of a certain fish, while females made up only 55 per cent in uncontaminated areas.
Although abundant data are available on the toxicity of bisphenol-A (2,2-bis (4-hydroxydiphenyl)propane;(BPA) A variety of BPs were examined for their acute toxicity against Daphnia magna, mutagenicity, and oestrogenic activity using the Daphtoxkit (Creasel Ltd.), the umu test system, and the yeast two-hybrid system, respectively, in comparison with BPA. BPA was moderately toxic to D. magna (48-h EC50 was 10 mg/l) according to the current U.S. EPA acute toxicity evaluation standard, and it was weakly oestrogenic with 5 orders of magnitude lower activity than that of the natural estrogen 17 beta-oestradiol in the yeast screen, while no mutagenicity was observed. All seven BPs tested here showed moderate to slight acute toxicity, no mutagenicity, and weak oestrogenic activity as well as BPA. Some of the BPs showed considerably higher oestrogenic activity than BPA, and others exhibited much lower activity. Bisphenol S (bis(4-hydroxydiphenyl)sulfone) and bis(4-hydroxyphenyl)sulfide) showed oestrogenic activity.
Biodegradation is a major mechanism for eliminating various environmental pollutants. Studies on the biodegradation of bisphenols have mainly focused on bisphenol A. A number of BPA-degrading bacteria have been isolated from enrichments of sludge from wastewater treatment plants. The first step in the biodegradation of BPA is the hydroxylation of the carbon atom of a methyl group or the quaternary carbon in the BPA molecule. Judging from these features of the biodegradation mechanisms, it is possible that the same mechanism used for BPA is used to biodegrade all bisphenols that have at least one methyl or methylene group bonded at the carbon atom between the two phenol groups. However, bisphenol F ([bis(4-hydroxyphenyl)methane; BPF), which has no substituent at the bridging carbon, is unlikely to be metabolised by such a mechanism. Nevertheless BPF is readily degraded by river water microorganisms under aerobic conditions. From this evidence, it was clear that a specific mechanism for biodegradation of BPF does exist in the natural ecosystem,
Algae can enhance the photodegradation of bisphenols. The photodegradation rate of BPF increased with increasing algae concentration. Humic acid and Fe3+ ions also enhanced the photodegradation of BPF. The effect of pH value on the BPF photodegradation was also important.
Terrestrial Fate: Bisphenol A has low to moderate mobility to soil and can be biodegraded in the presence of oxygen following acclimation.
Aquatic Fate: When released in water, bisphenol A can undergo biodegradation and may be adsorb to suspended solids and sediments.
Atmospheric Fate: Bisphenol A in air will exist in the particulate phase and may be removed from the atmosphere through dry deposition or photolysis.

Continued...

Ecotoxicity: Toxicity tests show that bisphenol A is moderately toxic to aquatic organisms.
Fish LC50 (96 h): 42 mg/l
For ethyleneamines:
Adsorption of the ethyleneamines correlates closely with both the cation exchange capacity (CEC) and organic content of the soil. Soils with increased CEC and organic content exhibited higher affinities for these amines. This dependence of adsorption on CEC and organic content is most likely due to the strong electrostatic interaction between the positively charged amine and the negatively charged soil surface.
For Diethylenetriamine, (DETA): log Kow: -2.27
Atmospheric Fate: If released to the atmosphere, evaporated material is expected to degrade following reactions with hydroxyl radicals; the half-life in air is thought to be less than a day.
Terrestrial Fate: DETA is resistant to biodegradation. If released on land, the substance is expected to be highly mobile and leach.
Aquatic Fate: DETA mixes in water. The substance s fate in surface waters is largely unknown; however, based upon its high water solubility, it is not expected to appreciably adsorb to sediment, or evaporate.
Ecotoxicity: This substance is not expected to accumulate in fish, however; large spill could be toxic to biomass, in a water treatment plant, or could be toxic to fish. DETA is moderately toxic to Daphnia magna water fleas, and has low toxitity to fathead minnow, and brine shrimp. Ecotoxicological data indicate that at acute exposure DETA is not toxic to algae and fish but harmful to Daphnia water fleas.

Prevent, by any means available, spillage from entering drains or water courses.
DO NOT discharge into sewer or waterways.

Persistence and degradability

Ingredient	Persistence: Water/Soil	Persistence: Air
diethylenetriamine	LOW	LOW
bisphenol A	HIGH (Half-life = 360 days)	LOW (Half-life = 0.31 days)

Bioaccumulative potential

Ingredient	Bioaccumulation
diethylenetriamine	LOW (BCF = 1.7)
bisphenol A	LOW (BCF = 100)

Mobility in soil

Ingredient	Mobility
diethylenetriamine	LOW (Log KOC = 87.53)
bisphenol A	LOW (Log KOC = 75190)

Other adverse effects

No evidence of ozone depleting properties were found in the current literature.

SECTION 13 Disposal considerations

Waste treatment methods

Waste chemicals:	▸ Containers may still present a chemical hazard/ danger when empty. ▸ Return to supplier for reuse/ recycling if possible. Otherwise: ▸ If container can not be cleaned sufficiently well to ensure that residuals do not remain or if the container cannot be used to store the same product, then puncture containers, to prevent re-use, and bury at an authorised landfill. ▸ Where possible retain label warnings and SDS and observe all notices pertaining to the product. Legislation addressing waste disposal requirements may differ by country, state and/ or territory. Each user must refer to laws operating in their area. In some areas, certain wastes must be tracked. A Hierarchy of Controls seems to be common - the user should investigate: ▸ Reduction ▸ Reuse ▸ Recycling ▸ Disposal (if all else fails) This material may be recycled if unused, or if it has not been contaminated so as to make it unsuitable for its intended use. If it has been contaminated, it may be possible to reclaim the product by filtration, distillation or some other means. Shelf life considerations should also be applied in making decisions of this type. Note that properties of a material may change in use, and recycling or reuse may not always be appropriate. ▸ **DO NOT** allow wash water from cleaning or process equipment to enter drains. ▸ It may be necessary to collect all wash water for treatment before disposal. ▸ In all cases disposal to sewer may be subject to local laws and regulations and these should be considered first. ▸ Where in doubt contact the responsible authority. Removal of bisphenol A (BPA) from aqueous solutions was accomplished by adsorption of enzymatically generated quinone derivatives on chitosan beads. The use of chitosan in the form of beads was found to be more effective because heterogeneous removal of BPA with chitosan beads was much faster than homogeneous removal of BPA with chitosan solutions, and the removal efficiency was enhanced by increasing the amount of chitosan beads dispersed in the BPA solutions and BPA was completely removed by quinone adsorption in the presence of chitosan beads more than 0.10 cm3/cm3. In addition, a variety of bisphenol derivatives were completely or effectively removed by the procedure constructed in this study, although the enzyme dose or the amount of chitosan beads was further increased as necessary for some of the bisphenol derivatives used. M. Suzuki, and E Musashi J Appl Polym Sci, 118(2):721 - 732; October 2010 ▸ Recycle wherever possible. ▸ Consult manufacturer for recycling options or consult local or regional waste management authority for disposal if no suitable treatment or disposal facility can be identified. ▸ Treat and neutralise at an approved treatment plant. ▸ Treatment should involve: Neutralisation with suitable dilute acid followed by: burial in a land-fill specifically licensed to accept chemical and / or pharmaceutical wastes or Incineration in a licensed apparatus (after admixture with suitable combustible material). ▸ Decontaminate empty containers. Observe all label safeguards until containers are cleaned and destroyed.
Contaminated packing materials:	Refer to section above
Precautions for Transport:	Refer to section above

SECTION 14 Transport information

Continued...

Labels Required

	
Marine Pollutant	

Land transport (UN)

14.1. **UN number or ID number**	2079
14.2. **UN proper shipping name**	DIETHYLENETRIAMINE (contains diethylenetriamine)
14.3. **Transport hazard class(es)**	Class: 8 Subsidiary Hazard: Not Applicable
14.4. **Packing group**	II
14.5. **Environmental hazard**	Environmentally hazardous
14.6. **Special precautions for user**	Special provisions: Not Applicable Limited quantity: 1 L

Air transport (ICAO-IATA / DGR)

14.1. **UN number**	2079
14.2. **UN proper shipping name**	Diethylenetriamine (contains diethylenetriamine)
14.3. **Transport hazard class(es)**	ICAO/IATA Class: 8 ICAO / IATA Subsidiary Hazard: Not Applicable ERG Code: 8L
14.4. **Packing group**	II
14.5. **Environmental hazard**	Environmentally hazardous
14.6. **Special precautions for user**	Special provisions: Not Applicable Cargo Only Packing Instructions: 855 Cargo Only Maximum Qty / Pack: 30 L Passenger and Cargo Packing Instructions: 851 Passenger and Cargo Maximum Qty / Pack: 1 L Passenger and Cargo Limited Quantity Packing Instructions: Y840 Passenger and Cargo Limited Maximum Qty / Pack: 0.5 L

Sea transport (IMDG-Code / GGVSee)

14.1. **UN number**	2079
14.2. **UN proper shipping name**	DIETHYLENETRIAMINE (contains diethylenetriamine)
14.3. **Transport hazard class(es)**	IMDG Class: 8 IMDG Subsidiary Hazard: Not Applicable
14.4. **Packing group**	II
14.5 **Environmental hazard**	Marine Pollutant
14.6. **Special precautions for user**	EMS Number: F-A, S-B Special provisions: Not Applicable Limited Quantities: 1 L

14.7. Maritime transport in bulk according to IMO instruments

14.7.1. Transport in bulk according to Annex II of MARPOL and the IBC code

Not Applicable

14.7.2. Transport in bulk in accordance with MARPOL Annex V and the IMSBC Code

Product name	Group
diethylenetriamine	Not Applicable
bisphenol A	Not Applicable

Continued...

14.7.3. Transport in bulk in accordance with the IGC Code

Product name	Ship Type
diethylenetriamine	Not Applicable
bisphenol A	Not Applicable

Precautions for Transport

Transportation precautions:
• Documentation covering all dangerous goods carried on the vehicle
• The transport unit must be placarded and marked in accordance with relevant transporting requirements.
• Personal protective equipment must be in sufficient quantities and suitable for use by the driver of the vehicle and where required for escape purposes, any other persons travelling in the vehicle.
• Vehicles transporting dangerous goods need to be equipped with sufficient and adequate fire protection systems and emergency equipment to handle spillages.
• Likely to be incompatible however refer to SDS for further details:
Class 2.1, 2.2, 2.2 (subrisk 5.1), 2.3, 3, 4.3, 5.2
• If applicable, use appropriate types of segregation devices to isolate incompatible dangerous goods:
• Routes for road vehicles should avoid heavily populated or environmentally sensitive areas, congested crossings or a concentration of people
• Vehicle exhaust or hot engine components must be shielded to ensure cargo temperatures cannot be raised.

Suitable Containers

See section 7

SECTION 15 Regulatory information

Safety, health and environmental regulations / legislation specific for the substance or mixture

diethylenetriamine is found on the following regulatory lists

China Catalogue of Categorized Occupational Disease Hazard Factors (Chinese)
China Catalogue of Hazardous Chemicals (Chinese)
China Inventory of Existing Chemical Substance
China List of Dangerous Goods (GB12268-2025) (Chinese)
China Occupational Exposure Limits for Hazardous Agents in the Workplace
China Regulations on the Safe Management of Hazardous Chemicals (Chinese)

bisphenol A is found on the following regulatory lists

Chemical Footprint Project - Chemicals of High Concern List
China Catalogue of Categorized Occupational Disease Hazard Factors (Chinese)
China Inventory of Existing Chemical Substance
China List of Dangerous Goods (GB12268-2025) (Chinese)
China Occupational Exposure Limits for Hazardous Agents in the Workplace
China Occupational Exposure Limits for Hazardous Agents in the Workplace - Dust
China Regulations on the Safe Management of Hazardous Chemicals (Chinese)
International WHO List of Proposed Occupational Exposure Limit (OEL) Values for Manufactured Nanomaterials (MNMS)

Additional Regulatory Information

Not Applicable

National Inventory Status

National Inventory	Status
Australia - AIIC / Australia Non-Industrial Use	Yes
Canada - DSL	Yes
Canada - NDSL	No (diethylenetriamine; bisphenol A)
China - IECSC	Yes
Europe - EINEC / ELINCS / NLP	Yes
Japan - ENCS	Yes
Korea - KECI	Yes
New Zealand - NZIoC	Yes
Philippines - PICCS	Yes
USA - TSCA	All chemical substances in this product have been designated as TSCA Inventory 'Active'
Taiwan - TCSI	Yes
Mexico - INSQ	Yes
Vietnam - NCI	Yes
Russia - FBEPH	Yes
UAE - Control List (Banned/Restricted Substances)	No (diethylenetriamine; bisphenol A)
Legend:	Yes = All CAS declared ingredients are on the inventory No = One or more of the CAS listed ingredients are not on the inventory. These ingredients may be exempt or will require registration.

SECTION 16 Other information

Revision Date	06/02/2026
Initial Date	04/25/2026

Continued...

Other information

The SDS is a Hazard Communication tool and should be used to assist in the Risk Assessment. Many factors determine whether the reported Hazards are Risks in the workplace or other settings. Risks may be determined by reference to Exposures Scenarios. Scale of use, frequency of use and current or available engineering controls must be considered.

Disclaimer

The information in the SDS applies only for the specified product and does not include mixtures of this product with other substances and mixtures. The SDS provides product safety information for personnel trained to use this product only.

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